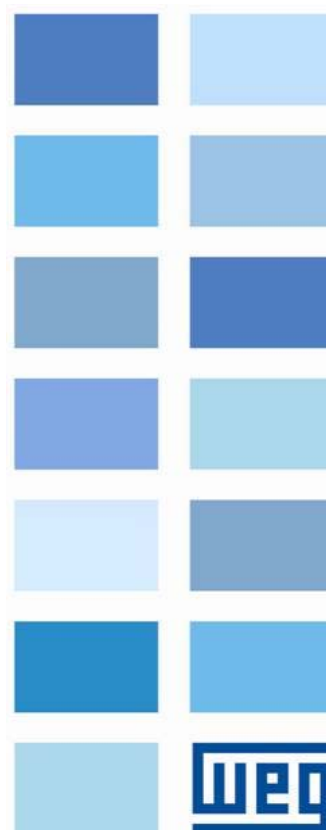


# Hydrogenerators

GH20 Hydro line - horizontal

## Installation, Operation and Maintenance Manual







# **Installation, Operation and Maintenance Manual**

Material number: 14824113

Model: GH20 Hydro

Language: English

Revision: 02

November 2021



Dear Customer,

Thank you for purchasing a WEG generator. Our products are developed with the highest standards of quality and efficiency which ensures outstanding performance.

Electricity plays a major role in the comfort and well-being of mankind. Since the generator is responsible for generating this energy, it must be identified and treated as an electrical machine, whose features require certain precautions, such as for storage, installation and maintenance.

All efforts have been made to ensure that the information contained in this manual is faithful to the configurations and operation of the generator.

Therefore, we recommend that you read this manual carefully before proceeding with the installation, operation or maintenance of the generator in order to ensure safe and reliable operation of your equipment and facility. If you need any further information, please contact WEG.

Always keep this manual close to the generator, so it can be consulted whenever necessary.



#### ATTENTION

1. It is imperative to follow the procedures contained in this manual for the warranty to be valid;
2. The generator installation, operation and maintenance procedures must be performed only by qualified personnel.



#### NOTES

1. The total or partial reproduction of information supplied in this manual is authorized, provided that reference is made to its source.
2. If this manual is lost, an electronic PDF file is available at [www.weg.net](http://www.weg.net) or another printed copy may be requested.

**WEG EQUIPAMENTOS ELÉTRICOS S.A.**



# INDEX

<b>1</b>	<b>INTRODUCTION.....</b>	<b>11</b>
1.1	SAFETY WARNINGS IN THE MANUAL .....	11
<b>2</b>	<b>GENERAL INSTRUCTIONS.....</b>	<b>12</b>
2.1	QUALIFIED PERSONNEL .....	12
2.2	SAFETY INSTRUCTIONS .....	12
2.3	STANDARDS.....	12
2.3.1	Brazilian Standards .....	12
2.3.2	International Standards .....	13
2.4	ENVIRONMENTAL CONDITIONS.....	13
2.5	OPERATING CONDITIONS .....	13
2.6	VOLTAGE AND FREQUENCY .....	13
<b>3</b>	<b>RECEIVING, HANDLING AND STORAGE .....</b>	<b>14</b>
3.1	RECEIVING .....	14
3.2	HANDLING.....	14
3.3	STORAGE .....	14
3.3.1	Outdoor storage .....	14
3.3.2	Extended storage .....	15
3.3.2.1	Storage location .....	15
3.3.2.1.1	Indoor storage .....	15
3.3.2.1.2	Outdoor storage .....	15
3.3.2.2	Separated parts .....	15
3.3.2.3	Space heater.....	15
3.3.2.4	Insulation resistance .....	16
3.3.2.5	Exposed machined surfaces.....	16
3.3.2.6	Sealing .....	16
3.3.2.7	Bearings.....	16
3.3.2.8	Terminal box .....	16
3.3.2.9	Cleanliness and conservation of the generator during storage.....	16
3.3.2.10	Inspections and records during storage.....	16
3.3.2.11	Predictive/preventive maintenance.....	16
3.3.2.12	Maintenance plan during storage.....	17
3.3.2.13	Preparation for commissioning .....	18
3.3.2.13.1	Cleaning .....	18
3.3.2.13.2	Bearing lubrication .....	18
3.3.2.13.3	Insulation resistance verification .....	18
3.3.2.13.4	Others .....	18
<b>4</b>	<b>INSTALLATION .....</b>	<b>19</b>
4.1	INSTALLATION SITE .....	19
4.2	SHAFT LOCK .....	19
4.3	ROTATION DIRECTION.....	19
4.4	INSULATION RESISTANCE.....	19
4.4.1	Safety instructions .....	19
4.4.2	General considerations .....	19
4.4.3	Measurement on the stator windings.....	19
4.4.4	Measurement on the rotor and exciter windings .....	20
4.4.5	Additional Information .....	20
4.4.6	Conversion of the measured values.....	20
4.4.7	Polarization Index (P.I.).....	21
4.4.8	Recommended Minimum Values.....	21
4.5	PROTECTIONS .....	21
4.5.1.1	Temperature limits for the windings .....	21
4.5.1.2	Alarm and trip temperatures .....	21
4.5.1.3	Temperature and ohmic resistance of the Pt100 thermoresistance .....	22
4.5.2	Protections in the panel .....	22
4.5.3	Space heater .....	22
4.6	COOLING.....	22
4.7	ELECTRICAL ASPECTS.....	23
4.7.1	Electrical connections .....	23
4.7.1.1	Main electrical connections.....	23

4.7.1.2	Accessories connection.....	23
4.7.2	Grounding.....	23
<b>4.8</b>	<b>MECHANICAL ASPECTS .....</b>	<b>23</b>
4.8.1	Foundations .....	23
4.8.2	Foundation loads .....	23
4.8.3	Base types.....	24
4.8.3.1	Concrete base.....	24
4.8.3.2	Metal base.....	24
4.8.4	Natural frequency of the base.....	24
4.8.5	Generator mounting .....	24
4.8.6	Anchor plate set.....	24
4.8.7	Leveling .....	24
4.8.7.1	Support.....	25
4.8.8	Alignment.....	25
4.8.9	Couplings.....	26
4.8.9.1	Cantilever turbine (two bearing arrangement) .....	26
4.8.9.2	Three bearing arrangement.....	26
4.8.9.3	Four bearing arrangement .....	26
4.9	FLYWHEEL.....	26
4.10	GENERAL NOTE .....	26
<b>5</b>	<b>OPERATION PRINCIPLE .....</b>	<b>27</b>
5.1	EXCITATION.....	28
5.2	DE-EXCITATION.....	28
5.3	VOLTAGE REGULATOR.....	28
<b>6</b>	<b>COMMISSIONING.....</b>	<b>29</b>
6.1	PRELIMINARY INSPECTION .....	29
6.2	FIRST OPERATION WITH NO LOAD .....	29
6.3	OPERATION.....	30
6.3.1	Connection to the load or electric power system (Grid).....	30
6.3.2	Synchronization of the generator with the power grid .....	30
6.3.3	Data recording .....	30
6.3.4	Temperatures.....	30
6.3.5	Bearings .....	30
6.3.6	Vibration .....	31
6.3.7	Vibration causes.....	31
6.4	SHUTDOWN.....	31
<b>7</b>	<b>MAINTENANCE.....</b>	<b>32</b>
7.1	GENERAL.....	32
7.2	GENERAL CLEANING .....	32
7.3	WINDING INSPECTIONS.....	32
7.4	WINDING CLEANING .....	32
7.4.1	Inspections .....	33
7.4.2	Re-impregnation .....	33
7.4.3	Insulation resistance.....	33
7.5	GENERATOR COOLING.....	33
7.6	VIBRATION.....	33
7.7	SHAFT GROUNDING DEVICE .....	33
7.8	EXCITER MAINTENANCE.....	33
7.8.1	Exciter.....	33
7.8.2	Insulation resistance.....	33
7.8.3	Diode test .....	33
7.8.3.1	Diode Replacement .....	33
7.8.4	Varistor test.....	34
7.8.4.1	Varistor replacement.....	34
7.8.5	Capacitor test .....	34
7.8.6	Capacitor replacement .....	34
7.9	BEARING MAINTENANCE.....	35
7.9.1	Rolling bearing lubricated by grease .....	35
7.9.1.1	Lubrication instructions.....	35
7.9.1.2	Procedures for rolling bearing relubrication .....	35
7.9.1.3	Type and amount of grease .....	35
7.9.1.4	Grease compatibility .....	35
7.9.1.5	Bearing disassembly.....	36



7.9.1.6	Bearing assembly.....	36
7.9.2	Combined rolling bearing lubricated by oil .....	37
7.9.2.1	Lubrication instruction .....	37
7.9.2.2	Oil type.....	37
7.9.2.3	Oil change.....	37
7.9.2.4	Water cooling.....	37
7.9.2.5	Bearing operation.....	37
7.9.2.6	Bearing disassembly .....	37
7.9.2.7	Bearing assembly.....	37
7.9.3	Bearing replacement.....	38
7.9.4	Bearing protection setting .....	38
<b>8</b>	<b>GENERATOR DISASSEMBLY AND ASSEMBLY.....</b>	<b>39</b>
8.1	GH20 HYDRO GENERATOR.....	39
8.2	GH20 HYDRO GENERATOR WITH CANTILEVER TURBINE .....	40
8.3	FLYWHEEL .....	41
8.4	AIR-GAP MEASUREMENT .....	41
8.5	TIGHTENING TORQUE .....	42
8.6	SPARE PARTS.....	42
8.6.1	Necessary spare parts .....	42
8.6.2	Optional spare parts .....	42
<b>9</b>	<b>MAINTENANCE PLAN .....</b>	<b>43</b>
<b>10</b>	<b>ABNORMALITIES, CAUSES AND SOLUTIONS .....</b>	<b>44</b>
<b>11</b>	<b>DECLARATION OF CONFORMITY .....</b>	<b>46</b>
<b>12</b>	<b>ENVIRONMENTAL INFORMATION .....</b>	<b>47</b>
12.1	PACKAGE .....	47
12.2	PRODUCT.....	47
12.3	HAZARDOUS WASTE .....	47
<b>13</b>	<b>SERVICE NETWORK.....</b>	<b>47</b>
<b>14</b>	<b>WARRANTY TERM.....</b>	<b>48</b>



# 1 INTRODUCTION

This manual aims to inform the installation, operation and maintenance procedures of the hydrogenerators GH20 Hydro. The generators are supplied with specific documents (drawings, connection diagram, characteristic curves, etc.). Those documents, together with this manual, must be thoroughly evaluated before proceeding with the installation, operation or maintenance of the generator.

All the procedures and standards contained in this manual must be observed in order to ensure proper operation of the generator and the safety of the personnel involved. Following these procedures is also important to ensure the validity of the generator warranty. Thus, we recommend carefully reading this manual before performing the installation, operation or maintenance of the generator. If you need any further information, consult WEG.

## 1.1 SAFETY WARNINGS IN THE MANUAL

In this manual, the following safety warnings are used:



### DANGER

Failure to observe the procedures recommend in this warning may result in death, serious injuries and extensive equipment damage.



### ATTENTION

Failure to observe the procedures recommend in this warning may result in equipment damage.



### NOTE

This provides important information for correct understanding and proper operation of the product.

## 2 GENERAL INSTRUCTIONS

All personnel involved with the assembly, operation or maintenance of electrical installations must be informed and updated on the standards and safety instructions that guide the job and are advised to strictly comply with them. Before beginning any job, the person in charge must make sure that all points have been duly observed and warn the respective personnel about the danger inherent to the task to be performed.

Improper application, inadequate handling or maintenance of the generator, may cause serious injuries and/or material damages. Therefore, it is highly recommended that such jobs be always performed by qualified personnel.

### 2.1 QUALIFIED PERSONNEL

The term qualified personnel means those who, because of their training, experience, education level and knowledge of the applicable standards, specifications, accident prevention, safety standards and operating conditions, have been authorized by the persons in charge to execute the necessary tasks, and who are able to recognize and avoid any possible danger. Such qualified personnel must also know and be able to provide first aid procedures if necessary. The entire start-up, maintenance and repair tasks must only be performed by qualified personnel.

### 2.2 SAFETY INSTRUCTIONS



#### DANGER

During normal operation of this equipment, a hazard associated with energized or rotating components with high voltage or elevated temperatures exists.

Thus, the operation with open terminal boxes, unprotected couplings, improper handling, or failure to comply with the operating standards, may cause severe personal injuries and material damages.



#### ATTENTION

When devices and equipment are used outside the industrial environment, the user must ensure the safety of the equipment by adopting proper protection and safety measures during installation (for example, keeping people away, avoiding contact of children, etc.).

Those responsible for the safety of the installation must ensure that:

- Only qualified personnel install and operate the equipment;
- They have this manual and all other documents supplied with the generator at hand, as well as that they perform the tasks in strict compliance with the service instructions, relevant standards and specific product documentation.



#### ATTENTION

Failure to comply with installation and safety standards may void the product warranty. Firefighting equipment and first aid notices must be available in visible and easily accessible locations at the work site.

#### Qualified personnel must also observe:

- All the technical data regarding the allowed applications (operating conditions, connections and installation environment), provided in the purchase order documents, operating instructions, manuals and other documentation;
- The specific regulations and conditions for the local installation;
- The use of suitable tools and equipment for handling and transportation;
- That the protective devices of the individual components are removed shortly before installation. Individual parts must be stored in vibration-free environments, avoiding falls and ensuring their protection against aggressive agents and/or that they do not jeopardize people.

### 2.3 STANDARDS

The generators are specified, designed, manufactured and tested according to the standards described in items 2.3.1 and 2.3.2.

