

POLITHERM 22 R SM VERDE UL 50651 SM**Code:** 18089046**PRODUCT DESCRIPTION**

Hybrid powder coating for high-build application, offering good adhesion and edge coating, as well as good physical and chemical resistance.

RECOMMENDED USE

Coating of metal parts for use in indoor or sheltered environments. Suitable for achieving film thicknesses above 100 microns in a single cold application.

PROPERTIES

The product should preferably be applied to abrasive blasted metal sheets, where it is easier to achieve the specified film thickness. Another factor that influences film thickness is the complexity of the part's geometry. As it is a technical application, the presence of surface imperfections such as pinholes and orange peel (or less distinct texture in textured coatings) may be found, without impairing the performance of the coating.

CERTIFICATIONS AND APPROVALS

Free from heavy metals and other substances provided for in RoHs Directive 2015/863 EU of 31/03/2015.

Certified coating according to UL 1332 license MH63984.

CHARACTERISTICS OF MANUFACTURED PRODUCT

Resin	Epoxy/Polyester
Gloss	Semi matte
Finish	Smooth
Specific gravity ($\pm 0,10$)	1,54 g/cm ³
Theoretical Coverage	5,19 m ² /kg in medium thickness 125 μ m
Mass loss during cure	Maximum 2%
Moisture content	Maximum 0.6%
Shelf life	6 months
Storage condition	It must be stored in closed containers, in cool, dry and covered places, at an ambient temperature not exceeding 30°C.

APPLICATION CHARACTERISTICS

Substrate	Ferrous metals Non-ferrous metals
Surface preparation	Galvanized steel: Phosphatization.
Surface cleaning	The performance of this product is related to the degree of surface preparation. The surface must be clean, dry and free of any contaminants. Completely remove oils, grease and fats.
Thickness	100 μ m - 150 μ m
Cure conditions	10 min à 180 °C (metal temperature).
Application system	Electrostatic spray gun corona

NOTE:

For non-ferrous metals phosphatizing, please contact our technical service.

CHARACTERISTICS OF APPLIED PRODUCT

Test	Specification/Standard
Adhesion	Maximum GR0 (ASTM D3359)
Gloss 60°	50 - 60 (ASTM D523)



	Impact	Minimum 50 kg.cm (ASTM D2794)
	Flexibility (conic mandrel)	Maximum 3,00 mm (ASTM D790)
CHEMICAL RESISTANCE CHARACTERISTICS		
	Test	Specification/Standard
	Humidity	Minimum 1200h (ASTM D2247)
	Salt spray	Minimum 600h (ASTM B117)
NOTE:	Tests for UL certification were performed on cold-rolled steel substrate sheets and hot-rolled steel with iron phosphate and nanoceramic treatments.	
SAFETY PRECAUTIONS		
	Guidance is available in the product's Safety Data Sheet (SDS).	
NOTE	The information provided herein is based on our testing and experience and is intended to inform you about the product and its possible applications. The information provided in this bulletin is not intended to be complete, and the user assumes the risk of using the product for a purpose other than the specifications recommended in this bulletin without first obtaining our written confirmation of its suitability for the intended purpose. While we strive to ensure the accuracy of the information provided herein, we cannot control the quality or condition of the substrate, nor any other factors that affect the use and application of this paint. Therefore, unless we agree in writing to any condition that deviates from our recommendations, we accept no liability that may arise regarding the performance of this product. The information contained in this bulletin is subject to change without notice, based on our experience and policy of continuous development.	