



W-OCEANO PACIFIC 2400 EXP RU

PRODUCT DESCRIPTION

High-performance TBT-free self-polishing antifouling paint, based on special copper resins combined with synthetic resins. Provides excellent antifouling properties, reducing dockings.

RECOMMENDED USE

Used for maintenance, repair, and new constructions. Indicated for painting flat and vertical bottoms of smaller vessels. Being tin-free (TBT-free), it is used for painting fishing boats and similar vessels. Can be applied over antifouling in good condition.

CERTIFICATIONS AND APPROVALS

Certified by the Russian Maritime Register of Shipping (RMRS) as tin-free antifouling (TBT-Free).

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

This product contains no organotin active components acting as biocides, therefore complies with the International Convention on the Control of Harmful Antifouling Systems on Ships, as adopted by the IMO in October 2001 (Document IMO AFS/CONF/26).

PACKAGING

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| Single Component | 0.24 US gal Package containing 0.24 US gal 0.95 US gal Package containing 0.95 US gal 5.28 US gal Package containing 5.28 US gal |
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CHARACTERISTICS

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| Color | Blue. Brown. Black. Red. |
| Gloss | Matte |
| VOC content | 4.01 lb/gal |
| Volume Solids | 62 ± 2% (ISO 3233) |
| Shelf Life | 24 months |
| Dry Film Thickness | 4.7 mils - 5.1 mils |
| Theoretical Coverage | 202.1 ft ² /gal without dilution at a dry film thickness of 4.9 mils. Loss factors during application are not considered. |

DRYING

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| Drying | 41 °F | 59 °F | 77 °F | 95 °F |
| | 6 hours 30 hours | 5 hours 24 hours | 2 hours 12 hours | 90 min 12 hours |
| Recoat Drying | 41 °F | 59 °F | 77 °F | 95 °F |
| | Minimum Maximum | 26 hours 15 days | 12 hours 15 days | 6 hours 15 days |

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of contaminants. Completely remove oils, greases, and fats according to SSPC-SP1.

Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a



combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.

Maintenance and Repair

When exposed to long service periods, the product may present a leached layer. This must be removed before application by washing with fresh water under high pressure (above 3,000 psi). This procedure also removes slime, salinity, and encrustations.

Initially remove all dirt and oil from the surface with clean cloths soaked in cleaning Diluent according to SSPC SP1. Avoid using rags or colored cloths. Repair damaged areas and redo the anticorrosive scheme.

Corrosion spots, worn, or damaged areas must be prepared by commercial abrasive blasting, Sa 2 grade of ISO 8501-1 visual standard or according to SSPC-SP 6/NACE No. 3, visual standard SSPC-VIS 1. If not possible, use manual or mechanical cleaning to St 2 grade according to SSPC-SP2, ISO 8501-1 visual standard.

The recommended maximum thickness for this product is 11.81 mils.

The product should not be directly applied to other TBT-free antifoulings, whether from WEG or other manufacturers, without prior consultation with WEG. Any application without consultation is not authorized.

NOTE: Respect the recoating interval for subsequent coat application. If exceeded, perform light manual/mechanical sanding to break the previous coat gloss, followed by dust and residue cleaning to ensure better adhesion between paint layers.

New Constructions

The antifouling paint must be applied over specific primer and sealer, forming an appropriate coating system. The sealer surface must be clean, dry, and free of contaminants, respecting the recoating interval between sealer coats. Consult the sealer technical bulletin for correct application.

Recommended primers for application over steel: W-POXI HPP 345 EXP VERM OX, WEG TAR FREE 712, WEG TAR FREE PLUS, WEGPOXI WET SURFACE 89 PW. Recommended sealers: Weg Tie Coat and W-nilica Tar Free CVI 810.

APPLICATION PREPARATION

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| Mixing | Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container. |
| Thinner | ANTIFOULING DILUENT |
| Dilution | Depending on the application method, dilute to a maximum of 10%. |
| Notes | The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness. |
| Pot Life | Not relevant. |

APPLICATION METHODS

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| Airless Spray Gun | Airless: Use minimum pump 60:1 Fluid pressure: 2000 - 2500 psi Hose: 3/8" inner diameter Nozzle: 0.017" - 0.027". |
| Roller | Use a short-haired, seamless wool or synthetic roller for epoxy paints. For application with brush and/or roller, it may be necessary to apply two or more coats to achieve a uniform layer and the recommended film thickness. |
| Cleaning of the equipments: | ANTIFOULING DILUENT |
| Notes | Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination. |



Before application, ensure that the equipment and respective components are clean and in optimal condition.

In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish.

Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.

Clean all equipment immediately after use.

Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment.

It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

APPLICATION PERFORMANCE

An increase in viscosity of this material may occur during storage, being a normal characteristic of the product.

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 37,4°F above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

We recommend painting only if the measured surface temperature is at least 5.4°F above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

PERIODS WITHOUT APPLICATION:

Thoroughly wash all material and equipment with the recommended Diluent. Keep all unused paint stored in well-sealed containers. Material stored in partially filled containers may show skinning or viscosity increase after long periods. In such cases, it is recommended to filter the product before application.

WELDING:

In case of welding or cutting operations on coated metal, fumes and gases will be released, requiring the use of appropriate PPE and adequate ventilation and exhaust systems.

Consult WEG regarding repainting procedures over other antifoulings before starting any painting work.

LIMITATIONS:

Product performance depends on the specified dry film thickness, which may vary according to the type of water and the vessel's daily service time. Wear rate depends on water temperature, vessel speed, operating regions, among other factors. The interval before immersion is related to environmental conditions, ventilation, dry film thickness, and the number of coats applied. Maximum recommended exposure time before immersion: 30 days.

Performance test results were obtained in a laboratory under controlled conditions. WEG does not guarantee that the results exactly represent all field environments, such as highly polluted waters, rivers, etc. Environmental factors may vary significantly; attention is required in paint selection, performance verification, and use.

W-OCEANO PACIFIC 2400 EXP paint (applied with indicated Primer and Tie Coat system) provides effective protection for up to 36 months. For various marine environments, vessel types, and navigation conditions, consult WEG Technical Department for specific recommendations.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

After 15 days of product application without water immersion, performance may be affected. Recoating information is provided mainly as guidance and is subject to regional climatic variations.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG's Technical Department for more information.



SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.
In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.
Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.
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