



LACKTHERM® 1335 GREEN

Code: 19547690

PRODUCT DESCRIPTION

Air drying, pigmented protective coating varnish.

RECOMMENDED USE

Windings and stators.

PROPERTIES

Excellent adhesion properties.

High corrosion resistance.

Excellent flexibility.

Excellent dielectric properties.

Excellent chemical resistance.

Moisture resistance.

Resistance to electrical tracking.

APPLICATION SYSTEMS

Brush

CERTIFICATIONS AND APPROVALS

Product in compliance with RoHS directive.

PACKAGING

Gallon 0.95 gal

CHARACTERISTICS

Color	GREEN
Viscosity	180 - 220 CP (ASTM D2196)
Specific Gravity	1.10 +/- 0.02 g/cm ³ (ASTM D1475/98)
Solids by Weight	50+/-2 % (ASTM D2697/03)
Dielectric Strength	OVER 25 kV/mm (IEC 60464-2)
Fineness	7,0 H
VOC content	lb/gal
Shelf Life	12 months

APPLICATION DATA

Curing Time	24 h
Curing Temperature	77°F
Touch Dry	30 min
Handle Dry	3 h
Film Thickness	0.8 mils - 1.6 mils
Thinner	ALKYDIC DILUENT 1024
Note	Drying time may vary depending on the size of the impregnated part.

RECOMMENDATIONS

Store in a place protected from sunlight.

SAFETY PRECAUTIONS



FLAMMABLE

NOTE

The information contained in this technical bulletin is based on the experience and field knowledge acquired by the WEG technical team. If the product is used without prior consultation with WEG regarding its suitability for the intended application, the customer acknowledges that such use is at their sole responsibility. WEG does not assume any liability for the behavior, safety, suitability, or durability of the product.

Some of the information provided in this bulletin is based on estimates and may vary due to factors beyond the manufacturer's control. Therefore, WEG makes no guarantees and assumes no responsibility for yield, performance, or for any material or personal damages resulting from the improper use of the products or the information contained in this Technical Data Sheet.

The information contained in this document is subject to periodic changes without prior notice, in line with our policy of continuous improvement and development of products and services, aiming to deliver quality solutions that meet our customers' needs.
