

W-LACK ENG 017 R

PRODUCT DESCRIPTION:	Finish primer based on modified alkyd resin, single-component, fast-drying.			
RECOMMENDED USES:	Recommended for painting carbon steel and cast iron protection on machinery, equipment, agricultural implements, and metal structures exposed to normal and mildly aggressive environments.			
CERTIFICATIONS AND APPROVAL:	This product, when supplied to comply with the RoHs Directive (Restriction of Certain Hazardous Substances) has the letter R in its description.			
PACKAGING:	Component	Content	Package	Unit of measurement
	Monocomponent	18	20	L

CHARACTERISTICS:	Color:	Ral, Munsell or as per customer standard.		
	Gloss:	Matte	< 25 UB	
	Volume solid:	25 ± 3% (ISO 3233).		

Shelf-Life:	12 months at 25°C			
Thickness per coat (dry):	30 µm –40 µm			
Theoretical coverage:	8,7 m ² /l without dilution in the thickness of 30 µm dry. Without considering loss factors in application.			
Resistance to dry heat:	Maximum temperature 60 °C Organic coatings can undergo alterations of color, gloss and adherence when exposed to temperatures exceeding 60 °C			
Drying:	25 °C			
Touch:	15 minutes			
Handling:	1 hour			
Final:	72 hours			
Overcoating Drying:	25 °C			
	Min	5 hours		
	Max	24 hours		

SURFACE PREPARATION

The performance of this product depends on the degree of surface preparation.

The accumulated dirt must be removed using a dry brush, clean and dry cloth, compressed air blow, vacuum cleaner and/or with the combination of such items, and the soluble salts must be removed through wash with a great quantity of fresh water, preferably with low pressure (up to 5,000 psi) according to SSPC-SP 12/NACE No. 5.

Surface treatment by Degreasing with solvents

Completely remove oil from the surface with clean cloths soaked in cleaning solvent according to SSPC SP1. Whenever cleaning a surface with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

Maintenance and repair

NOTE: Observe the product overcoating interval to apply the next coat. In case the maximum overcoating interval has been exceeded, it is necessary to manually/mechanically sand the surface to break the gloss of the previous coat and clean the sanding residues so as to provide better adhesion between the coats.

PREPARATION FOR APPLICATION

For further information, consult WEG Technical Department.

Mixture

Homogenize the contents of the package by means of mechanical or pneumatic agitation. Ensure that no sediment is settled at the bottom of the package.

Diluent

Diluent 1001

Dilution

Depending on the application method, dilute at most. 5%

Do not dilute with solvents that are not allowed by local legislation and do not exceed the recommended dilution percentage.

Excessive dilution of the coating may affect the formation and aspect of the film and not allow to reach the specified thickness.

Pot life of the mixture (25°C)

Not relevant

In places with higher temperature and air relative humidity, the pot life will decrease.

APPLICATION FORMS

The data below is a guide, and similar equipment may be used.

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Before application, check if the equipment and its components are clean and in best condition.

Purge the compressed air line to prevent contamination of the coating.

After mixing two-component products, if there are stops in the application, and pot life is exceeded (the coating shows variation in fluidity) it can no longer be diluted for further application.

Recoat all sharp edges, cracks and weld beads with a brush to prevent premature failures in these areas.

Conventional gun:

Gun:	JGA 502/3 Devilbiss or equivalent
Fluid nozzle:	EX
Air cap:	704
Atomization pressure:	60 - 65 psi
Pressure in the tank:	10 - 20 psi
Dilution:	5%

Airless Gun:

Use Airless:	Use at least pump 60: 1
Fluid pressure:	1500 - 2500 psi
Hose:	¼" internal diameter
Nozzle:	0,013" - 0,017"
Dilution:	Max. 15%

Immersion:

Tanks duly prepared for coating application by immersion with continuous stirring. We recommend a tank with recirculation and cascade for homogenization and blister elimination.

Brush:

Only recommended for touch up small areas or stripe coat (screws, nuts, weld and sharp edges). Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch up.

Roller:

Not recommended.

NOTE: For application by cutting it may be necessary to apply two or more passes to obtain a uniform layer according to the film thickness recommended by others.

Cleaning the equipment:

Diluent 1001

NOTE:

Do not leave material in the hoses, spray guns and equipment used in the spraying. Thoroughly wash all equipment used.

PERFORMANCE IN THE APPLICATION

For a good performance of the product, we recommend following the directions below:

In paintings carried out in front of the sea, if exposed to sea air, we recommend to wash with fresh water between coats eliminating settled impurities.

We recommend coating only if the surface temperature is at least 3°C (37,4°F) above the dew point temperature.

Variations in color, aspect and gloss (more noticeable in dark colors) may occur, as well as delay in curing and low coating performance, when applied during periods of high air relative humidity, rainy days, low temperatures or drying the coating outdoor.

It should not be applied under adverse conditions, such as air relative humidity (RH) above 85%, as changes in color and appearance may occur.

For better application properties, the coating temperature should be between 21°C - 27 °C (69.8°F - 80.6 °F) prior to the mixing and application.

In coatings with variation in application method in the same job, the final aspect and gloss of the painted surfaces may show differences.

The temperature of the substrate, the weather and environmental conditions during the application and during the curing of the product, and the thickness of the coat may interfere in the product drying time.

For further information, consult WEG Technical Department.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals.

Please read carefully all the information contained in the MSDS of this product, available at: www.weg.net.

Store in a covered, well-ventilated area. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists / vapors / aerosols generated during handling and / or application.

Wear protective gloves / protective clothing / eye protection / face protection.

Avoid release this product and its packaging, as well as materials used during handling and application in the environment.

NOTE:

The information contained in this technical datasheet is based upon the experience and knowledge acquired in the field by the technical team of WEG.

If using the product without previous inquiry to WEG Coating concerning its suitability for the customer's intended purpose, the customer is aware that the use shall be its exclusive responsibility, WEG not being responsible for behavior, safety, suitability or durability of the product.

Some information contained in this datasheet are estimated, and can undergo variances arising from factors outside the manufacturer's control. Thus, WEG does not guarantee and does not assume any responsibility regarding the yield, performance or any other material or personal damage resulting from the incorrect use of the products concerned or the information contained in this Technical datasheet.

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