

## Data Sheet



## TL W-CAR PROMOTOR ADERENCIA

	<b>Product Description</b>	Indicated to promote adhesion on surfaces containing cured paint, recommended for stretching, helping to orient aluminum, and preventing silver staining. This product should only be used by properly trained professionals.			
	<b>Mixing Ratio</b>	Ready to use			
	<b>Hardener</b>	Ready to use			
	<b>Thinner</b>	Ready to use			
	<b>Application viscosity</b>	10 - 13 seconds CF4 25° C 77°F			
	<b>Spray gun</b>	1,4 – 1,5 mm		35 - 45 psi	
	<b>Flash Off a 25°C 77°F</b>	5 - 10 minutes			
	<b>Number of coats</b>	1 a 2 passes		1 pass = 4 a 6 micra	
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b> <b>Drying 60°C 140F°</b>	Touch - minutes	Handling - minutes	Final	20 minutes
		Touch - minutes	Handling - minutes	Final	15 minutes
		Not recommended			
	<b>Infra-red Short wave</b>	Not recommended			

- Completely degrease the piece to be repainted;
- Avoid excessive thicknesses;
- The finishes must be very well cured;
- Cleaning application equipment with acrylic/polyurethane thinner;
- Apply over: Polyurethane Enamel, Two-Component Varnish, High Solids Polyurethane, Nitro Acrylic Lacquer and Synthetic Enamel.