

W-POLI HBA 45

CHARACTERISTICS

Volume Solids 98 ± 2% (ISO 3233)

DRYING

Drying

	50 °F	77 °F	95 °F
Touch	3 hours	1 hour	30 min
Manipulation	5 hours	2 hours	1 hour
Final	168 hours	168 hours	168 hours

Recoat Drying

	68 °F	77 °F	95 °F
Minimum	3 hours	1 hour	1 hour
Maximum	120 hours	120 hours	120 hours

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

APPLICATION PREPARATION

Thinner	PU DILUENT 5003
Dilution	Depending on the application method, dilute to a maximum of 15%.
Pot Life	30 min The shelf life of the mixture is reduced as the ambient temperature increases. The pot-life test of the mixture is carried out according to ABNT NBR 15742; however, different volumes of paint prepared at once, combined with varying ambient and paint temperatures, will affect the mixture's shelf life, potentially resulting in outcomes different from those stated in this technical bulletin.

APPLICATION METHODS

Cleaning of the equipments: PU DILUENT 5003