The applicable standards are specified in the commercial contract. May indicate other national or international standards, depending on the application or installation location.

#### 2.3.1 Brazilian Standards

- NBR 15623-2, Máquinas elétricas girantes - Dimensões e series de potências para máquinas elétricas girantes – Padronização Parte 2: Designação de carcaças entre 355 a 1000 e flanges entre 1180 a 2360;
- ABNT NBR 5117:2007, Máquina elétrica girante – Máquina Síncrona – Especificação;
- ABNT NBR 5052:1984, Máquina Síncrona – Ensaios;
- ABNT NBR 6158:1995, Sistema de tolerância e ajustes;
- ABNT NBR IEC60034-5, Máquinas elétricas girantes – Parte 5: Graus de proteção proporcionados pelo projeto completo de máquinas elétricas girantes (código IP) – classificação;
- ABNT NBR IEC60034-6, Máquinas elétricas girantes – Parte 6: Métodos de resfriamento (código IC)
- ABNT NBR IEC60034-7, Máquinas elétricas girantes – Parte 7: Classificação dos tipos de construção, arranjos de montagem e posição da caixa de terminais (código IM)
- ABNT NBR IEC60034-9, Máquinas elétricas girantes – Parte 9: Limites de Ruído.

ABNT NBR IEC60034-14, Máquinas elétricas girantes – Parte 14: Medição, avaliação e limites da severidade de vibração mecânica de máquinas de altura de eixo igual ou superior a 56mm.

### 2.3.2 International Standards

- IEC-60072-2, Dimensions and output series for rotating electrical machines – Part 2: Frame numbers 355 to 1000 and flange numbers 1180 to 2360;
  - IEC60034-1 Rotating electrical machines – Part 1: Rating and performance
  - IEC60034-2-1 Rotating electrical machines – Part 2-1: Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles)
  - IEC60034-4 Rotating electrical machines – Part 4: Methods for determining synchronous machine quantities from tests
  - IEC60034-5 Rotating electrical machines – Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) – classification
  - IEC60034-6 Rotating electrical machines – Part 6: Methods of cooling (IC code)
  - IEC60034-7 Rotating electrical machines – Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM code)
  - IEC60034-8 Rotating electrical machines – Part 8: Terminal markings and direction of rotation
  - IEC60034-9 Rotating electrical machines – Part 9: Noise limits
  - IEC60034-14 Rotating electrical machines – Part 14: Mechanical vibration of certain machines with shaft heights 56mm and higher – Measurement, evaluation and limits of vibration severity
  - ISO286-1 Geometrical product specifications (GPS) – ISO code system for tolerances on linear sizes – Part 1: Basis of tolerances, deviations and fits
  - ISO286-2 Geometrical product specifications (GPS) – ISO code system for tolerances on linear sizes – Part 2: Tables of standard tolerance classes and limit deviations for holes and shafts
  - ISO1940-1 Mechanical vibration – Balance quality requirements for rotors in a constant (rigid) state – Part 1: Specification and verification of balance tolerances;
- ISO10816-5 Mechanical vibration – Evaluation of machine vibration by measurements on non-rotating parts – Part 5: Machine sets in hydraulic power generating and pumping plants.

## 2.4 ENVIRONMENTAL CONDITIONS

The generators was designed according to the specific environment characteristics (temperature and altitude) of your application, and are described on the nameplate and in the datasheet of the generator.

## 2.5 OPERATING CONDITIONS

In order for the product warranty to be valid, the generator must operate according to the rated data indicated on its nameplate, observing the applicable standards and the information provided in this manual.

## 2.6 VOLTAGE AND FREQUENCY

The generator must be able to perform its main function continuously in Zone A, but it does not have to fully meet its performance characteristics at rated voltage and frequency (refer to the point with rated characteristics in Figure 2.1), and it may present some deviations. The temperature rises may be above those at rated voltage and frequency.

The generator must be able to perform its main function in Zone B, but it may present greater deviations of its performance at rated voltage and frequency than in Zone A. The temperature rises may be higher than those observed at rated voltage and frequency and, most likely, will be higher than those in Zone A. Prolonged operation in the periphery of Zone B is not recommended.

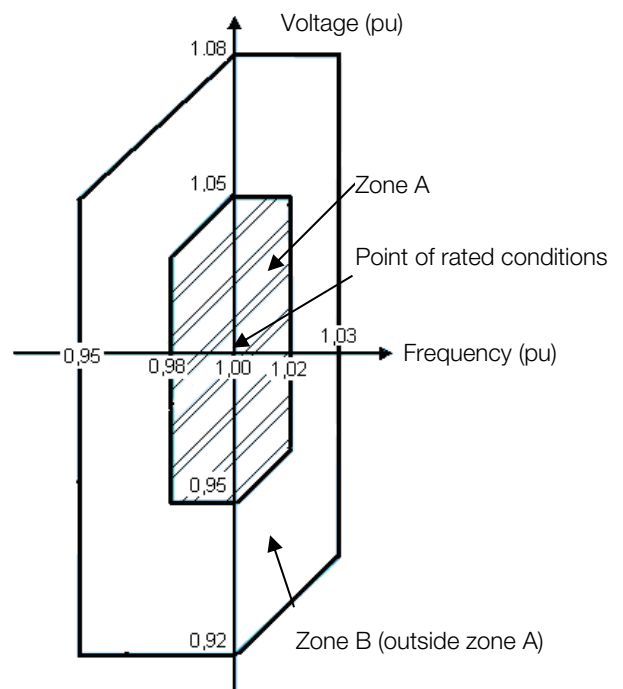



Figure 2.1: Voltage and frequency variation limits (IEC60034-1)

## 3 RECEIVING, HANDLING AND STORAGE


### 3.1 RECEIVING

All generators were tested and are in perfect operating conditions. The machined surfaces are protected against corrosion. The package must be inspected upon receipt for occasional damages during transportation.



**ATTENTION**

Any damage must be photographed, documented and reported immediately to the carrier, the insurer and WEG. The non-communication of this damage will void the warranty.



**ATTENTION**

Parts supplied in additional packages must be checked upon receipt.

- When lifting the package (or container), the proper hoisting points, the weight indicated on the package or on the nameplate, and the operating capacity of the hoisting equipment must be observed.
- Generators packed in wooden crates must always be lifted by their own hoisting eye or by a proper forklift; they must never be lifted by the package;
- The package can never be overturned. Place it on the floor carefully (without impact) in order to avoid damage to the bearings;
- Do not remove the grease for protection against corrosion from the shaft end and, or the closing plugs present in the terminal box holes. These protections must remain in place until the moment of the final assembly.
- A complete visual inspection of the generator must be carried out after removing the package;
- The shaft locking system must be removed just before the installation and stored to be used in future transportation of the generator.

### 3.2 HANDLING

The generators handling must be done as shown in Figure 3.1.

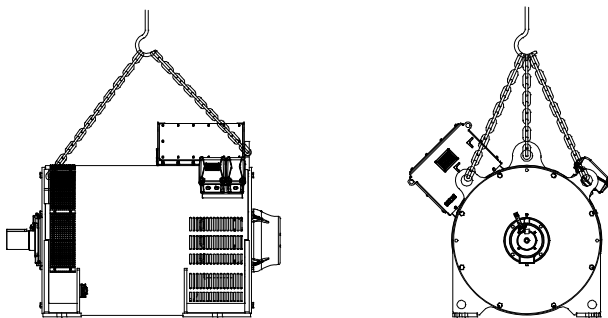


Figure 3.1: Handling of generators



#### NOTES

- Observe the indicated weight. Do not lift the generator causing jolts or put it down abruptly on the floor, because this can cause damage to the bearings;
  - The lifting lugs on the end shields, bearings, terminal box, etc. are designed to handle these components only separately;
  - Never use the shaft to lift the generator;
  - In order to move the generator, the shaft must be locked with the shaft locking device supplied with the generator.
  - Steel wire ropes, clevises and the lifting equipment must be able to stand the generator weight.
- The hoisting and handling must be done with equipment that allows the alignment of the generator in the horizontal position.

### 3.3 STORAGE

If the generator is not installed immediately after reception, it must remain inside the package and stored in a location protected against moisture, vapors, sudden changes in temperature, rodents and insects. The generator must be stored in vibration-free locations in order to avoid bearing damage.



#### ATTENTION

Space heaters must remain powered during storage in order to avoid water condensation inside the generator.

Any damage to the paint or corrosion protection of the machined parts must be repaired.

#### 3.3.1 Outdoor storage

The generator must be stored in a dry location, free of flooding and vibrations.

Repair all damages occasionally caused to the packing during transportation before storing the generator, which is necessary to ensure proper storage conditions.

Place the generator on platforms or foundations which ensure protection against humidity from the ground and prevent it from sinking into the soil. Free air circulation underneath the generator must be assured.

The cover used to protect the generator against the bad weather must not be in contact with its surfaces. In order to ensure free air circulation between the generator and such covers, place wooden blocks as spacers.

### 3.3.2 Extended storage

When the generator is stored for a long period (two months or more) before the start-up, it is exposed to external agents, such as temperature variations, moisture, aggressive agents, etc.

Empty spaces inside the generator, such as those in bearings, terminal box, and windings, are exposed to humidity, which may condense and, depending on the type and degree of air contamination, aggressive substances may also penetrate these empty spaces. Consequently, after long periods of storage, the winding insulation resistance may drop below the acceptable values, internal components, such as bearings, may oxidize, and the lubricant power of the lubricant agent in the bearings may be adversely affected.

All of these influences increase the risk of damages before the generator start-up.



#### ATTENTION

For the generator warranty to be valid, it is necessary to make sure that all the preventive measures described in this manual, as well as constructive aspects, maintenance, packing, storage and periodical inspections be followed and recorded.

The extended storage instructions are valid for generators that remain stored for long periods (two months or more) before start-up or generators already installed and that are in a prolonged stoppage, considering the same period.

#### 3.3.2.1 Storage location

In order to ensure the best storage conditions for the generator during long periods, the chosen location must strictly meet the criteria described in sections 3.3.2.1.1 and 3.3.2.1.2.

##### 3.3.2.1.1 Indoor storage

- The storage site must be closed and covered;
- The site must be protected against moisture, vapors, aggressive agents, rodents and insects;
- Corrosive gases, such as chlorine, sulfur dioxide or acids, must not be present;
- The site must be free of vibration;
- The site must have a ventilation system with air filter;
- Ambient temperature between 5 °C and 60 °C, without sudden temperature variations;
- Relative humidity < 50%;
- The site must be protected against dirt and dust accumulation;
- It must have a fire detection system;
- The location must have a power supply for the space heaters.

If any of these requirements is not met in the storage site, WEG recommends that additional protections be incorporated to the generator package during the storage period, as follows:

- A closed wooden crate or the like with an electrical installation that allows the energization of the space heaters;
- If there is risk of infestation and fungus formation, the package must be protected in the storage location by spraying it or painting it with appropriate chemicals;
- The package must be prepared carefully by an experienced person.

#### 3.3.2.1.2 Outdoor storage



#### ATTENTION

Outdoor storage of the generator is not recommended.

In case outdoor storage is unavoidable, the generator must be packed in a specific package for such condition, as follows:

- For outdoor storage (exposed to the weather), besides the package recommended for indoor storage, the package must be covered with protection against dust, moisture and other foreign materials, using resistant canvas or plastic.
- The package must be placed on platforms or foundations that ensure protection against dirt and moisture and keep it from sinking into the soil;
- After the package is covered, a shelter must be erected to protect it against direct rain, snow and excessive sun heat.



#### ATTENTION

In case the generator remains stored for long periods (two months or more), it is recommended to inspect it regularly as specified in the section 3.3.2.12 of this manual.

#### 3.3.2.2 Separated parts

- If parts are supplied separately (terminal boxes, end shields, etc.), these parts must be packed as specified in sections 3.3.2.1.1 and 3.3.2.1.2 of this manual.
- The relative humidity inside the package must not exceed 50%.
- Rolling bearings must not be subject to shocks, falls or storage with vibration or humidity, which can cause marks on the internal races or on the balls, reducing their useful life.

#### 3.3.2.3 Space heater



#### ATTENTION

The space heaters must remain powered during storage to avoid moisture condensation inside the generator and ensure that the winding insulation resistance remains within acceptable levels.

### 3.3.2.4 Insulation resistance

During the storage period, the insulation resistance of the generator windings must be measured and recorded every two months and before the generator installation, or eventually if there is any change in the preservation process (E.g. prolonged lack of electricity).

The measurement procedures and the criteria for acceptance of the results shall be according to IEEE-43 Standard.

Any insulation resistance reduction must be investigated.

### 3.3.2.5 Exposed machined surfaces

All exposed machined surfaces (e.g., shaft end and flanges) are protected at the factory with a temporary protective agent (rust inhibitor).

This protection coating must be reapplied every six months or when removed and/or damaged.

**Recommended Product:** Anticorit BW protective agent


**Manufacturer:** Fuchs

### 3.3.2.6 Sealing

The gaskets of the connection boxes should be inspected annually and replaced if necessary.

### 3.3.2.7 Bearings

- The rolling bearings are lubricated at the factory to perform the tests of the generator;



**ATTENTION**


In order to keep the bearings in good condition during the storage period, **every two months the shaft locking device must be removed, and the generator rotor must be rotated at least 10 full turns at a speed of 30 rpm** to circulate the grease and preserve the internal parts of the bearings.

- If the generator remains stored for a period exceeding two years, the rolling bearings must be disassembled, washed, inspected and relubricated.
- Before putting the generator into operation, the rolling bearings must be lubricated;

### 3.3.2.8 Terminal box

When the insulation resistance of the generator windings is measured, the main terminal box and the other terminal boxes must also be inspected, observing the following aspects:

- The inside must be dry, clean and free of dust accumulation;
- The contact elements cannot present corrosion;
- The seals must be in proper condition;
- The cable inlets must be correctly sealed.



