

## POLITHERM 12 R SM BLUE 10B 3/8 SB

**PRODUCT:** 10317784

**DESCRIPTION / USES:** Metallic parts coating for indoor use.

### CHARACTERISTICS:

<b>Resin:</b>	Epoxy / Polyester
<b>Specific gravity:</b>	1,80 ± 0,10 g/cm <sup>3</sup>
<b>Stability:</b>	6 month (máx. 30°C)
<b>Observations</b>	Free of heavy metals according to RoHS Directive 2002/95/CE of 01/27/2003

### APPLICATION CHARACTERISTICS:

<b>Surface:</b>	Ferrous and non-ferrous
<b>Surface preparation:</b>	Ferrous : Phosphatization Non-ferrous: Chromatzation or phosphatization*
<b>Cure conditions:</b>	5 Minutes a 200 °C**
<b>Thickness:</b>	60 – 80 µm
<b>Application system:</b>	Electrostatic gun

### AFTER CURE CHARACTERISTICS:\*\*\*

TEST	METHOD	SPECIFICATION
ADHESION	TIM 222	: GR0
GLOSS @ 60°	TIM 404	: 70 ± 5 UB
IMPACT (REVERSE)	TIM 375	: 40 kg X cm
FLEXIBILITY (CONIC MANDREL)	TIM 342	: 5 mm

**NOTE:** There may be, between batches, some variation in color tone around the color standard.

### CHEMICAL RESISTANCE \*\*\*

<b>Salt spray:</b>	: Min. 300 h (ASTM B117 – 73)
<b>Humidity:</b>	: Min. 500 h (35°C)

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

This product is not suitable for parts intended to be glued using silicon glue.

**STORAGE:** Fresh, dry and covered place.

**WEG COATINGS**  
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