

Data Sheet



TL PRIMER PL W-15 CINZ

	Product description	Recommended for preparing metal surfaces, especially for finishing with W-MIX / W-CAR – POLYESTER, W-MIX / W-CAR POLYURETHANE. High solids product, quick, easy sanding without clogging, good adhesion, excellent filling and spreading power. For use by qualified and properly trained professionals only.		
		Shelf life: 3 years		
	VOC / Yield	7- 10 m ² /L 60 - 90 µm		
	Mixing Ratio	5 Parts of TL PRIMER PL W-15 CINZ 1 Part of HARDENER CATALYST PRIMER PL W-15		
		Pot life 1 hour		
	Hardener	Intermediate Hardener		
	Thinner	Temperature below 15°C - Thinner 5860 low temperature Temperature ambient 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperature		
		Dilution: 20 - 30%		
	Application viscosity	25 – 35" FORD 4 - 25° C 77°F		
	Spray gun	Spray gun HVLP: Pressure recommended 30 - 35 lbs/pol ² Conventional gun: Pressure recommended 35 – 40 lbs/pol ² Conventional Nozzle 1,7 a 2,0mm		
		Apply on: Wash Primer ST, Polyester Putty, Original Factory Enamel.		
	Evaporation of 25°C 77°F	5 - 10 minutes		
	Number of coats	2 a 3 pass	1 pass = 30 at 40 micra	
	Drying at 10°C 50°F	Touch 30 - 40 minutes	Handling 50 minutes	Sanding 5 hours
	Drying at 25°C 77°F	Touch 20 - 30 minutes	Handling 40 minutes	Sanding 4 hours
	Drying at 60°C 140°F	Sanding 5 minutes to the air (25°C) + 30 minutes		
	Shortwave infrared	30 minutes at 1 m		

- Perform degreasing with DEGREASING SOLUTION ST – 12261434;
- Avoid excessive thickness;
- Cleaning of application equipment with acrylic/polyurethane thinners;
- Use hardener and thinner as recommended;
- Always use the WEG product and complement set.