**ATTENTION**

If any of these items are not in proper condition, proceed the adequate maintenance and, if necessary, replace damaged parts.

### 3.3.2.9 Cleanliness and conservation of the generator during storage

- The generator should be free of oil, water, dust and dirt.
- The generator outside must be cleaned with compressed air under reduced pressure;
- Remove the removable rust signs with a clean cloth soaked in petroleum solvent
- Check that the bearings and lubrication hollows are free of dust and dirt and if the bearing plugs are properly tightened.
- Risks, marks or rust on the shaft-end should be carefully removed.

### 3.3.2.10 Inspections and records during storage

The stored generator must be inspected periodically and inspection records must be filed.

The following points must be inspected:

1. Check the generator for physical damages and repair it, if necessary;
2. Inspection of the cleanliness conditions;
3. Check for signs of water condensation inside the generator;
4. Check of the protective coating conditions of the exposed machined parts;
5. Check the paint conditions, and repair if necessary;
6. Check for aggressive agents signs;
7. Check the operation of the space heaters. .
8. Record the ambient temperature and relative humidity around the generator;
9. Measure and record the temperature, insulation resistance and polarization index of the stator winding;
10. Make sure that the storage location complies with the criteria described in section 3.3.2.1.

### 3.3.2.11 Predictive/preventive maintenance

WEG recommends that, every 3 years of storage, the stored generator be sent to a WEG Energy Authorized Repair Shop or to WEG Energy own factory, in order to perform a complete predictive maintenance.

The complete predictive maintenance procedure comprises disassembling the complete generator for inspection and, after assembly, performing a routine test in the laboratory.



### 3.3.2.12 Maintenance plan during storage

During the storage period, the generator maintenance must be performed and recorded according to the plan described in Table 3.1.

Table 3.1: Storage plan

	Monthly	2 months	6 months	2 years	Before start-up	Notes
<b>STORAGE LOCATION</b>						
Inspect the cleanliness conditions		X			X	
Inspect the humidity and temperature conditions		X				
Check for signs of insect infestation		X				
<b>PACKAGE</b>						
Inspect for damages			X			
Check the internal relative humidity		X				
Change the dehumidifier in the package (if any)			X			Whenever necessary
<b>SPACE HEATER</b>						
Check the operating conditions	X					
Measure the voltage and the current of the circuit	X					
Check the function of the signal system			X			
<b>WHOLE GENERATOR</b>						
Perform external cleaning			X		X	
Check the painting conditions			X			
Check the rust inhibitor on the exposed machined parts			X			
Reapply the rust inhibitor			X			
Inspect the rubber seals and gaskets			X			
Complete predictive maintenance						According to item 3.3.2.11
<b>WINDINGS</b>						
Measure the insulation resistance		X			X	
Measure the polarization index		X			X	
<b>TERMINAL BOX AND GROUNDING TERMINALS</b>						
Clean the interior of the boxes				X	X	
Inspect the seals and gaskets				X	X	
<b>BEARINGS</b>						
Rotate the shaft		X				
relubricate the bearings					X	
Disassemble, clean and relubricate the bearings						If the storage period exceeds 2 years

### 3.3.2.13 Preparation for commissioning

#### 3.3.2.13.1 Cleaning

- The internal and external parts of the generator must be free of oil, water, dust, and dirt.
- Remove the rust inhibitor from the exposed surfaces with a cloth damped in a petroleum-based solvent;
- Make sure that the bearings and cavities used for lubrication are free of dirt and the cavity plugs are correctly sealed and tightened. Oxidation and marks on the bearing seats and on the shaft must be carefully removed.

#### 3.3.2.13.2 Bearing lubrication

Use the lubricant specified for bearing lubrication. Information on the bearings and lubricants are indicated on the bearing nameplate, and the lubrication must be done as described in section 7.9.1.1 and 7.9.2.1 of this manual.

#### 3.3.2.13.3 Insulation resistance verification

Before putting the generator into operation, the insulation resistance must be measured according to section 4.4 of this manual.

#### 3.3.2.13.4 Others

Follow the other procedures described in section 6 of this manual before putting the generator into operation.

## 4 INSTALLATION

### 4.1 INSTALLATION SITE

Generators must be installed in easily accessible places, allowing periodic inspections, on-site maintenance and, if necessary, removal for external services.

The following environmental conditions must be ensured:

- Clean and well-ventilated location;
- The installation of other equipment or walls must not hinder or block the generator ventilation;
- The area around and above the generator must be sufficient for maintenance or handling;
- The environment must be in accordance with the generator protection degree.

### 4.2 SHAFT LOCK

The generator leaves the factory with a lock on the shaft to prevent damages to the bearings during transportation. This lock must be removed prior to generator installation.



#### ATTENTION

The shaft locking device must be installed whenever the generator is removed from its base (uncoupled) in order to prevent damages to the bearings during transportation.

The shaft end is protected at the factory with a temporary protective agent (rust inhibitor). During the generator installation, it is necessary to remove this product from the grounding brush (if any) contact track on the shaft.

### 4.3 ROTATION DIRECTION

The rotation direction is indicated on a plate affixed to the drive end of the generator and in the generator specific documentation.



#### ATTENTION

Generators supplied with a single rotation direction must not operate in the opposite direction.

In order to operate the generator in the opposite direction, consult WEG.

### 4.4 INSULATION RESISTANCE

#### 4.4.1 Safety instructions



#### DANGER

In order to measure the insulation resistance, the generator must be turned off and stopped. The winding being tested must be connected to the frame and grounded until all residual electrostatic charges are removed. Capacitors (if any) must also be grounded before disconnecting and separating the terminals to measure the insulation resistance. Failure to comply with these procedures may result in personal injury.

#### 4.4.2 General considerations

When the generator is not immediately put into operation, it must be protected against moisture, high temperatures, and dirt, avoiding impacts to the insulation resistance. The winding insulation resistance must be measured before putting the generator into operation. If the environment is too humid, the insulation resistance must be measured periodically during storage. It is difficult to establish fixed rules for the actual value of the winding insulation resistance, as it varies according to the environmental conditions (temperature, humidity), generator cleanliness conditions (dust, oil, grease, dirt), and quality and condition of the insulating material used. The evaluation of the periodical follow-up records is useful to conclude whether the generator is able to operate.

#### 4.4.3 Measurement on the stator windings

The insulation resistance must be measured with a **Megohmmeter**. The testing voltage for the windings must be in accordance with Table 4.1, and according to IEEE43 standard.

Table 4.1: Voltage for the winding Insulation resistance test

Winding rated voltage (V)	Insulation resistance test - continuous voltage (V)
< 1000	500
1000 - 2500	500 - 1000
2501 - 5000	1000 - 2500
5001 - 12000	2500 - 5000
> 12000	5000 - 10000

Before measuring the stator winding insulation resistance:

- Disconnect all connections to the stator terminals;
- Disconnect and insulate all CTs and PTs (if any);
- Ground the generator frame;
- Measure the winding temperature;
- Ground all temperature sensors;
- Check the humidity;
- Disconnect the neutral grounding;
- Ensure that the generator bars are not grounded.

The insulation resistance measurement of the stator windings must be done in the main terminal box. The instrument (Megohmmeter) must be connected between the generator frame and the winding. The frame must be grounded and the three phases of the stator winding must remain connected to the neutral point, as shown in Figure 4.1.

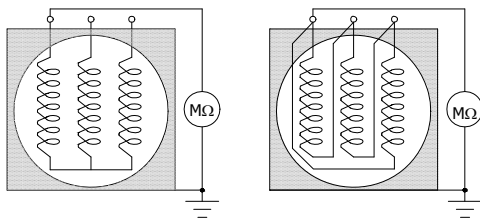


Figure 4.1: Megohmmeter connection

Whenever possible, each phase must be isolated and tested separately. The separate test allows a comparison between the phases. When a phase is tested, the other two phases must be grounded to the same ground of the frame, as shown in Figure 4.2.

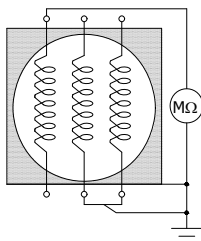


Figure 4.2: Connection of the megohmmeter to separate phases

If the total winding measurement presents a value below the recommended, the neutral connections must be opened and the insulation resistance of each phase must be measured separately.



**ATTENTION**

Much higher values may be frequently obtained in generators being operated for a long period of time. Comparison with values obtained in previous tests on the same generator - under similar load, temperature and humidity conditions - may be an excellent parameter to evaluate the winding insulation conditions, instead of using the value obtained in a single test as the basis. Significant or sudden reductions are considered suspicious.

**4.4.4 Measurement on the rotor and exciter windings**

Measurement on the rotor winding:

- Disconnect the rotor cables from the diode set and from the discharge resistor (if any);
- Connect the instrument to measure the insulation resistance (megohmmeter) between the rotor winding and the generator shaft. The measuring current must not pass through the bearings.

Measurement of the main exciter stator winding:

- Disconnect the power supply cables from the exciter;
- Connect the instrument to measure the insulation resistance (megohmmeter) between the exciter stator winding and the generator frame.

Measurement on the main exciter rotor winding:

- Disconnect the cables of the exciter rotor from the diode set;
- Connect the instrument to measure the insulation resistance (megohmmeter) between the exciter rotor winding and the generator shaft. The measuring current must not pass through the bearings.

**4.4.5 Additional Information**



**ATTENTION**

After measuring the insulation resistance, ground the tested winding in order to discharge it.  
The test voltage to measure the insulation resistance of the rotor and space heater must be 500 Vdc and for the other accessories 100 Vdc.  
It is not recommended to measure the insulation resistance of thermal protectors.

**4.4.6 Conversion of the measured values**

The insulation resistance measured on the windings shall be converted to 40 ° C using the correction factor provided in Figure 4.3 (IEEE43 standard) and applying the following formula:

$$R_c = K_t \cdot R_t$$

Where:

- R40 = referred insulation resistance at 40 ° C
- Kt = Insulation resistance correction factor as a function of temperature, as shown in Figure 4.3,
- Rt = measured insulation resistance.

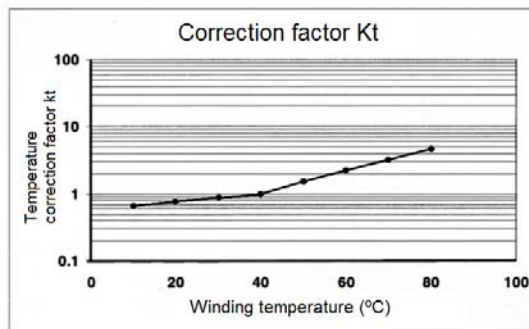


Figure 4.3: Insulation resistance correction factor due to temperature

The values used to generate the curve of Figure 4.3 are shown in Table 4.2.

Table 4.2: Correction factors (Kt) due to temperature

t (°C)	Correction factor (kt)
10	0,7
20	0,8
30	0,9
40	1,0
50	1,5
60	2,3
70	3,3
80	4,6

#### 4.4.7 Polarization Index (P.I.)

The polarization index is defined by the ratio between the insulation resistance measured in 10 minutes and the insulation resistance measured in 1 minute. This measurement procedure is always carried out at relatively constant temperatures.

The polarization index allows the assessment of the motor insulation conditions.



#### DANGER

In order to avoid accidents, the winding must be grounded immediately after measuring the insulation resistance.

#### 4.4.8 Recommended Minimum Values

According to IEEE-43 Standard, the recommended minimum values for winding insulation resistance (R.I.) and Polarization Index (I.P.) are shown in Table 4.3:

Table 4.3: Minimum R.I. e I.P. values

Winding voltage	Minimum R.I. (converted to 40°C)	Minimum I.P.
Up to 1000 V	5 MΩ	Not applicable
Greater than 1000 V	100 MΩ	2

### 4.5 PROTECTIONS

The temperature sensors are installed on the main stator, bearings and other parts that require temperature monitoring and thermal protection. The terminals of the temperature sensors are available in the accessory box. These sensors must be connected to an external temperature monitoring and protection system.

The type of temperature sensor, the connection terminals and the setting temperatures for alarm and shutdown are given in the generator CONNECTION DIAGRAM.

#### 4.5.1.1 Temperature limits for the windings

The temperature of the hottest spot of the winding must be kept below the limit of the insulation thermal class. The total temperature is obtained by the sum of the ambient temperature and the temperature rise (T), plus the difference between the average temperature of the winding and the hottest spot of the winding.

The ambient temperature must not exceed 40 °C, in accordance with NBR IEC60034-1 standard. Above this temperature, the working conditions are considered special and the generator specific documentation must be consulted.

Table 4.4 shows the numerical values and the composition of the acceptable temperature of the hottest spot on the winding.

Table 4.4: Insulation class

Insulation class (°C)	F	H
Ambient temperature	40	40
T = temperature rise (temperature measurement method by resistance variation)	105	125
Difference between the hottest point and the average temperature	10	15
Total: temperature of the hottest point	155	180



#### ATTENTION

If the generator operates with temperatures in the windings above the limit values of the insulation thermal class, the lifespan of the insulation and, consequently, of the generator, will be significantly reduced, or it may even result in the generator burnout.

#### 4.5.1.2 Alarm and trip temperatures

The generator alarm and trip temperatures must be set at the lowest possible value. These temperatures can be determined based on the factory tests or through the motor operating temperature.

The alarm temperature can be set 10 °C above the machine operating temperature at full load, always considering the highest ambient temperature on site.



#### ATTENTION

The alarm and trip values may be determined as a result of experience, but they must not exceed the values indicated in the motor wiring diagram.



