

**W-THANE ADA 50**

**PRODUCT DESCRIPTION**

Two-component aliphatic acrylic polyurethane finish paint, anti-slip with high solids by volume, providing high-texture film and slip resistance. Developed as part of an anticorrosive protection system, high waterproofing performance, chemical resistance, and natural weathering resistance.

**RECOMMENDED USE**

The product forms a high chemical resistance film, suitable for industrial floors, stairs, walkways, ramps, heliports, and vessel decks. In offshore applications, can be used on decks, oil and gas platforms, etc. Particularly indicated for environments where abrasion resistance is essential.

**CERTIFICATIONS AND APPROVALS**

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

**PACKAGING**

<b>Component A</b>	3.6L Package containing 3.13L
<b>Component B</b>	0.9L Package containing 0.47L

**CHARACTERISTICS**

<b>Color</b>	According to customer standard. RAL and Munsell chart.
<b>Gloss</b>	Semi-Gloss
<b>VOC content</b>	545.13 g/l
<b>Volume Solids</b>	74 ± 2% (ISO 3233)
<b>Flash Point</b>	28 °C
<b>Shelf Life</b>	24 months
<b>Dry Film Thickness</b>	450 µm - 550 µm
<b>Dry Heat Resistance</b>	Maximum temperature 90 °C. The product maintains its chemical properties up to a temperature of 90 °C, but from 60°C, color and gloss variations in the paint may occur.
<b>Theoretical Coverage</b>	1,48 m <sup>2</sup> /l without dilution at a dry film thickness of 500 µm. Loss factors during application are not considered.
<b>Specific Gravity</b>	Min: 1.5 Max: 1.7 g/cm <sup>3</sup>

**DRYING**

<b>Drying</b>	<b>10 °C</b>	<b>25 °C</b>	<b>35 °C</b>
	7 hours	4 hours	3 hours
	12 hours	8 hours	5 hours
	300 hours	240 hours	168 hours
<b>Recoat Drying</b>			
	<b>10 °C</b>	<b>25 °C</b>	<b>35 °C</b>
<b>Minimum</b>	12 hours	8 hours	5 hours
<b>Maximum</b>	48 hours	48 hours	48 hours

**SURFACE PREPARATION**

**Standard Surface Preparation**

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under



low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.

**Over Primer**

If an anticorrosive primer is needed, it must be approved by WEG technical department. The primer must be dry and free of contaminants.

The product can be applied over a specific primer in order to form an appropriate coating system.

Respect the product recoat interval. If exceeded, perform light manual/mechanical sanding to break gloss and clean dust/residues for better adhesion between coats.

**APPLICATION PREPARATION**

<b>Mixing</b>	Homogenize the content of component A using mechanical stirring. Ensure no sediment remains at the bottom of the container. Add component B to component A in the indicated (volume) proportions under stirring until completely homogenized, respecting the mixing ratio.
<b>Mixing Ratio</b>	By weight: 100 A x 10 B.
<b>Thinner</b>	PU DILUENT 5003
<b>Dilution</b>	Depending on the application method, dilute to a maximum of 15%.
<b>Notes</b>	<p>Dilute according to recommendation.</p> <p>Only add the thinner after the A + B components are completely mixed.</p> <p>Excessive thinning of the paint may affect film formation, appearance, and make it difficult to achieve the specified thickness.</p> <p>The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.</p>
<b>Pot Life</b>	<p>2 h</p> <p>The shelf life of the mixture is reduced as the ambient temperature increases.</p> <p>The pot-life test of the mixture is carried out according to ABNT NBR 15742; however, different volumes of paint prepared at once, combined with varying ambient and paint temperatures, will affect the mixture's shelf life, potentially resulting in outcomes different from those stated in this technical bulletin.</p>

**APPLICATION METHODS**

<b>Roller</b>	<p>Use a short-haired, seamless wool or synthetic roller for epoxy paints.</p> <p>The finish appearance must be controlled during application.</p>
<b>Cleaning of the equipments:</b>	PU DILUENT 5003
<b>Notes</b>	<p>The data presented serves as a guide and similar equipment may be used.</p> <p>Before application, ensure that the equipment and respective components are clean and in optimal condition.</p> <p>After mixing two-component products, if there are application stops and the pot life has been exceeded (paint shows variation in flow), it can no longer be re-thinned for later application.</p> <p>Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.</p> <p>Clean all equipment immediately after use.</p>

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## APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

Do not apply the product after the pot life has been exceeded.

Must not be applied under adverse conditions, such as relative humidity (RH) above 85%, as color and appearance changes may occur.

For optimal application properties, the paint temperature should be between 21°C and 27°C before mixing and application.

Painting is recommended only if surface temperature is at least 3°C above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Polyurethane systems (components A and B) are sensitive to relative humidity, which may cause defects in the dry film and reduction in pot life. After use, keep containers closed and protected.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

On freshly painted surfaces in direct contact with water during the curing process, localized staining with color change (more visible in darker colors), curing delay, and compromised product performance may occur.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

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## SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: [www.weg.net](http://www.weg.net).

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

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## NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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