

**W-CRIL UUP 615 PPL PRIMER BLACK 1K 00000
MONOCOMPONENT****RECOMMENDED USE**

Painting line for plastics. Note: depending on substrate composition, prior laboratory analysis is required. Field evaluation of surface preparation is recommended, according to product technical datasheet.

PACKAGING**Single Component**

5.28 US gal Package containing 4.76 US gal

CHARACTERISTICS

Color	Black.
VOC content	698.70 g/l
VOC content	5.83 lb/gal
Volume Solids	99 ± 1% (ISO 3233)
Solids by Weight	20 ± 5 %
Shelf Life	12 months
Theoretical Coverage	5379.0 ft ² /gal without dilution at a dry film thickness of 0.3 mils. Loss factors during application are not considered.
Specific Gravity	Min: 0.95 Max: 1.05 g/cm ³
Viscosity	14 - 20" CF4
Supply Viscosity	50 - 60" CF4

SURFACE PREPARATION**Standard Surface Preparation
INDUSTRIAL**

For more information, consult the WEG Coatings Technical Department.

APPLICATION PREPARATION

Mixing Ratio	MONOCOMPONENT
Thinner	DILUENT PRIMER PL
Dilution	Depending on the application method, dilute from 35-40%.
Pot Life	Not relevant.

APPLICATION METHODS

Conventional Spray Gun	Conventional spray gun 40-60 L.
Cleaning of the equipments:	DILUENT PRIMER PL
Notes	It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.



NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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