

Data Sheet



SEALER ST

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|  | Product description | It is a two-component, quick-drying, easy-to-sand sealer. Product easy to apply and good adhesion. Used for insulation and promotion of adhesion on surfaces containing aged paint and in good condition. | |
| | | Shelf life 3 years | |
| | Yield | 10 – 13,5 m ² / L 30 - 40 µm | |
|  | Mixing Ratio | 8 Parts A 1 Part B Pot life 1 hour | |
|  | Hardener | Hardener ST 5585 Intermediary | |
|  | Thinner | Ready to use | |
|  | Application viscosity | Not Applicable. | |
|  | Spray gun | 1,7mm a 2,0 mm | 2 a 3 BAR / 40 - 50 PSI |
|  | Flash Off 25°C 77°F | 10 - 15 minutos | |
|  | Number of coats | 1 a 2 passadas (úmido/úmido) 2 a 3 passadas (isolamento) | 1 passada = 15 a 20 µm 1 passada = 15 a 20 µm |
|  | Drying at 25°C 77°F | Touch | 5 at 10 minutes |
| | | Handling | 20 at 30 minutes |
| | | End | 4 hours |
| | Drying at 60°C 140F° | 30 minutes | |
| | | Sanding with P600 grit sandpaper is required when the time is longer than 8 hours. | |
|  | Infra-red Short wave | 30 minutes - 1 meter. | |

- Perform a good degreasing to clean the part to be repainted;
- Avoid excessive thickness;
- Cleaning of application equipment with acrylic/polyurethane thinners;
- Use hardener and thinner as recommended;
- Always use the WEG product and complement set;

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.