

W-POLI HSM 452 PORE FILLER

PRODUCT DESCRIPTION

Polyaspartic resin-based putty. High solids, extra-fast drying.

RECOMMENDED USE

Recommended for wind turbine blades. Can be applied in a single thick coat, directly over fiberglass or specific primer (W-POLI HSM452 Putty and W-POLI HSM 452 Pore Filler).

CERTIFICATIONS AND APPROVALS

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

PACKAGING

Component A	0.95 US gal Package containing 13.34 lbm 5.28 US gal Package containing 66.14 lbm
Component B	0.24 US gal Package containing 2.01 lbm 1.06 US gal Package containing 9.92 lbm

CHARACTERISTICS

Color	Yellow.
Gloss	Semi-Matte
Volume Solids	98 ± 2% (ISO 3233)
Shelf Life	24 months
Dry Film Thickness	3.9 mils - 7.9 mils
Theoretical Coverage	199.7 ft ² /gal without dilution at a dry film thickness of 7.9 mils. Loss factors during application are not considered.

DRYING

Drying

	68 °F	77 °F	95 °F
Final	216 hours	168 hours	144 hours

DRYING SANDING

	68 °F	77 °F	95 °F
Minima	30 min	30 min	30 min
Maxima	-	-	-

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of contaminants. Completely remove oils, greases, and fats according to SSPC-SP1.

Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.

Fiber Surfaces

Proceed with sanding using 80/120-grit sandpaper until gloss is removed. Clean the surface again with cloths soaked in solvent, changing them frequently to remove sanding dust and residues.

APPLICATION PREPARATION

Mixing

Homogenize the component content with a spatula. Ensure no pigment remains at the bottom of the container. Add component B to component A respecting the mixing ratio. Mix thoroughly with the spatula.



Mixing Ratio	By weight: 100 A x 30 B.										
Thinner	Not applicable.										
Dilution	Ready to use.										
Notes	No dilution is required. Product ready to use. If necessary, consult the WEG Technical Department.										
Pot Life	30 min The shelf life of the mixture is reduced as the ambient temperature increases. The pot-life test of the mixture is carried out according to ABNT NBR 15742; however, different volumes of paint prepared at once, combined with varying ambient and paint temperatures, will affect the mixture's shelf life, potentially resulting in outcomes different from those stated in this technical bulletin.										
EXOTHERMIC PEAK	<table> <tr> <th>Time (min)</th><th>Temperature (°F)</th></tr> <tr> <td>2</td><td>82</td></tr> <tr> <td>4</td><td>93</td></tr> <tr> <td>7</td><td>106</td></tr> <tr> <td>10</td><td>106</td></tr> </table>	Time (min)	Temperature (°F)	2	82	4	93	7	106	10	106
Time (min)	Temperature (°F)										
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4	93										
7	106										
10	106										
Induction Time	No induction time required. In very hot locations, we recommend consulting WEG's Technical Department.										

APPLICATION METHODS

Squeegee, Spatula and Trowel	Apply by spreading.
Cleaning of the equipments:	Not applicable.
Notes	The data presented serves as a guide and similar equipment may be used. Do not allow catalyzed product to remain in contact with application equipment, as at temperatures above the indicated "pot life", the paint will show variation in flow and will harden, making cleaning difficult. Before application, ensure that the equipment and respective components are clean and in optimal condition. Clean all equipment immediately after use.

APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Do not apply the product after the pot life has been exceeded.

For optimal application properties, the paint temperature must be between 69.8°F - 80.6°F before mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 37,4°F above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG's Technical Department for more information.



SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.
In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.
Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.
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