



POLITHERM 25 R SM BLACK 70332 BR

Code:		18596644
PRODUCT DESCRIPTION		
		Epoxy powder coating with excellent adhesion, flexibility, and physical and chemical resistance. Excellent anticorrosive protection and low resistance to yellowing.
RECOMMENDED USE		
		Coating of metal surfaces for use in corrosive or chemically aggressive environments, indoors or sheltered. It can be used as a primer in two-coat systems. Not recommended for outdoor use.
PROPERTIES		
		Enhanced with additives to reduce baking time and/or temperature.
CERTIFICATIONS AND APPROVALS		
		Free from heavy metals and other substances provided for in RoHs Directive 2015/863 EU of 31/03/2015.
PACKAGING		
		Cardboard box with 44 lb in high-density polyethylene bag.
CHARACTERISTICS OF MANUFACTURED PRODUCT		
Resin	Epoxy	
Gloss	Bright	
Finish	Smooth	
Specific gravity (± 0,10)	1,39 g/cm³	
Theoretical Coverage	140.5 ft²/lb at 1.0 mil	
Mass loss during cure	Maximum 2%	
Moisture content	Maximum 0.6%	
Shelf life	6 months	
Storage condition	It must be stored in closed containers, in cool, dry and covered places, at an ambient temperature not exceeding 86°F.	
APPLICATION CHARACTERISTICS		
Substrate	Ferrous metals Non-ferrous metals	
Surface preparation	Ferrous : Phosphatization Non-ferrous: Chromatization or phosphatization	
Surface cleaning	The performance of this product is related to the degree of surface preparation. The surface must be clean, dry and free of any contaminants. Completely remove oils, grease and fats.	
Thickness	3.9 mils - 4.7 mils	
Cure conditions	10 min à 320 °F (metal temperature).	
Cure windows	10 min - at 320 °F 8 min - at 338 °F 5 min - at 356 °F	
Application system	Electrostatic spray gun corona	
NOTE:		
		For non-ferrous metals phosphatizing, please contact our technical service.
CHARACTERISTICS OF APPLIED PRODUCT		
Test	Specification/Standard	



Adhesion	Maximum GR0 (ASTM D3359)
Gloss	90 UB - 100 UB (ASTM D523)
Impact	Minimum 43 lb.in (ASTM D2794)
Flexibility (conic mandrel)	Maximum 1/8 in (ASTM D790)

CHEMICAL RESISTANCE CHARACTERISTICS	
Test	Specification/Standard
Humidity	MINIMUM 3000 h (35 °C)
Salt spray	Minimum 1000h (ASTM B117)

NOTE: In the chemical resistance tests, the substrate used was cold-rolled steel sheet with tricationic phosphate. The mechanical resistance tests were performed on degreased common steel sheet under specific curing and coating conditions for the product. The values ##may vary depending on the substrate used.

SAFETY PRECAUTIONS	Guidance is available in the product's Safety Data Sheet (SDS).
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NOTE

The information provided herein is based on our testing and experience and is intended to inform you about the product and its possible applications. The information provided in this bulletin is not intended to be complete, and the user assumes the risk of using the product for a purpose other than the specifications recommended in this bulletin without first obtaining our written confirmation of its suitability for the intended purpose. While we strive to ensure the accuracy of the information provided herein, we cannot control the quality or condition of the substrate, nor any other factors that affect the use and application of this paint. Therefore, unless we agree in writing to any condition that deviates from our recommendations, we accept no liability that may arise regarding the performance of this product. The information contained in this bulletin is subject to change without notice, based on our experience and policy of continuous development.