

## Data Sheet



## PRIMER MULTI ST

	<b>Product Description</b>	Two-component polyurethane primer, fast drying, easy sanding and good flexibility. Easy-to-apply product, excellent filling power and excellent adhesion to plastic surfaces, dispensing with the use of sealant. Indicated for preparing plastic surfaces, mainly to receive polyester and polyurethane enamel finishes in light, medium and heavy vehicles.		
		Shelf life 3 years		
	<b>VOC / Yield</b>	632 g/l	7 - 9 m <sup>2</sup> /L 30 - 40 µm	
	<b>Mixing Ratio</b>	8 Parts A 1 Part B		
		Pot life 1 hour		
	<b>Hardener</b>	Ambient temperature of 25°C – Intermediate ST 5585 hardener		
	<b>Thinner</b>	Temperature below 15°C - Thinner 5860 low temperature Ambient temperature of 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperatura		
		Dilution: 10-20%		
	<b>Application Viscosity</b>	20 - 22s CF4 25° C 77°F		
	<b>Spray Gun</b>	1,7mm a 2,0 mm	2 a 3 BAR / 40 - 50 PSI	
	<b>Flash off 25°C 77°F</b>	5 - 10 minutes		
	<b>Number of Coats</b>	2 - 3 passes	1 pass = 15 - 20 micra	
	<b>Drying 10°C 50°F</b>	Touch 10 minutes	Handling 2 hours	Sanding 4 hours
	<b>Drying 25°C 77°F</b>	Touch 5 minutes	Handling 1 hours	Sanding 4 hours
	<b>Drying 60°C 140°F</b>	Sanding 30 minutes		
	<b>Infra-red short wave</b>	30 minutes 1 meter.		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements;