W-CAR ENAMEL

PRODUCT INFORMATION: Single component synthetic enamel. Available in several colors according to automotive industries.

RECOMMENDED USE: Recommended for general, partial and touch ups paintings in automotive vehicles.

	Hardener	-	
	Mixing Ratio (Volume)	-	
	Dilution	Dilute 20 to 30% with REDUCER SL 20	
	Application Viscosity (25ºC)	20 – 22 seconds CF4	
	Mixture's Operating Life - Pot Life (25ºC)	-	
	Equipment	Gravity feed spray gun/ Standard spray gun Air pressure: 40 to 50 lb/in² Spray Nozzle: 1.4 to 1.6 mm	
	Application	Apply 2 to 3 passes with interval of 5 to 10 minutes between them. 15 to 20 microns of total dry thickness.	
	Drying Time	**Air:** Touch: 10 – 15 minutes Handling: 4 hours	**Oven:** Flash Off: 10 - 15 minutes Cycle: 30 minutes at 60°C
	Sanding	-	
	Additivation	-	

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TECHNICAL PROCEDURES:

Surface Preparation

Apply over W-MIX PRIMER W10 or other primer recommended by our technical/commercial team.

Proceed with sanding according to primer orientation's Technical Data Sheet.

If dots on the primer appears, use dust catch cloth.

Application Performance

Be sure that no sediment has been retained on the bottom of the package.

Respect maximum recommended dilution ratio. Excessive dilution of the paint may affect film formation, appearance and make it difficult to obtain the specified film thickness.

Pressure and size changing on the nozzles may be necessary to improve spraying properties. Before application, be sure that all equipment and its respective components are cleaned and in best conditions.

Drying time may vary according to temperature and thickness of the applied product.

Do not apply the product under adverse conditions as well as relative air humidity above 85%, because it might occur apearance and color changings. Do not apply the product on condensed surfaces.

SAFETY PRECAUTIONS:

Before handling this product is mandatory a careful reading of all information contained in the Material Safety and Data Sheet (MSDS) of the product.

Further information can be obtained by consulting the Technical Department by phone or e-mail specified in the end of this Data Sheet.

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