

Technical Data Sheet



W-FROTA ACRYLIC FINISHING RD ALUMINUM

	Product Description	W-FROTA acrylic finish RD Aluminum based on acrylic resin. Specially formulated for painting wheels where protection at moderate working temperatures is required. The product is indicated for work with peaks of up to 280°C.			
		Useful life 3 years			
	VOC / Yield	≥450 g/l		7 - 11 m² /L a 10 a 15 µm	
	Mixing Ratio	No apply		Aplication solids 48 – 52%	
	Hardener	No apply			
	Thinner	Ready for use.			
	Application Viscosity	15 – 17s Copo FORD 4	25°C 77°F		
		18 – 20s Copo DIN 4	25° C 77°F		
	Spray Gun	1,4 – 1,6 mm		2 - 3 BAR 30 - 45 PSI	
	Flash off 25°C 77°F	5 - 10 minutes			
	Number of Coats	2 - 3 passes		1 pass = 10 - 20 µm	
	Drying 10°C 50°F	Touch 10 minutes	Handling 40 minutes	Finale 24	hours
	Drying 25°C 77°F	Touch 5 minutes	Handling 30 minutes	Finale 24	hours
	Drying 60°C 140°F	30 minutes			
	Infra-red short wave	No apply			

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Always use the set of WEG products and complements.

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.