#### ATTENTION

The generator protection devices are listed in the WEG drawing – Wiring diagram. Not using these devices is the sole responsibility of the user and, in case of damage to the motor, it will void the warranty.

### 4.5.1.3 Temperature and ohmic resistance of the Pt100 thermoresistance

Table 4.5 shows the temperature as a function of the ohmic resistance measured across PT100 RTDs.

$$\text{Formula: } \frac{\Omega - 100}{0.386} = ^\circ\text{C}$$

Table 4.5: Temperature X Resistance (Pt100)

°C	0	1	2	3	4	5	6	7	8	9
0	100.00	100.39	100.78	101.17	101.56	101.95	102.34	102.73	103.12	103.51
10	103.90	104.29	104.68	105.07	105.46	105.95	106.24	106.63	107.02	107.40
20	107.79	108.18	108.57	108.96	109.35	109.73	110.12	110.51	110.90	111.28
30	111.67	112.06	112.45	112.83	113.22	113.61	113.99	114.38	114.77	115.15
40	115.54	115.93	116.31	116.70	117.08	117.47	117.85	118.24	118.62	119.01
50	119.40	119.78	120.16	120.55	120.93	121.32	121.70	122.09	122.47	122.86
60	123.24	123.62	124.01	124.39	124.77	125.16	125.54	125.92	126.31	126.69
70	127.07	127.45	127.84	128.22	128.60	128.98	129.37	129.75	130.13	130.51
80	130.89	131.27	131.66	132.04	132.42	132.80	133.18	133.56	133.94	134.32
90	134.70	135.08	135.46	135.84	136.22	136.60	136.98	137.36	137.74	138.12
100	138.50	138.88	139.26	139.64	140.02	140.39	140.77	141.15	141.53	141.91
110	142.29	142.66	143.04	143.42	143.80	144.17	144.55	144.93	145.31	145.68
120	146.06	146.44	146.81	147.19	147.57	147.94	148.32	148.70	149.07	149.45
130	149.82	150.20	150.57	150.95	151.33	151.70	152.08	152.45	152.83	153.20
140	153.58	153.95	154.32	154.70	155.07	155.45	155.82	156.19	156.57	156.94
150	157.31	157.69	158.06	158.43	158.81	159.18	159.55	159.93	160.30	160.67

### 4.5.2 Protections in the panel

Table 4.6 indicates the protections generally used in drive system panels. In addition to these, other protection devices must be used as needed.

Table 4.6: Protections on the panel

POWER	PROTECTIONS
Up to 150 kVA – Low Voltage	50/51 – 52-59
From 150 to 1000 kVA – Low Voltage	27-49-50-59-50/51
Above 1000 kVA – Low Voltage	27-32-49-50G-51V-52-59
Up to 3000 kVA – Medium Voltage	CP-PR-27-32-49-50G-51V-52-59
3000 to 7500 kVA – Medium Voltage	CP-PR-32-40-46-49-50G-51V-52-59-87
Over 7500 kVA – Medium Voltage	CP-PR-27-32-40-46-49-50G-51V-52-59-78-81-87

#### SYMBOLOLOGY:

- CP - Capacitor
- PR – Lightning arrester
- 27 – Undervoltage
- 32 - Inverse power
- 40 - Field loss
- 46 - Current unbalance
- 49 - Overload
- 50G - Ground overcurrent
- 50 - Instantaneous overcurrent
- 51 - Timed overcurrent
- 51V - Voltage blocking overcurrent
- 52 - Circuit breaker
- 59 - Overvoltage
- 64 – Field grounding
- 78 - Phase angle
- 81 - Frequency
- 86 - Locking relay
- 87 – Differential

### 4.5.3 Space heater

The generator is equipped with space heater to prevent internal water condensation during long periods out of operation. It must be assured that the space heater is energized shortly after turning the generator OFF, and that it is de-energized before the generator is put into operation.

The values of the space heater supply voltage and power are informed in the connection diagram and in the specific plate affixed to the generator.

### 4.6 COOLING

The generators of GH20 Hydro line have opened construction with cooling methods IC01 or IC21 according to Figure 4.4.

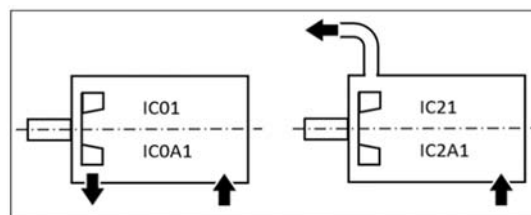


Figure 4.4: Generator cooling

Only the proper installation of the generator and of the cooling system can ensure its continuous operation without overheating.



#### ATTENTION

The protection devices of the cooling system must be monitored periodically; The air and/or water inlets and outlets must not be obstructed, because this could cause overheating and even lead to the generator burnout. For further details, refer to the generator dimensional drawing.

## 4.7 ELECTRICAL ASPECTS

### 4.7.1 Electrical connections



#### ATTENTION

Analyze the electrical WIRING DIAGRAM supplied with the generator carefully before beginning the connection of the power, grounding and accessory cables.

For the electrical connection of the auxiliary equipment, refer to their specific manuals.

#### 4.7.1.1 Main electrical connections

The location of the power terminal box (phases) and neutral terminal box (if any) are identified in the specific DIMENSIONAL DRAWING of each generator.

The stator and neutral terminal identifications and their corresponding connections are indicated in the specific generator WIRING DIAGRAM.

Make sure the cross section and insulation of the connection cables are suitable for the generator current and voltage.

The generator must rotate in the rotation direction specified on the nameplate and/or on the plate affixed to the drive end of the generator.



#### NOTE

The rotation direction is, by convention, determined looking to the shaft end at the generator drive end.

Generators with a single rotation direction must only rotate in the indicated direction, since fans and other devices are unidirectional.

In order to operate the generator in the rotation direction opposite to the specified, consult WEG.



#### ATTENTION

Before making the connections between the generator and the power line, it is necessary to perform a careful measurement of the winding insulation resistance.

In order to connect the generator main power cables, unscrew the stator terminal box cover, cut the sealing rings (standard generators without cable gland) according to the diameter of the cables to be used and insert the cables in the sealing rings. Cut the power cables to the necessary length, strip the ends and mount the cable lugs that will be used.

#### 4.7.1.2 Accessories connection

The location of the accessories connection boxes is shown in the specific DIMENSIONAL DRAWING of the generator.

The identification of the accessories terminal and the electrical connection are shown in the specific WIRING DIAGRAM of the generator.

### 4.7.2 Grounding

The generator frame and the main terminal box must be grounded before connecting the generator to the power line.

Connect the metal sheath of the cables (if any) to the common grounding conductor. Cut the grounding conductor to the proper length and connect it to the terminal in the terminal box and/or frame.

Fasten all connections firmly.



#### ATTENTION

Do not use washers made of steel or other materials with low electrical conductivity to fasten the cable lugs.

## 4.8 MECHANICAL ASPECTS

### 4.8.1 Foundations

- The foundation or structure where the generator will be installed must be sufficiently rigid, flat, free of external vibration and capable to withstand the mechanical loads to which it will be submitted;
- If the foundation dimensioning is not carefully executed, this may cause serious vibration on the foundation set, generator and turbine;
- The foundation structural design must be done based on the dimensional drawing, on the information about the foundation mechanical loads, and on the generator anchoring method.
- The customer is responsible for the design and construction of the foundation according to the requirements described in Natural frequency of the base.



#### ATTENTION

Place shims of different thicknesses between the generator supporting surfaces and the foundation in order to allow a precise alignment.



#### NOTE

The user is responsible for dimensioning and building the foundation where the generator will be installed.

### 4.8.2 Foundation loads

The foundation loads are informed in the generator documentation.

## 4.8.3 Base types

### 4.8.3.1 Concrete base

Concrete bases are the most widely used for the installation of electric generators. The type and size of the foundation, bolts and anchoring plates depend on the generator size and type.

### 4.8.3.2 Metal base


The generator must rest evenly on the metal base in order to prevent deformations of the frame. Occasional height errors of the surface that supports the generator can be corrected with compensation plates (shims). Do not remove the generator from the common base to make the alignment. The base must be leveled on the foundation itself by using leveling instruments. When a metal base is used to align the height of the generator shaft end to the coupled machine shaft end, it must be leveled on the concrete base. After the base has been leveled, the anchor bolts tightened and the couplings checked, the metal base and the anchor bolts can be cemented.

### 4.8.4 Natural frequency of the base

In order to ensure a safe operation, the generator must be precisely aligned with the coupled equipment and both must be properly balanced. As a requirement, the generator installation base must be flat and meet the requirements of DIN 4024-1 standard. In order to verify if the criteria of the standard are being met, the following potential vibration excitation frequencies generated by the generator and coupled machine must be evaluated:

- The generator rotation frequency;
- The double of the rotation frequency;
- The double of the generator electric frequency. According to DIN 4024-1 standard, the natural frequencies of the base or foundation must be away from these potential excitation frequencies, as specified next:
- The first natural frequency of the base or foundation (first order natural frequency of the base) must be out of the range from 0.8 to 1.25 times any of the potential excitation frequencies above;
- The other natural frequencies of the base or foundation must be out of the range from 0.9 to 1.1 times any of the potential excitation frequencies above;

### 4.8.5 Generator mounting




**ATTENTION**

Mount the generator in a safe way and align it properly. The inadequate mounting can generate excessive vibration, causing early wear of the bearings and even break the shaft.

### 4.8.6 Anchor plate set


The anchor plate set, when used, is composed of the anchor plate, leveling bolts, leveling shims, alignment bolts and anchor bolts.



**NOTES**

When WEG supplies the anchor plate for fastening and aligning the generator, the dimensional and installation details of the anchor plate are supplied in the specific dimensional drawing of the generator. The user is responsible for mounting, leveling and grouting the anchor plates (except when specific agreement establishes otherwise).

The anchor bolts must be fastened according to the tightening torque informed on the generator documentation. After positioning the generator, perform the final leveling by using the vertical leveling bolts and leveling shims.



**ATTENTION**

Protect all the threaded holes to prevent grout from penetrating the threads during the grouting of the anchor plate and anchor bolts.

### 4.8.7 Leveling

The generator must rest on a surface with flatness of up to 0.08 mm/m. Verify whether the generator is perfectly leveled both in the vertical and horizontal planes. Make the proper adjustments by placing shims under the generator. The generator leveling must be checked with proper equipment.

#### Leveling shims


During the generator mounting, leveling shims must be inserted between the generator and the anchor plate, so that the alignment procedure begins with this amount of shims, as follows:

- 3 mm of stainless steel shims (2 mm + 1 mm) or
  - 5,40 mm galvanized steel shims (2,7 mm + 2,7 mm)
- The other shims shown in Table 4.7 will be kept aside to be used in different combinations in order to obtain the necessary thicknesses to provide the required leveling. The maximum thickness of the leveling shims must not exceed 4.5 mm.

Table 4.7 shows the quantity of stainless steel shims or galvanized steel shims for each generator support region on the anchor plate.

Table 4.7: Leveling shims

Stainless steel shims		Galvanized steel shims	
Quantity (un.)	Thickness (mm)	Quantity (un.)	Thickness (mm)
2	0,1	2	0,43
2	0,2	2	0,50
2	0,5	1	0,65
2	1	1	0,80
1	2	1	1,95
-	-	2	2,70




**ATTENTION**

Dowel pins, nuts, washers and leveling shims may be supplied with the generator when requested in the purchase order.




#### 4.8.7.1 Support

 **NOTE**  
At least 75% of the support surfaces area of the generator feet must be supported on the base.

#### 4.8.8 Alignment

The generator must be properly aligned with the coupled machine shaft, according to the following procedure:

 **ATTENTION**  
Incorrect alignment may result in bearing damages, generate excessive vibration and even break the shaft.

The alignment must be done according to the coupling manufacturer recommendations.

The generator and coupled machine shafts must be aligned in the axial and radial directions, as shown in Figure 4.5 and Figure 4.6.

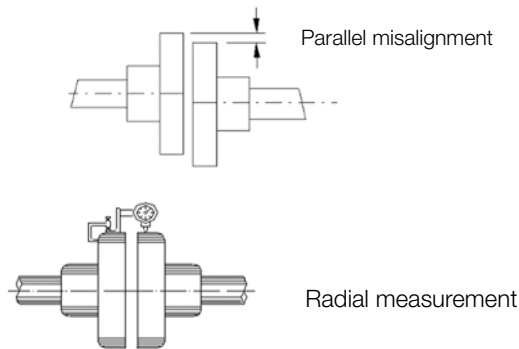


Figure 4.5: Parallel alignment

Figure 4.5 shows the parallel misalignment of the two shaft ends and the practical way to measure it by using suitable dial gauges.

The measurement is performed in four points 90° away from each other with the two half-couplings rotating together to eliminate effects of support surface irregularities on the dial gauge tip.

Choosing the upper vertical point as 0°, half the difference between the dial gauge measurements at the 0° and 180° points represents the vertical coaxial error. In case of deviation, it must be corrected by adding or removing leveling shims. Half of the difference between the dial gauge measurements at the 90° and 270° points represents the horizontal coaxial error.

These measurements indicate when it is necessary to lift or lower the generator, or move it to the right or to the left on the drive end in order to eliminate the coaxial error.

Half of the maximum difference among the dial gauge measurements in a complete rotation represents the maximum eccentricity found.

The misalignment in a complete shaft rotation, with rigid or semi-flexible coupling, cannot exceed 0.03 mm.

When flexible couplings are used, greater values than those indicated above are acceptable, provided that they do not exceed the value allowed by the coupling manufacturer.

It is recommended to keep a safety margin for these values.

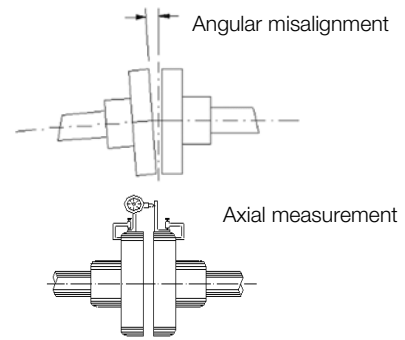


Figure 4.6: Angular alignment

Figure 4.6 shows the angular misalignment and a practical form to measure it.

The measurement is done in four points 90° away from each other, with the two half-couplings rotating together to eliminate effects of support surface irregularities on the dial gauge tip. Choosing the upper vertical point as 0°, half of the difference between the dial gauge measurements at the 0° and 180° points represents the vertical misalignment. In case of deviation, it must be corrected by adding or removing alignment shims.


Half the difference between the dial gauge measurements at the 90° and 270° points represents the horizontal misalignment, which must be corrected by displacing the generator in the lateral/angular direction.

Half of the maximum difference among the dial gauge measurements in a complete rotation represents the maximum angular misalignment found.

The misalignment in a complete shaft rotation, with rigid or semi-flexible coupling, must not exceed 0.03 mm. When flexible couplings are used, greater values than those indicated above are acceptable, provided that they do not exceed the value allowed by the coupling manufacturer.

It is recommended to keep a safety margin for these values.

In the alignment/leveling, the influence of temperature on the generator and coupled machine must be taken into account. Different expansions of the parts may change the alignment/leveling conditions during operation.

 **ATTENTION**  
After aligning the set and having assured a perfect alignment (**both hot and cold**), the generator must be doweled to the anchor plate or to the base, according to the information in the generator dimensional drawing.

## 4.8.9 Couplings

Only proper couplings, which convey only torque without generating transversal forces, must be used.

For both flexible and rigid couplings, the shaft centers of the coupled machines must be in a single line.

Flexible couplings mitigate the effects of residual misalignments and prevent transmission of vibration between the coupled machines, which does not occur when rigid couplings are used.

The coupling must be mounted or removed with the aid of proper devices and never by means of rudimentary tools, such as hammers, sledgehammers, etc.

Follow the manufacture's instructions when mounting or removing couplings or other drive elements and cover them with a touch guard. For trial run in uncoupled state, lock or remove the shaft end key. Avoid excessive radial and axial bearing loads (note manufacture's documentation). The balance of the machine is indicated as H= half and F= full key. In half key cases coupling must be half key balanced without a key. In case of protruding, visible part of the shaft end key, establish mechanical balance.

### 4.8.9.1 Cantilever turbine (two bearing arrangement)

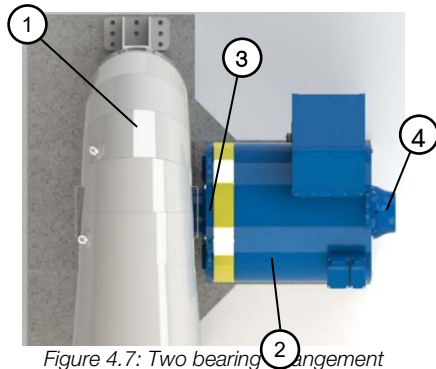


Figure 4.7: Two bearing arrangement

#### Figure 4.7 legend:

1. Turbine
2. Generator
3. Generator DE bearing (guide)
4. Generator NDE bearing (guide)

For this type of arrangement, the turbine rotor is mounted directly on the generator shaft, the generator DE bearing (thrust and guide) supports the axial and radial loads of the set.

### 4.8.9.2 Three bearing arrangement

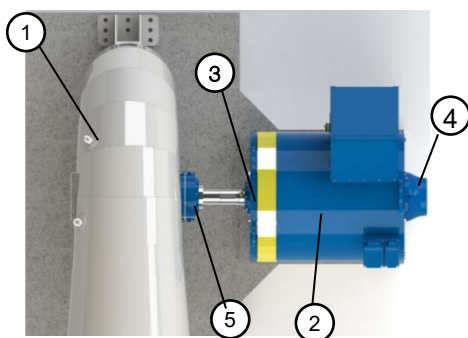


Figure 4.8: Three bearing arrangement

#### Figure 4.8 legend:

1. Turbine
2. Generator
3. Generator DE bearing (guide)
4. Generator NDE bearing (guide)
5. Turbine bearing (thrust and guide)

For this type of arrangement, the generator shaft coupled directly on the turbine shaft. The turbine has an thrust and guide bearing to support the axial and radial loads of the set. The generator has guide bearings that do not support axial loads. This arrangement uses rigid coupling.

### 4.8.9.3 Four bearing arrangement

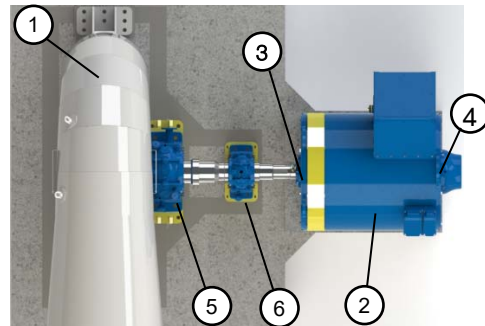


Figure 4.9: Four bearing arrangement

#### Figure 4.9 legend

1. Turbine
2. Generator
3. Generator DE bearing (guide)
4. Generator NDE bearing (guide)
5. Bearing next to turbine (thrust and guide)
6. Intermediate bearing (guide)

For this type of arrangement, the generator shaft coupled directly on the turbine shaft. An thrust and guide bearing is mounted next to the turbine and a guide bearing next to the generator. The generator has guide bearings that do not support axial loads. This arrangement uses flexible coupling.

## 4.9 FLYWHEEL

The flywheel, when applied, is mounted to the generator / turbine set according to the design and characteristics of the application. The flywheel must be protected with a specific fairing.

## 4.10 GENERAL NOTE



### NOTES

The user is responsible for the generator installation (except when specified by commercial agreement).

WEG is not liable for damages to the generator, associated equipment and installation occurred because of:

- Transmission of excessive vibration;
- Poor installations;
- Faulty alignment;
- Improper storage conditions;
- Noncompliance with the instructions before start-up;
- Incorrect electrical connections.

## 5 OPERATION PRINCIPLE

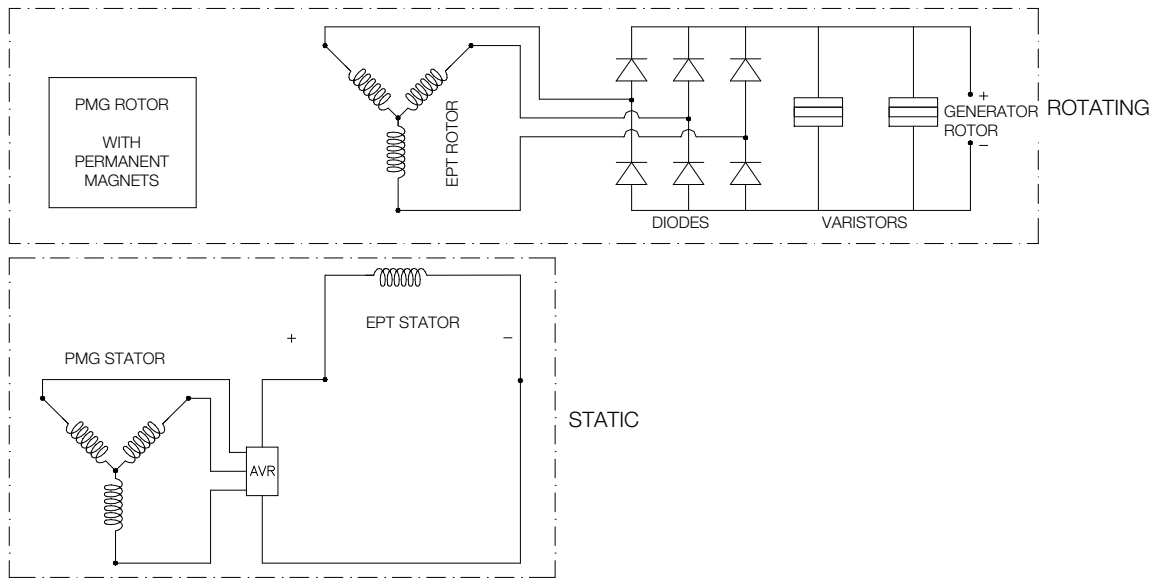


Figure 5.1: Internal electric circuits of the generator with auxiliary exciter (PMG)

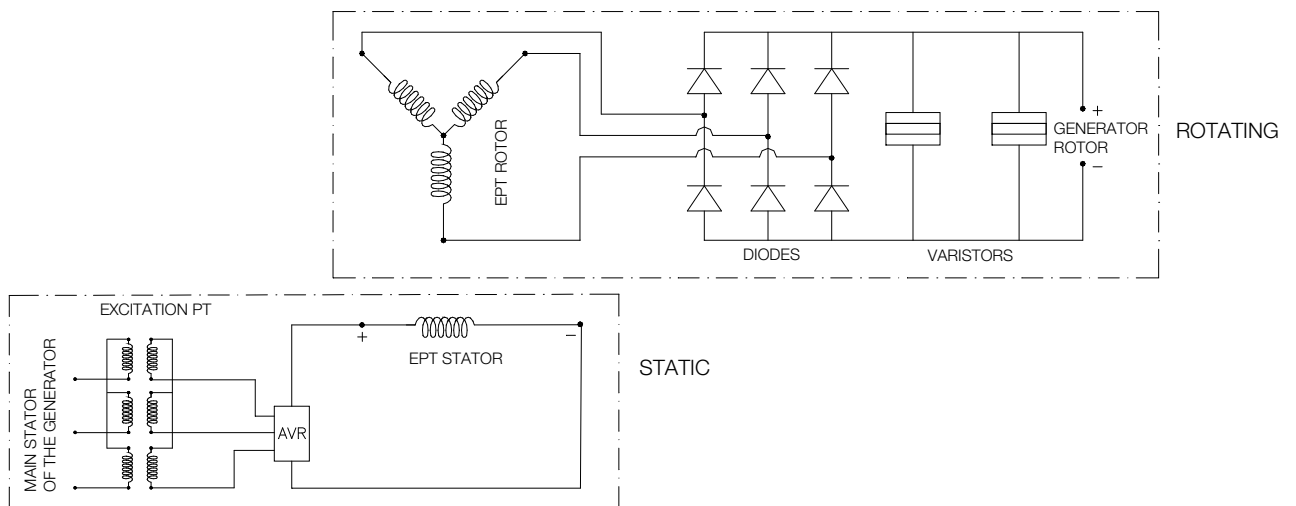


Figure 5.2: Internal electric circuits of the generator without PMG

## 5.1 EXCITATION

### Shunt excitation (without PMG)

While being driven by the primary machine and reaching the rated speed, the generator begins the excitation process, in which the voltage generated in the generator main stator, by means of residual magnetism, is lowered by the excitation transformer and feeds the power circuit of the voltage regulator.

The voltage regulator, when enabled, rectifies this voltage and feeds the main exciter stator of the generator with direct current.

The alternate voltage generated by the main exciter rotor is rectified by means of rotary diodes and feeds the poles of the main rotor.

The generator voltage automatically increases in a ramp from the residual value up to the preset rated voltage and it is regulated by means of the monitoring of the sensing voltage in the electronic voltage regulator. The sensing voltage for the voltage regulator must be obtained through the reference PTs connected to the generator main terminals.



### ATTENTION

In order to begin the excitation process of shunt generators, it may be necessary to use an external pre-build-up circuit (DC supply), since the generator residual magnetism may not be enough for the voltage build-up. Verify in the voltage regulator manual the procedure to enable this function during the excitation process.

### Excitation with PMG

While being driven by the primary machine and reaching the rated speed, the generator begins the excitation process, in which the voltage generated by the auxiliary exciter feeds the power circuit of the voltage regulator. The voltage regulator, when enabled, rectifies this voltage and feeds the main three-phase exciter stator of the generator with direct current.

The alternate voltage generated by the main exciter rotor is rectified by means of rotary diodes and feeds the poles of the main rotor.

The generator voltage increases from the residual value up to the preset rated voltage, and it is regulated by means of the sensing voltage monitoring in the electronic voltage regulator.

The sensing voltage for the voltage regulator must be obtained through the reference PTs connected to the generator main terminals.



### DANGER

When in no-load operation, at rated speed and without excitation voltage, the generator will have on its terminals a residual voltage because of the residual magnetism present on the exciter magnetic core.

These voltage levels may cause serious accidents, which may be fatal. It is advisable not to handle the generator while the rotor is moving.

- Generators with a rated voltage of 440 V may present a residual voltage of 180 V.
- Generators with a rated voltage of 13800 V may present a residual voltage of 1000 V.

## 5.2 DE-EXCITATION

The generator complete de-excitation is done by stopping the generator or switching off the voltage regulator. In order to perform maintenance tasks, the generator must be stopped, because only the de-excitation is not enough, as well as the control panel must be locked.

## 5.3 VOLTAGE REGULATOR

The voltage regulator must be parameterized according to the information of the manual of this equipment.

## 6 COMMISSIONING

When the generator is started for the first time or after a prolonged standstill, several aspects must be considered besides the regular operation procedures.



### ATTENTION

- Avoid any contact with electric circuits;
- Even low-voltage circuits may be life threatening;
- In any electromagnetic circuit, overvoltage may occur under certain operating conditions;
- Do not open an electromagnetic circuit suddenly, because the presence of an inductive discharge voltage may break the insulation or injure the operator;
- In order to open those circuits, disconnect switches or circuit breakers must be used.

