



# ST DRYING ACCELERATOR

**PRODUCT DESCRIPTION:** Additive indicated to accelerate the drying of bicomponent products (PU's)

**RECOMMENDATIONS FOR USE:** Primers, varnishes and finishing paints.

	<b>Catalyzer</b>	-	
	<b>Mix Ratio (Volume)</b>	-	
	<b>Dilution</b>	-	
	<b>Application Viscosity (25°C)</b>	-	
	<b>Pot Life (25°C)</b>	-	
	<b>Equipment</b>	-	
	<b>Application</b>	-	
	<b>Drying Information</b>	-	-
	<b>Polish</b>	-	
	<b>Additivation</b>	Add 0,1% a 1%	

COPY FOR INFORMATION

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**TECHNICAL ORIENTATION:**

**Surface Preparation**

The surface must be dry and free of contamination and rust, dust, grease, oil or any other contaminant that could compromise the performance of the product.

For ferrous metal and non-ferrous metal, prepare the surface with W-Car Degreaser.

Apply on W-Perfection Primer HS or other primer indicated by the technical/commercial department.

Proceed the sanding as oriented in the primer technical data sheet.

In case of spotting (dirt) in the primer, it is recommended to use the tack cloth.

**Application Performance**

Ensure that no sediment is retained at the bottom of the packaging. Add the component B to the component A in the indicated proportions (volume), under stirring, until the complete homogenization, respecting the mix ratio.

Respect the maximum dilution indicated. Excessive dilution of the paint can affect the forming of the film the aspect and make it difficult to obtain the thickness specified.

Changes in the pressures and sizes of the nozzles may be required to improve the spraying features. Before application ensure that the equipment and respective components are clean and in the best condition.

The drying time may vary according to the temperature and the thickness of the applied product.

It shall not be applied in adverse conditions, as relative air humidity (RH) above 85% or condensed surfaces, as the gloss and color may undergo small alterations.

**Safety Precautions:**

Before handling this product, it is essential to read carefully all the information contained in the chemical product safety information sheet (MSDS), available at our site ([www.weg.net](http://www.weg.net)).

For further information, contact the Technical Department of WEG ([tintas@weg.net](mailto:tintas@weg.net)).

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