











Data Sheet



WASH PRIMER ST YELLOW

	Product description	Two-component, fast-drying adhesion promoter. Available in a transparent yellow color, it has anti-corrosive properties and promotes excellent adhesion to ferrous and non-ferrous metals.	
		Shelf life 3 years	
	Yield	15 - 16 m ² /L 9 - 10 µm	
	Mixing Ratio	2 Parts A 1 Part B	
		Pot life 8 hour	
	Hardener	Hardener ST 8501	
	Thinner	Ready to use	
	Application viscosity	10 – 13s Cup F4 25°C 77°F	
	Spray gun	1,4 a 1,6 mm	2 a 3 BAR / 40 - 50 PSI
	Flash off 25°C 77°F	5 - 10 minutes	
	Number of coats	1 to 2 passes	1 pass = 4 - 5 micra
	Drying 10°C 50°F	Touch - minutes	Handling - minutes Final 10 minutes
	Drying 25°C 77°F	Touch - minutes	Handling - minutes Final 10 minutes
	Drying 60°C 140°F	Not Applicable.	
	Infra-red Short wave	Not Applicable.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Use hardener as recommended;
- Always use the set of WEG products and complements.