### 6.1 PRELIMINARY INSPECTION

Before the first generator start or after long periods out of operation, the following items must be inspected:

1. Check if the generator is properly aligned;
  2. Check if the generator feet were fixed with the torque recommend in this manual. The generator must be doweled to the base;
  3. Check if the generator is clean and if the packages, measuring instruments and alignment devices were removed from the generator operating area;
  4. Check if the generator is properly grounded;
  5. Measure the insulation resistance of the windings, making sure they are within the specified value;
  6. Check if coupling connecting components are in perfect operating conditions and duly tightened;
  7. Check if the bearings are properly lubricated. The lubricant must be of the type specified on the nameplate.
  8. Check if the generator, accessories and voltage regulator connection cables were installed according to the connection diagram and if the generator protection/excitation system is operating properly in the control panel;
  9. Check if the voltage regulator is properly parameterized and operating according to the installation manual;
  10. Check if the protection relay is parameterized and operating according to the selectivity study;
  11. Check if the power grid cables are properly connected to the generator main terminals and ensure that they are properly tightened and that no possibility of short-circuits exists;
  12. The generator air inlets and outlets must be unobstructed;
  13. The moving parts of the generator must be protected to prevent accidents;
  14. The terminal box covers must be properly fastened;
  15. When rotating the generator rotor, check if it does not present strange noises.
3. Open the throttle valve bypass of the turbine water supply pipeline for the equalization of the water pressure;
  4. Release the generator brake (if any);
  5. Activate the turbine;
  6. Increase the generator speed up to a value between one third and half the rated speed. Keep the generator at this speed and write down the temperatures in the bearings at intervals of one minute until they stabilize. Any sudden or continuous increase in the bearing temperature indicates lubrication or friction surface abnormality;
  7. Monitor the bearing temperature and vibration level. If there is a significant variation of any value, interrupt the generator start process, identify possible causes and make the necessary correction;
  8. When the bearing temperatures stabilize at this reduced speed, the generator speed can be gradually increased to its rated value;
  9. After these procedures, the generator can be excited;
  10. When the generator is at rated speed, switch on the voltage regulator in the manual mode and, using an external voltage source (as recommended in the voltage regulator manual), perform the excitation in steps until the generator reaches the rated voltage;
  11. Check the output voltage, the operation of all the instruments and the phase sequence of the generator;
  12. All the control and measurement instruments must be monitored permanently so that occasional changes will be detected immediately and their causes solved before proceeding with the operation.



### ATTENTION

After performing the first operation and making sure that the generator is working perfectly, one can proceed with the generator normal operation by connecting it to loads or to the grid. In order to operate the generator in automatic operation mode (normal operation), the generator must be shut down and the excitation PT secondary terminals connected to the power circuit of the electronic voltage regulator.

### 6.2 FIRST OPERATION WITH NO LOAD

After all preliminary inspections have been carried out, proceed according to the directions below to perform the first operation of the generator:

1. Turn off the space heater;
2. Set the protections in the generator protection/excitation panel;

## 6.3 OPERATION

To put the generator into operation, proceed according to the following directions:

1. Turn off the space heater;
2. Set the protections in the control panel;
3. Open the throttle valve bypass of the turbine water supply pipeline for the equalization of the water pressure;
4. Release the generator brake (if any);
5. Activate the hydraulic turbine adjusting the generator rated speed;
6. Set the voltage regulator for the automatic mode adjusting the reference voltage for the generator rated voltage.
7. When the generator reaches the rated speed, switch on the voltage regulator. It must excite the generator until it reaches the rated voltage.



### ATTENTION

All the control and measurement instruments must be monitored permanently so that occasional changes will be detected immediately and their causes solved before proceeding with the operation.

### 6.3.1 Connection to the load or electric power system (Grid)

- Check the generator phase sequence:

**Clockwise**                      **Counterclockwise**  
**Direction of rotation**      **Direction of rotation**  
 (Seen from the drive end)



Figure 6.1: Phase Sequence (IEC60034-8)

- In order to connect the generator to the load in the individual (single) mode, it must be with the same rated voltage and the same phase sequence as the load;
- When the generator works connected to the power electric system (utility company grid), before making the connection, the generator and grid voltages must have the same phase sequence and be in synchronism.



### ATTENTION

The generator terminals must only be connected to the power grid when the voltage signals are synchronized and the phase sequences are the same.

### 6.3.2 Synchronization of the generator with the power grid

In order to synchronize the generator with the line:

- Put the voltage regulator into operation and let it control the generator voltage;
- Adjust the generator voltage until it equals the grid voltage;
- Vary the generator speed until the grid voltage and the generator voltage are in phase;
- With the generator and grid voltages equal and in phase, close the circuit breaker that connects the generator to the line.

#### Recommended data for synchronization:

$\Delta U = + 4\%$  and  $- 2\%$

$\Delta f = + 0.18\text{Hz}$  and  $- 0.10\text{Hz}$

Phase angle lower than  $8^\circ$

The maximum values of  $\Delta U = 5\%$  and  $\Delta f = 2\%$  must not be exceeded.

### 6.3.3 Data recording

The following data must be collected and recorded periodically during the generator operation:

- Temperature of the bearings;
- Oil level of the bearings;
- Stator winding temperature;
- Vibration level;
- Field and stator voltage and current.

At the beginning of operation, the values must be checked every fifteen minutes. After some hours of operation, check these values every hour. After some time, these intervals may be progressively increased, but those values must be recorded daily for a period of five to six weeks.

### 6.3.4 Temperatures

- The temperature of the bearings, stator winding and ventilation air (if any) must be monitored while the generator is operating.
- The temperature of the bearings and stator winding stabilize in a period between four to eight hours of operation;
- The stator winding temperature depends on the generator load condition. Therefore, its operation data (voltages, currents, frequency) must be monitored during the generator operation.

### 6.3.5 Bearings

During the generator starting, as well as the first hours of operation, must be monitored carefully:

#### Before putting the generator operation, verify:

- If the used lubricant complies with all specifications;
  - If the bearing alarm and trip temperatures are set;
- During the first starting, it is important to pay attention to abnormal vibrations or noises. If the bearing is not running silently and smoothly, the generator must be shut down immediately.

In case of overheating, the generator must be shut down immediately, bearings and temperature sensors must be inspected and the causes corrected; The generator must operate for several hours until bearing temperatures stabilize within the specified limits; After the bearing temperatures stabilize, check if there are no leaks through the plugs, gaskets or shaft end.

### 6.3.6 Vibration

Permissible vibration levels must be obtained directly from the standard regarding the generator.


Table 6.1: Standards to evaluate the vibration in coupled generators

Application	Measurement in non-rotating parts	Measurement in rotating parts
Hydrogenerators	ISO 10816-5	ISO 7919-5 VDI2059-5

### 6.3.7 Vibration causes

Common causes of vibration are:

- Misalignment between the generator and driving equipment;
- Improper fastening of the generator to the base, with “loose shims” under one or more of the generator feet, and loose fastening bolts;
- Improper or insufficiently rigid base;
- External vibrations from other equipment.



**ATTENTION**

Operating the generator with vibration levels above the values provided in the standard may impair its useful life and/or performance.


## 6.4 SHUTDOWN

In order to shut down the generator, proceed as follows:

- Reduce the turbine water inlet until the generator output power (kW) becomes null;
- Open the generator armature circuit breaker;
- Switch OFF the voltage regulator;
- Completely close the turbine distributor;

After the generator stops completely:

- Switch ON the space heaters. They must be kept ON until the next generator operation.



**DANGER**

Even after the de-excitation, there can be voltage present at the generator terminals. Therefore, any job can only be performed after the full stop of the equipment. Failure to observe the points described above is life threatening.

## 7 MAINTENANCE

### 7.1 GENERAL

A proper maintenance program includes the following recommendations:

- Keep clean the generator and associated equipment;
- Measure the winding insulation resistance periodically;
- Measure the temperature of windings, bearings;
- Check eventual wear and useful life of the bearings;
- Relubricate the bearings complying with lubrication intervals;
- Measure the generator vibration levels;
- Inspect associated equipment;
- Check all the generator accessories, protections and connections, ensuring that they are operating properly.



#### ATTENTION

Noncompliance with the recommendations of section 7.1 may cause undesired stoppages of the equipment.

The frequency of such inspections depends on local application conditions.

Every time that it becomes necessary to transport the generator, the shaft must be properly locked to prevent damages to the bearings. Use the device supplied with the generator to lock the shaft.

If the generator requires reconditioning or replacement of any damaged part, consult WEG.

### 7.2 GENERAL CLEANING

- Keep the frame clean, without external accumulation of oil or dust, in order to facilitate the heat exchange with the environment;
- The inside of the generator must also be kept clean, and free from dust, debris and oils;
- For cleaning, use brushes or clean cotton cloths. If the dust is not abrasive, the cleaning must be done with an industrial vacuum cleaner, "aspiring" the dirt from the fan cover and the dust accumulated on the fan blades and on the frame;
- The grounding brush compartment (if any) must be kept clean, without dust accumulation;
- Debris impregnated with oil or moisture can be removed with a cloth soaked in appropriate solvents;
- Clean the terminal boxes when necessary. Terminals and connectors must be kept clean, free of rust and in perfect operating conditions. Avoid the presence of grease or verdigris in the connection parts.

### 7.3 WINDING INSPECTIONS

The windings must be submitted to a complete visual inspection, recording and repairing all and every damage or defect observed, in periods recommended in the maintenance plan, item 9 – maintenance plan, as follow:

- The winding insulation resistance measurements must be done at regular intervals, especially during humid weather and after prolonged generator stoppages.
- Low values or sudden variations in the insulation resistance must be investigated.
- The windings must be submitted to complete visual inspections at frequent intervals, recording and repairing all and every damage or defect observed.
- The winding insulation resistance may be increased up to a proper value in points where it is low (due to excessive dust and moisture) by means of dust removal and by drying the winding moisture.

### 7.4 WINDING CLEANING

In order to obtain a more satisfactory operation and a longer useful life of the insulated windings, it is recommended to keep them free of dirt, oil, metal dust, contaminants, etc.

Therefore, it is necessary to inspect and clean the windings periodically, according to the recommendations of the "Maintenance Plan" of this manual. If reimpregnation is necessary, consult WEG.

The windings may be cleaned with an industrial vacuum cleaner with a non-metallic crevice tool or just a dry cloth. For extreme dirt conditions, it may be necessary to use a proper liquid solvent for cleaning. This cleaning must be quick to prevent prolonged exposure of the windings to the solvent effects.

After being cleaned with solvents, the windings must be completely dried.

Measure the insulation resistance and the polarization index in order to assess the winding insulation conditions. Winding drying time after cleaning varies depending on the weather conditions such as temperature, humidity, etc.



#### DANGER

Most solvents currently used are highly toxic and/or flammable.

Solvents must not be used in the straight parts of the coils of high-voltage generators, because they may affect the protection against corona effect.



### 7.4.1 Inspections

The following inspections must be carried out after the windings are carefully cleaned:


- Check the insulations of the windings and connections.
- Check if spacers, bindings, slot wedges, bandages and supports are properly fixed;
- Check for breaks, faulty welds, short-circuit between turns and against the frame in the coils and connections. In case any fault is detected, consult WEG.
- Ensure that all cables are properly connected and that terminal fixation components are duly tightened. Retighten, if necessary.

### 7.4.2 Re-impregnation

If any layer of resin on the windings is damaged during cleaning or inspection, such parts must be corrected with adequate material (in this case, consult WEG).

### 7.4.3 Insulation resistance

The insulation resistance must be measured after the completion of all of the maintenance procedures.



**ATTENTION**


Before putting the generator back into operation, it is essential to measure the winding insulation resistance and ensure that the measured values meet the specifications.

## 7.5 GENERATOR COOLING

The air inlet and outlet must be kept clean and unobstructed

## 7.6 VIBRATION

Any evidence of increase in the unbalance or vibration of the generator must be investigated immediately.

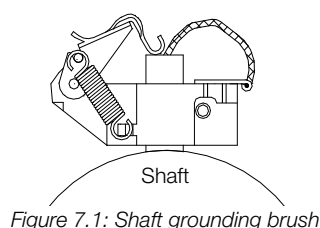


**ATTENTION**

After torquing or disassembling any machine screw, it is necessary to apply Loctite.

## 7.7 SHAFT GROUNDING DEVICE

The shaft grounding brush (if any) prevents the rotor current flows through the bearing, preventing the bearings fail prematurely by wear caused by electrical discharges. The brush is put in contact with the shaft and connected by a cable to the generator frame, which must be grounded. Make sure that the brush holder fastening and its connection to the frame have been made correctly.



Drying oil is used to protect the generator shaft against rust during transportation. In order to ensure the proper operation of the grounding brush, this oil, as well as any residue between the shaft and the brush, must be removed before starting the generator. The brush must be constantly monitored during operation, and it must be replaced by another one of the same quality (granulation) at the end of its useful life.

## 7.8 EXCITER MAINTENANCE

### 7.8.1 Exciter


For the good performance of its components, the generator exciter compartment must be kept clean.

### 7.8.2 Insulation resistance

Check the insulation resistance of the main and auxiliary exciter windings periodically in order to determine their insulation conditions, following the procedures described in section 4.4.4 of this manual.

### 7.8.3 Diode test

Diodes are components that have great durability and do not require frequent tests. If the generator presents any defect indicating diode failure through the voltage regulator or an increase in the field current for the same load condition, then the diodes must be tested according to the following procedure:



**NOTE**

When testing the diodes, observe the polarity of the test terminals regarding the diode polarity.

1. Loosen the flexible cables of the 6 diodes;
2. With an ohmmeter, measure the resistance of each diode in both directions.

