

POLITHERM 10 MT GRAY 14300 MA

PRODUCT: 10001296

DESCRIPTION / USES: Metallic parts coating for indoor use.

CHARACTERISTICS:

Resin:	Epoxy / polyester
Specific gravity:	1,70 ± 0,10 g/cm ³
Stability:	12 month (máx. 30°C)

APPLICATION CHARACTERISTICS:

Surface:	Ferrous and non-ferrous
Surface preparation:	Ferrous: Phosphatization Non-ferrous: Chromatization or phosphatization*
Cure conditions:	10 minutes at 200 °C**
Thickness:	60 – 80 µm
Application system:	Electrostatic gun

AFTER CURE CHARACTERISTICS*:**

TEST	METHOD	SPECIFICATION
GLOSS	WPS-3854	Approximate to standard
COLOUR		Approximate to standard

NOTE: There may be, between batches, some variation in color tone around the color standard. This product may have contamination with white or colored spots.

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.