

Technical Data Sheet



TL PRIMER ST W-FILL

	Product Description	One-component primer with high solids content, with good filling power, fast drying and easy sanding. Product of easy application and excellent adhesion to ferrous and aluminum substrates without the need for the application of W-CAR WASH PRIMER. Indicated for general or partial paints in automotive refinishing. Also used in the auto parts industry.		
	Voc	<200 g/l	Yield 10- 15 m ² /L	35 µm
	Mixing Ratio	Not apply		
	Hardener	Not apply		
	Thinner	Diluent Clean 30 Diluent 5870		
		Use 80 - 100%		
	Application Viscosity	18 - 22s CF4 25° C 77°F 68 - 72s DIN CF4 25° C 77°F	Pot-Life not apply	
	Spray Gun	1,8mm	40 - 50 psi	
	Flash off 25°C 77°F	5 - 10 minutes		
	Number of Coats	2 - 3 passes	1 pass = 30 - 35 µm	
	Drying 10°C 50°F	Touch 10 minutes	Handling 30 minutes	Sanding 4 hours
	Drying 25°C 77°F	Touch 07 minutes	Handling 25 minutes	Sanding 3 hours
	Drying 60°C 140°F	Sanding 40 minutes		
	Infra-red short wave	40 minutes 1 meter.		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates