

POLITHERM 96 WFQ R SM YELLOW W RAL 1003 BR**Code:** 18806142**PRODUCT DESCRIPTION**

QUALICOAT-approved polyester powder coating, offering excellent adhesion and flexibility, as well as good chemical and yellowing resistance. It has high physical resistance and excellent weathering resistance.

RECOMMENDED USE

QUALICOAT-approved coating for metal parts intended for industrial and architectural applications in outdoor environments.

PROPERTIES

This coating, when properly applied and cured is suitable for the use of adhesives and sealants. However, because of the different products on the market, it requires prior testing by the user in order to select the adhesive and / or sealant appropriate.

CERTIFICATIONS AND APPROVALS

Free from heavy metals and other substances provided for in RoHs Directive 2015/863 EU of 31/03/2015.

The Politherm 96 WFQ line is QUALICOAT APPROVAL N° P-1031 Class 1, Category 3 certified and complies with AAMA 2603 standard.

PACKAGING

Cardboard box with 55 lb in high-density polyethylene bag.

CHARACTERISTICS OF MANUFACTURED PRODUCT

Resin	Polyester
Gloss	Bright
Finish	Smooth
Specific gravity (± 0,10)	1,39 g/cm³
Theoretical Coverage	140.5 ft²/lb at 1.0 mil
Mass loss during cure	Maximum 2%
Moisture content	Maximum 0.6%
Shelf life	12 months
Storage condition	It must be stored in closed containers, in cool, dry and covered places, at an ambient temperature not exceeding 86°F.

APPLICATION CHARACTERISTICS

Substrate	Aluminum Galvanized steel
Surface preparation	Aluminum: Chromatization. Aluminum: Nanoceramic Galvanized steel: Phosphatization.
Surface cleaning	The performance of this product is related to the degree of surface preparation. The surface must be clean, dry and free of any contaminants. Completely remove oils, grease and fats.
Thickness	3.0 mils - 3.3 mils
Cure conditions	10 min à 392 °F (metal temperature).
Cure windows	12 min - 20 min at 374 °F 10 min - 15 min at 392 °F
Application system	Electrostatic spray gun corona

CHARACTERISTICS OF APPLIED PRODUCT



Test		Specification/Standard
Adhesion		Maximum GR0 (ASTM D3359)
Gloss		85 UB - 100 UB (ASTM D523)
Impact		Minimum 43 lb.in (ASTM D2794)
Flexibility (conic mandrel)		Maximum 1/8 in (ASTM D790)
Cupping test		Minimum 1/5 in (EN ISO 1520)
Indentation		Minimum 80 (EN ISO 2815)
Bend test (5mm diameter cilinder)		No cracking or detachment (EN ISO 1519)
CHEMICAL RESISTANCE CHARACTERISTICS		
Test		Specification/Standard
Humidity		Minimum 2000h (ASTM D2247)
Salt spray		Minimum 1000h (ASTM B117)
Natural Weathering Florida		12 months
SAFETY PRECAUTIONS		
Guidance is available in the product's Safety Data Sheet (SDS).		
NOTE		
The information provided herein is based on our testing and experience and is intended to inform you about the product and its possible applications. The information provided in this bulletin is not intended to be complete, and the user assumes the risk of using the product for a purpose other than the specifications recommended in this bulletin without first obtaining our written confirmation of its suitability for the intended purpose. While we strive to ensure the accuracy of the information provided herein, we cannot control the quality or condition of the substrate, nor any other factors that affect the use and application of this paint. Therefore, unless we agree in writing to any condition that deviates from our recommendations, we accept no liability that may arise regarding the performance of this product. The information contained in this bulletin is subject to change without notice, based on our experience and policy of continuous development.		