

Data Sheet



TL PRIMER PL W-18 CINZ

	Product description	Recommended for preparing metal surfaces, especially for finishing with W-MIX / W-CAR – POLYESTER, W-MIX / W-CAR POLYURETHANE. High solids product, quick, easy sanding without clogging, good adhesion, excellent filling and spreading power. For use by qualified and properly trained professionals only.	
		Shelf life: 3 years	
	VOC / Yield	10- 15 m ² /L 30 - 40 µm	
	Mixing Ratio	8 Parts of TL PRIMER PL W-18 CINZ 1 Part of HARDENING CATALYST PRIMER PL W-18	
		Pot life 1 hour	
	Hardener	Intermediate Hardener	
	Thinner	Temperature below 15°C - Thinner 5860 low temperature Temperature ambient 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperature	
		Dilution 20 - 30%	
	Application viscosity	30 – 40" FORD 4 - 25° C 77°F	
	Spray gun	Gun HVLP: Recommended pressure 30 - 35 lbs/pol2 Conventional gun: Recommended pressure 35 – 40 lbs/pol2 Recommended nozzle 1,7 a 2,0mm	
		Apply on: Wash Primer ST, Polyester Putty, Original factory enamel.	
	Evaporation of 25°C 77°F	5 - 10 minutes	
	Number of coats	2 a 3 pass	1 pass = 30 at 40 micra
	Drying at 10°C 50°F	Touch 30 - 40 minutes Handling 50 minutes Sanding 5 hours	
	Drying at 25°C 77°F	Touch 20 - 30 minutes Handling 40 minutes Sanding 4 hours	
	Drying at 60°C 140°F	Sanding 5 minutes to the air (25°C) + 30 minutes	
	Shortwave infrared	30 minutes a 1 m.	
		<ul style="list-style-type: none"> ➤ Perform degreasing with DEGREASING SOLUTION ST - 12261434 ➤ Avoid excessive thickness; ➤ Cleaning of application equipment with acrylic/polyurethane thinners; ➤ Use hardener and thinner as recommended; ➤ Always use the WEG product and complement set. 	

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.