

DURACOIL POLI MONOBACKER

PRODUCT DESCRIPTION

Baking polyester coating for the backside of metal coils. Good adhesion to various substrates (upon recommendation). Provides improved resistance to temperature, corrosion and solvents, as well as good adhesion to PU foam, high impact resistance and flexibility.

RECOMMENDED USE

Excellent finish for painting the underside of pre-painted metal coils, with or without primer, for civil construction, roofing, and side panels, providing durability and high aesthetic effect.

PACKAGING

Single Component	190 L Packaging 900 L Packaging
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CHARACTERISTICS

Color	RAL, Munsell, or according to the customer's standard.
Color Tolerance	± 1.00 L, B, B (line).
Gloss	Matte
Volume Solids	53 ± 2% (ISO 3233)
Solids by Weight	69 ± 2 %
Shelf Life	12 months
Dry Film Thickness	9 µm - 11 µm
Theoretical Coverage	53,00 m ² /l without dilution at a dry film thickness of 10 µm. Loss factors during application are not considered.
Specific Gravity	Min: 1.284 Max: 1.384 g/cm ³
Solvent Resistance	50 cycles, double rub, MEK.
Impact	40 lbf/po
Pencil hardness	HB - 2H
Flexibility	1T NTO

DRYING

Oven Drying	<hr/>	
	224 °C	249 °C
Suggested PMT	Minimum	Maximum

SURFACE PREPARATION

Standard Surface Preparation
The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be previously pre-treated in line and free of any contaminants, completely removing oils, grease and fats. We recommend the use of Bonderite C-AK 212 degreaser or equivalent, and the Bonderite 1402W chromium-based conversion coating or a similar product. Although these products are essential for the final performance of the system, they are only suggestions; WEG Coatings assumes no responsibility for their composition, application, or performance.

Over Primer
The product can be applied over a specific primer in order to form an appropriate coating system.

APPLICATION PREPARATION

Mixing	Mechanically homogenize the contents of each container in order to maintain product uniformity during the in-line
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painting process. Ensure that no sediment remains at the bottom of the container. If necessary, add the reducing solvent to the drum or container in the specified mixing ratio, under continuous agitation, until complete homogenization is achieved.

Thinner DILUENT S-100 OU BUTIL GLICOL

Alternative Thinners PU 5008 Diluent.

Dilution Depending on the application method, dilute to a maximum of 15%.

Notes Dilute according to recommendation.

Only add the thinner after the A + B components are completely mixed.

Excessive thinning of the paint may affect film formation, appearance, and make it difficult to achieve the specified thickness.

In very hot locations, we recommend consulting the WEG Technical Department.

Pot Life Not relevant.

APPLICATION METHODS

Roller Reverse roll:
 Primer N/A
 Substrate Aluminum, HDG or Galvalume
 Suggested pre-treatment Bonderite C-AK 212 + Bonderite 1402W or similar
 Dry film thickness - Topcoat 9 to 11 microns
 Dry film thickness - Primer N/A
 Thinning Max. 15%
 Direct roller: Recommended only for specific primers or monobackers.

Notes The data presented serves as a guide and similar equipment may be used.
 When applied with alteration of the specified dry film thickness, above or below, at the express request of the end clients, we are not responsible for the applicator's ability to control or maintain physical properties, such as gloss, color, MEK resistance, etc.
 Equipment cleaning: MEK or W-CLEAN 40.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
 Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
 Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
 Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
 Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.
 In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.
 Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.
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