The diode is considered good when it presents low resistance (up to  $\pm 100\Omega$ ) in its direct direction and high resistance (approximately  $1\text{ M}\Omega$ ) in the reverse direction. Defective diodes will have a resistance of  $0\Omega$  or greater than  $1\text{ M}\Omega$  in both directions. In most cases, the test method which uses an ohmmeter is sufficient to identify faults in the diodes.


However, in some extreme cases it may be necessary to apply the blocking rated voltage and/or current circulation in order to detect fault in the diodes. Because of all the effort required to perform these tests, in case of doubt, it is recommended replace the diodes.

#### 7.8.3.1 Diode Replacement

In order to have access to the diodes and to be able to change them, it is necessary to remove the protection cover of the diode wheel (see item 8 in this manual). To replace any of the diodes, proceed according to the following directions:

1. Replace the damaged diodes by new diodes identical to the original ones, observing the position of each anode diode and each cathode diode;
2. The diodes are already supplied with insulated braided cable and connection terminal;

3. Clean the heatsink disk completely around the diode-mounting hole.
4. Check if the diode thread is clean and free of burrs;
5. Apply thermal compound on the contacts;
6. Install the diode in its correct position using a torque wrench, observing the torques recommended in Table 7.1.




**ATTENTION**

It is of fundamental importance that the torque be respected in order to prevent damages to the diodes during the assembly.

Table 7.1: Diode tightening torque

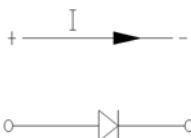
Frame	WEG designation	Technical specification	Tightening torque (Nm)
315-400	AND	Diodo rosca M8 70A/1.200V AND	5
	CTD	Diodo rosca M8 70A/1.200V CTD	
450-560	AND	Diodo rosca M10 130A/1.200V AND	10
	CTD	Diodo rosca M8 130A/1.200V CTD	

7. After fastening the diodes, make the electrical connection of the diodes in the exciter rotor winding.



**NOTE**

The polarity of the diode is indicated by an arrow on its housing. When replacing the diodes, make sure they are installed in each part of the heatsink disk with the correct polarity.



The current conduction must occur only in the anode-cathode direction, i.e. in the condition of direct polarization.

### 7.8.4 Varistor test

Varistors are components installed between the two halves of the rectifier bridge disk where the diodes are installed and have the purpose of protecting the diodes against overvoltage.

In case of failure of these components, they must be replaced.

In order to test the operation conditions of the varistors, use an ohmmeter.

The resistance of a varistor must be very high ( $\pm 20,000$  ohms). In case of visible damage to the varistor or if its resistance is very low, it must be replaced.

### 7.8.4.1 Varistor replacement

In order to have access to the varistors and to be able to change them, it is necessary to remove the protection cover of the diode wheel (see item 8 in this manual).

In order to replace any of the varistors, proceed according to the following directions:

1. Replace the damaged varistors by new varistors identical to the original ones;
2. To replace the varistor, loosen the screws that fixes it to the diodes connection bridge;
3. When removing the varistor, observe carefully how the components were assembled so that the new varistor will be installed in the same way;
4. Before mounting the new varistor, make sure all contact surfaces of the components (heatsink disks, shims, insulators and varistor) are leveled and smooth in order to assure a perfect contact between them;
5. Fix the new varistor by tightening the screw that fastens it to the heatsink disk just enough to allow a good electric connection.
6. Observe the silicone filler in the new varistor housing on generators of the 315 up to 400 frame sizes.

### 7.8.5 Capacitor test

The capacitor (if any) is the device installed between the two bridges connecting the diodes and has the purpose of protecting diodes against voltage surge.

To test the operating conditions of the capacitor a multimeter can be used with the function of measuring capacitance.

The capacitance measurement should be according to the specification for the component.

In case of damages verified in the capacitor or if capacitance is above the specified tolerance, it must be replaced.

### 7.8.6 Capacitor replacement

In order to have access to the capacitor and to be able to change them, it is necessary to remove the protection cover of the diode wheel (see item 8 in this manual).

In order to replace any of the capacitor, proceed according to the following directions:

1. Replace the damaged capacitor by a new identical to the original;
2. To replace the capacitor, loosen the screws that secure the bridges connecting the diodes;
3. When removing the capacitor, observe carefully how the components were mounted so that new capacitor is installed the same way;
4. Before mounting the new capacitor, make sure that the connection terminals and screws are clean, ensuring a perfect contact between them;
5. Fix the capacitor again tightening the terminals that attach to connecting bridges, just enough to make a good electrical connection. Observe the filling with silicone in the compartment of the new capacitor.

## 7.9 BEARING MAINTENANCE

The standard application for GH20 Hydro line generators, features the use of antifriction bearings lubricated by grease or oil lubricated bearing, depending on the application,



### NOTE

The rolling bearing data, amount and type of grease and lubrication intervals are informed on a bearing nameplate affixed to the generator. Check this information before performing the lubrication.

### 7.9.1 Rolling bearing lubricated by grease

#### 7.9.1.1 Lubrication instructions

The bearings was designed in such a way that during the lubrication of the rolling bearings, all the old grease is removed from the rolling bearing races and expelled through a drain which enables the exit of the grease, but prevents the ingress of dust or other harmful contaminants.

This drain also prevents damage to the rolling bearings by the known problem of excessive lubrication.

It is recommended to make the lubrication with the generator in operation in order to ensure the renewal of the grease in the rolling bearing housing.

If that is not possible due to the presence of rotating parts near the grease nipple (pulleys, etc.) which may put the operator at risk, follow the procedures below:

- With the generator stopped, inject approximately half of the total intended amount of grease and operate the generator for approximately one minute at rated speed;
- Stop the generator and inject the rest of the grease.



### ATTENTION

The injection of all the grease with the generator stopped may lead to the penetration of part of the lubricant into the generator through the internal seal of the rolling bearing cap.

It is important to clean the grease nipples prior to lubrication in order to prevent foreign materials from being dragged into the rolling bearing. For lubrication, use only manual grease gun.



### NOTE

The rolling bearing data, amount and type of grease and lubrication intervals are informed on a bearing nameplate affixed to the generator. Check this information before performing the lubrication.

- The lubrication intervals informed on the nameplate consider a 70°C working temperature of the rolling bearing;
- Based on the operating temperature ranges listed in Table 7.2, apply the following correction factors for the rolling bearing lubrication intervals:

Table 7.2: Reduction factor for lubrication intervals

Bearing operating temperature	Reduction factor
Below 60 °C	1.59
Between 70 and 80 °C	0.63
Between 80 and 90 °C	0.40
Between 90 and 100 °C	0.25
Between 100 and 110 °C	0.16

#### 7.9.1.2 Procedures for rolling bearing relubrication

1. Remove the drain cover;
2. Clean with a cotton cloth around the hole of the grease nipple;
3. With the rotor operating, inject the grease with a manual grease gun until grease starts coming out from the drain or until the proper amount of grease has been injected.
4. Keep the generator running long enough so that the grease excess passes through the drain;
5. Inspect the bearing temperature to make sure there was no significant change;
6. Put the drain plug back in place.

#### 7.9.1.3 Type and amount of grease

The relubrication of the bearings must always be done with the **original grease**, specified on the bearing nameplate and in the documentation of the generator.



### ATTENTION

WEG does not recommend the use of greases different from the original one.

It is important to perform a correct lubrication, i.e. to apply the correct grease and in the proper quantity, because either poor or excessive lubrication will damage the rolling bearings.

Excessive amount of grease cause temperature increase, due to the great resistance it offers to the movement of the bearing rotating parts. Consequently, due to the heating, the grease can completely lose its lubricating characteristics.

#### 7.9.1.4 Grease compatibility

You can say that greases are compatible when the properties of the mixture lie within the property ranges of the greases individually.

In general, greases with the same type of soap are compatible; however, depending on the proportion of the mixture, there might be incompatibility. Therefore, it is not recommended to mix different types of grease without consulting the grease supplier or WEG.

Some thickeners and basic oils cannot be mixed, because they do not form a homogeneous mixture. In this case, one cannot rule the possibility of hardening or softening of the grease, or reduction of the dropping point of the resulting mixture.



### ATTENTION

Greases with different types of base must never be mixed.  
For example: Lithium-based greases must never be mixed with sodium or calcium-based greases.

### 7.9.1.5 Bearing disassembly

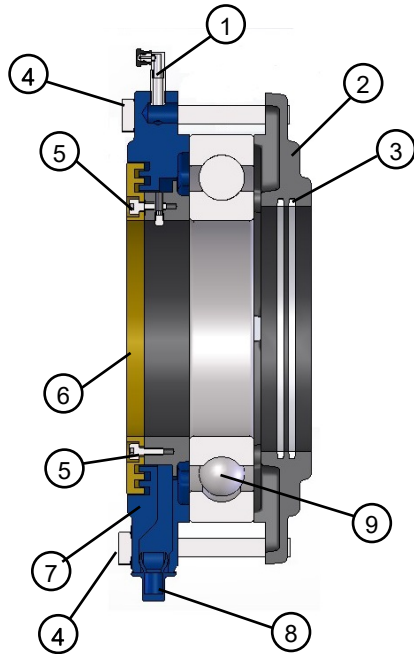


Figure 7.2: Bearing parts

**Figure 7.2 legend:**

1. Grease inlet nipple
2. Inner bearing cap
3. White felt
4. Bearing caps fixation screw
5. Ring with labyrinth fixation screw
6. Ring with labyrinth
7. Outer bearing cap
8. Grease outlet drawer
9. Bearing

**Before disassembly the front bearing:**

- Remove the grease inlet nipple;
- Completely clean the bearing outside;
- Remove the grounding brush (if any);
- Remove the bearing temperature sensors;

**Before disassembly the rear bearing:**

- Remove the protective cap from the diode wheel;
- Disconnect the rotor connection cables from the diodes wheel and disassemble the diodes wheel;
- Remove the grease inlet nipple;
- Completely clean the bearing outside;
- Remove the bearing temperature sensors;

**Bearing disassembly**

To disassembly the bearing, proceed as follows:

1. Remove the screws (5) that secure the ring with labyrinth (6);
2. Remove the ring with labyrinth (6);
3. Remove the screws (4) that secure the bearing caps (2 and 7);
4. Remove the outer bearing cap (7);
5. Remove the screw secure the grease flinger and remove it;
6. Remove the generator end shield;
7. Remove the bearing (9);
8. Remove the inner bearing cap (2), if necessary.



**ATTENTION**

- During the bearing disassembly, it is necessary to be careful not to damage the bearings or shaft surface;
- Keep the disassembled parts in a safe and clean place.

### 7.9.1.6 Bearing assembly

- Clean the bearings completely and inspect the disassembled parts and the inside of the bearing caps;
- Make sure the rolling bearing, shaft and bearing cap surfaces are perfectly smooth;
- Fill up to ¾ of the inner and outer bearing cap deposits with the recommended grease (Figure 7.3) and lubricate the rolling bearing with enough grease before assembling it;
- Before assembling the rolling bearing on the shaft, heat it up to a temperature between 50 °C and 100 °C;
- For the complete assembly of the bearing, follow the disassembly instructions in the reverse order.
- The efficiency of sealing against taconita will be given by the filling of grease between the protrusions of the labyrinth seal and outer ring (if any)

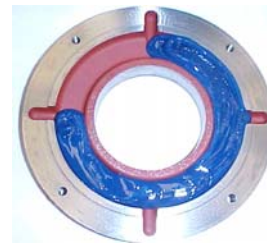


Figure 7.3: Outer bearing cap



**ATTENTION**

When the bearing is opened, inject the new grease through the grease nipple to expel the old grease found in the grease inlet tube, and apply the new grease in the rolling bearing, to the inner and outer rings, filling 3/4 of the empty spaces, as shown in Figure 7.3. In case of double bearings (ball bearing + roller bearing), also fill 3/4 of the empty spaces between the intermediate rings; Never clean the rolling bearing with cotton-based cloths, because they leave some lint, working as solid particles.



**NOTE**

WEG is not liable for the change of grease or for any damages arising from this change.

## 7.9.2 Combined rolling bearing lubricated by oil

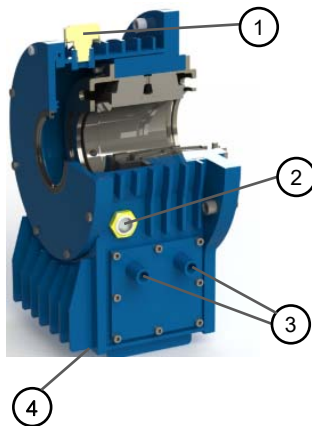


Figure 7.4: Combined bearing

### Figure 7.4 legend:

1. Oil inlet
2. Oil sight glass
3. Water inlet and outlet (serpentine)
4. Oil drain plug (on bearing lower part)

### 7.9.2.1 Lubrication instruction

**Oil drainage:** When it is necessary to change the bearing oil, remove the oil drain plug (4) and drain the oil completely.

#### To fill the bearing with oil:

- Close the oil outlet (4) with the plug;
- Remove the oil inlet cover (1);
- Fill the bearing with specified oil up to the level indicated on the oil sight glass.



### NOTES

1. All threaded holes that are not used must be closed with plugs and no fitting may present leaks;
2. The oil level is reached when the lubricant can be seen approximately in the middle of the sight glass;
3. The use of excessive amount of oil will not damage the bearing; but it can cause leaks through the shaft seals;
4. Never use hydraulic oil or mix it with the bearing lubricant oil.

### 7.9.2.2 Oil type

The type and quantity of the **lubricant oil** to be used are specified on the bearing nameplate affixed to the generator.

### 7.9.2.3 Oil change

The bearing oil must be changed according to the intervals specified in the generator technical documentation and the bearing nameplate. The lifespan of the bearings depends on their operating conditions, on the generator operating conditions and on the maintenance procedures.

