

Technical Data Sheet



TL W-FROTA CLEAR PU F821

	Product Description	W-CLEAR FLEET PU F821 has a high performance and is characterized by an excellent resistance to climatic variations and UV radiation emitted by the light, maximum retention of glare with excellent leveling which results in a high image distinction (DOI). W-FLEET F50 concentrated line. Suitable for general, partial and retouching paintings on the Fleet line.		
	Voc	530 g/l	Yield 10- 15 m ² /L	35 µm
	Mixing Ratio	2 parts de TL W-FROTA CLEAR PU F821 1 part de W-Frota 5502 Intermediate Catalyst		
	Hardener	W-Frota 5502 Intermediate Catalyst		
	Thinner	5033 heavy thinner 5035 thinner slow 10% dilution		
	Application Viscosity	18 - 22s CF4 25° C 77°F 68 - 72s DIN3 25° C 77°F	Pot life of mix 1 hour	
	Spray Gun	1,4 – 1,6 mm	40 - 50 psi	
	Flash off 25°C 77°F	10 - 15 minutes		
	Number of Coats	2 - 3 passes	1 pass = 20 - 30 µm	
	Drying 10°C 50°F	Touch 20 minutes	Handling 4 hours	Sanding 24 hours
	Drying 25°C 77°F	Touch 10 minutes	Handling 4 hours	Sanding 24 hours
	Drying 60°C 140°F	Sanding 30 minutes		
	Infra-red short wave	30 minutes 1 meter.		

- Make a good degreasing with DEGREASING SOLUTION ST - 12261434;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.