Proceed according to the following directions:

- The oil selected for the application must have the proper viscosity for the bearing operating temperature. The type of oil recommended by WEG already considers these criteria;
- Insufficient quantity of oil may damage the bearing;

- The minimum recommended oil level is reached when the lubricant can be seen in the lower part of the oil sight glass with the generator stopped.



### ATTENTION

The oil level must be inspected daily and must remain in the middle of the oil sight glass.

### 7.9.2.4 Water cooling

The bearing cooling water data (if any) is informed in the generator documentation.

### 7.9.2.5 Bearing operation

**The system start, as well as the first hours of operation, must be monitored carefully.**

Before starting, check:

- If the oil used complies with the specification on the nameplate;
  - The lubricant characteristics;
  - The oil level;
  - The alarm and trip temperatures set for the bearing.
- During the first start, it is necessary to stay alert for unusual vibrations or noises. If the bearing does not operate in a silently and smooth way, the generator must be shut down immediately.

The generator must operate for some hours until the bearing temperatures stabilize. In case of overheating of the bearings, the generator must be shut down for inspection of the bearings and temperature sensors. Check if there is no oil leak through the plugs, gaskets or shaft end.

### 7.9.2.6 Bearing disassembly

**Before disassembly:**

- Clean the whole bearing externally;
- Drain the oil completely from the bearing;
- Remove the temperature sensor from the bearing;
- Remove the grounding brush (if any);
- Provide a support for the shaft in order to hold the rotor during the disassembly.

**Bearing disassembly:**



### ATTENTION

- During the bearing disassembly, it is necessary to be careful not to damage the balls, rollers or shaft surface;
- Keep the disassembled parts in a safe and clean place.

### 7.9.2.7 Bearing assembly

- Clean the rolling bearing and the oil tanks thoroughly, and inspect all the parts before the bearing assembly.
- Make sure the rolling bearing contact surfaces are smooth and free of signs of scratches or corrosion;
- Before inserting the rolling bearing onto the shaft, heat it up to a temperature between 50 to 100 °C;



### ATTENTION

During the bearing assembly, apply sealant (e.g. Curil T) in order to seal the surfaces of the oil tank.

### 7.9.3 Bearing replacement

The disassembly of the bearings must be done with an appropriate tool (rolling bearing puller). The arms of the puller must be placed on the lateral surface of the inner ring to be disassembled or on an adjacent part.

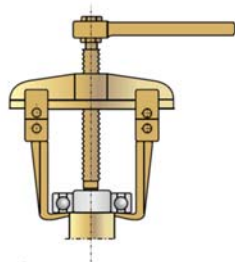


Figure 7.5: Tool for rolling bearing extraction

Prior to the application of load to the bearing puller, oil must be injected into the injection channels to facilitate the bearing removal (applicable only to shaft with oil injection channels).

### 7.9.4 Bearing protection setting



#### ATTENTION

The following temperatures must be set on the bearing protection system:

**ALARM: 110 °C**

**TRIP: 120 °C**

The alarm temperature must be set for 10 °C above the operating temperature, not exceeding the limit of 110 °C.

## 8 GENERATOR DISASSEMBLY AND ASSEMBLY



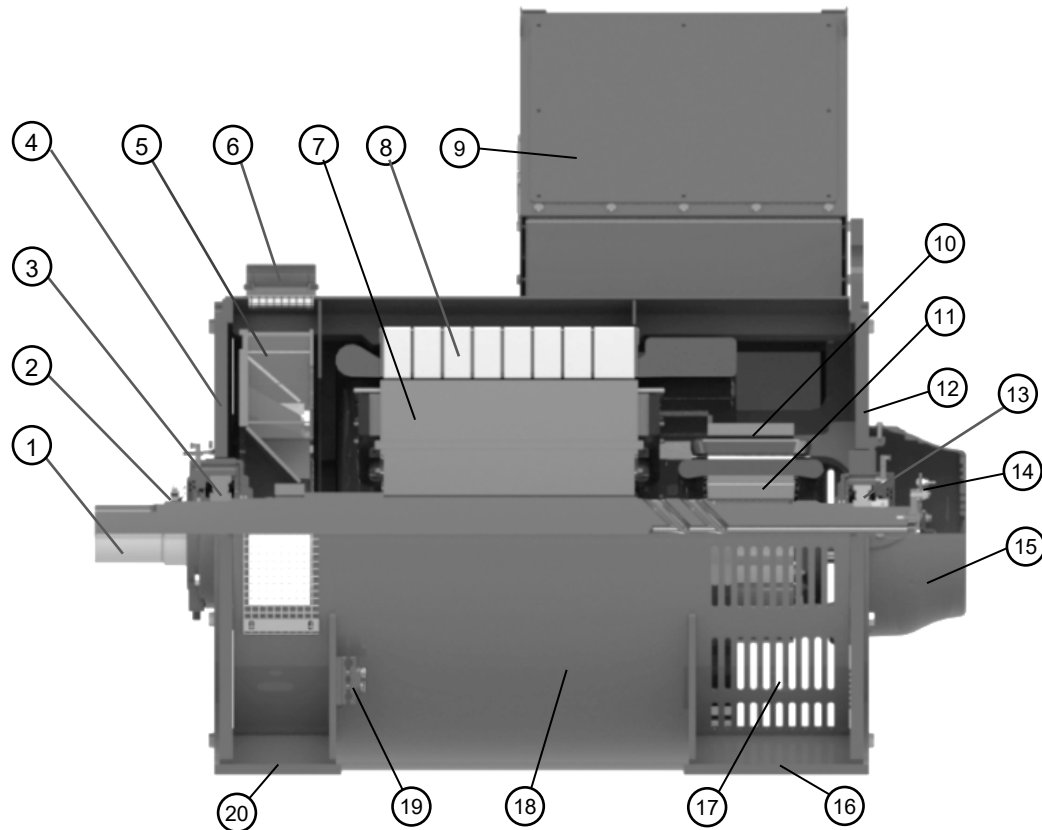
### ATTENTION

All the repair, disassembly and assembly services must be performed only by properly qualified and trained professionals; otherwise, equipment damage and personal injury may occur. If any further explanations are necessary, consult WEG.

The disassembly and assembly sequence depend on the generator model.

Always use proper tools and devices. Any damaged part (cracks, dents on machined parts, faulty threads) must be replaced, avoiding restorations.

### 8.1 GH20 HYDRO GENERATOR



- |                          |                    |                        |
|--------------------------|--------------------|------------------------|
| 1. Shaft                 | 8. Main stator     | 15. Protection cover   |
| 2. Shaft grounding brush | 9. Terminal box    | 16. NDE fixation foot  |
| 3. DE bearing            | 10. Exciter stator | 17. Air inlet          |
| 4. DE end shield         | 11. Exciter rotor  | 18. Frame              |
| 5. Fan                   | 12. NDE end shield | 19. Grounding terminal |
| 6. Protection grid       | 13. NDE bearing    | 20. DE fixation foot   |
| 7. Main rotor            | 14. Diodes wheel   |                        |

#### Before disassembling the generator:

1. Disconnect the connection cables of the bearings temperature sensor, exciter and space heater on the accessories connection box;
2. Remove the shaft grounding brush (if any).

#### Disassembly

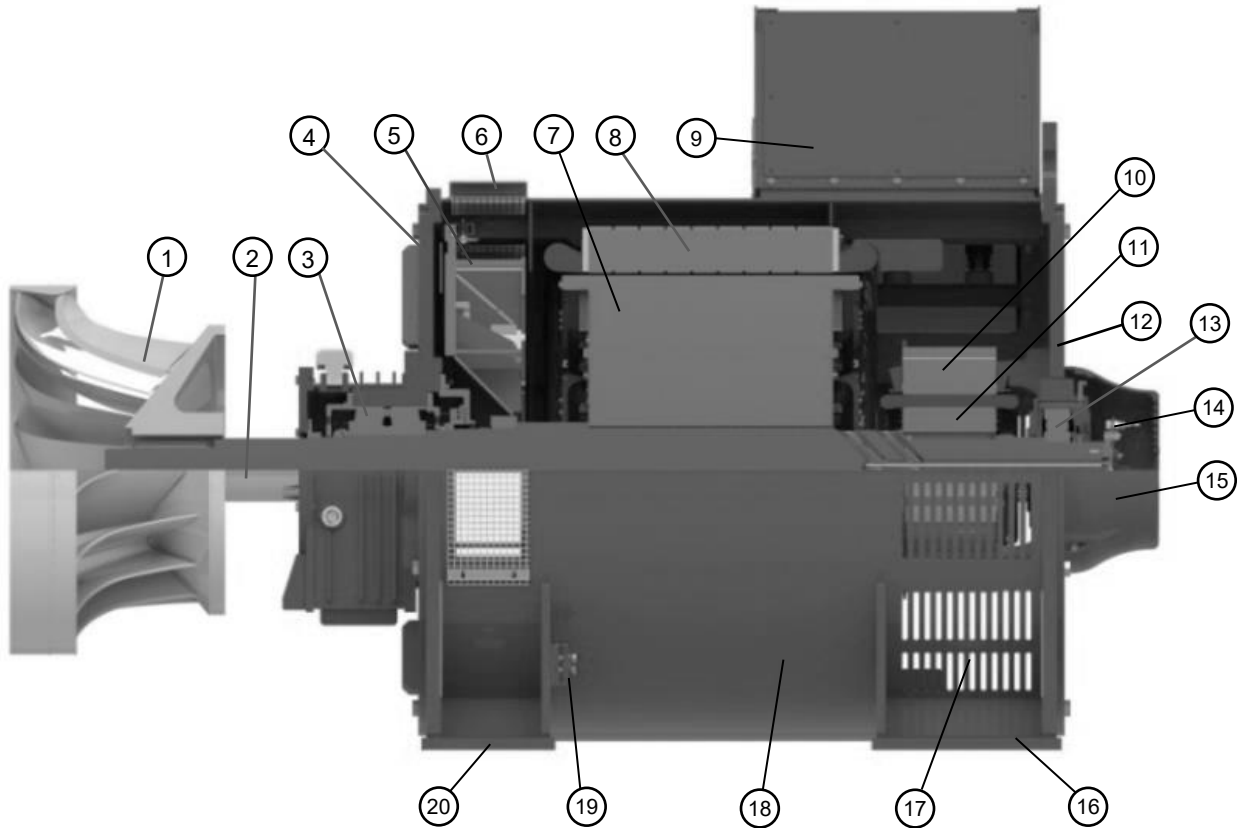
1. Loosen the screws securing the protection cover (15) and remove it;
2. Loosen the main rotor and exciter rotor connection cables connected to the diodes wheel;
3. Loosen the screws securing the diode wheel (14) on the shaft and remove it;
4. Loosen the screws securing the seal of the rear and front bearing remove them;

5. Remove the rear and front bearings, according to the procedure described in item 7.9.1.5;
6. Loosen the fastening screws of the DE end shield (4) and remove it using a rubber mallet;
7. Remove the complete rotor from the generator DE side using an appropriate device.

#### Assembly

1. Check that the machined docking parts of the frame and end shields are clean and with anticorrosive protection;
2. Insert the rotor through the generator DE side using an appropriate device;
3. For assembly the other components of the generator, use the disassembly procedure in reverse order.

## 8.2 GH20 HYDRO GENERATOR WITH CANTILEVER TURBINE



- |                    |                    |                        |
|--------------------|--------------------|------------------------|
| 1. Turbine         | 8. Main stator     | 15. Protection cover   |
| 2. Shaft           | 9. Terminal box    | 16. NDE fixation foot  |
| 3. DE bearing      | 10. Exciter stator | 17. Air inlet          |
| 4. DE end shield   | 11. Exciter rotor  | 18. Frame              |
| 5. Fan             | 12. NDE end shield | 19. Grounding terminal |
| 6. Protection grid | 13. NDE bearing    | 20. DE fixation foot   |
| 7. Main rotor      | 14. Diodes wheel   |                        |

### Before disassembling the generator:

1. Disconnect the connection cables of the bearings temperature sensor, exciter and space heater on the accessories connection box;
2. Remove the shaft grounding brush (if any).

### Disassembly

1. Loosen the screws securing the protection cover (15) and remove it;
2. Loosen the main rotor and exciter rotor connection cables connected to the diodes wheel;
3. Loosen the screws securing the diode wheel (14) on the shaft and remove it;
4. Loosen the screws securing the seal of the rear and front bearing remove them;
5. Remove the rear bearings according to the procedure described in item 7.9.1.5;
6. Remove the front bearing, according to the procedure described in item 7.9.2.6;
7. Loosen the fastening screws of the DE end shield (4) and remove it using a rubber mallet;
8. Remove the complete rotor from the generator DE side using an appropriate device.

### Assembly

1. Check that the machined docking parts of the frame and end shields are clean and with anticorrosive protection;
2. Insert the rotor through the generator DE side using an appropriate device;
3. For assembly the other components of the generator, use the disassembly procedure in reverse order.



### 8.3 FLYWHEEL

The flywheel (if fitted) fixation on the generator shaft is made by the fixing ring, as shown in Figure 8.1.

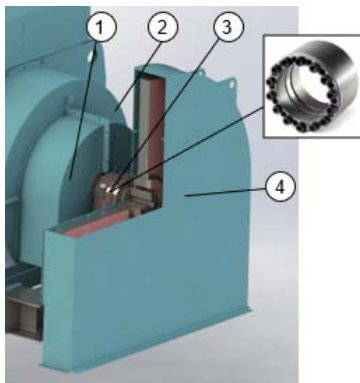


Figure 8.1: Flywheel fixation

1. NDE bearing
2. Flywheel
3. Flywheel fixing ring
4. Diodes wheel
5. Flywheel protection cover
6. Diodes inspection cover,

#### Assembly

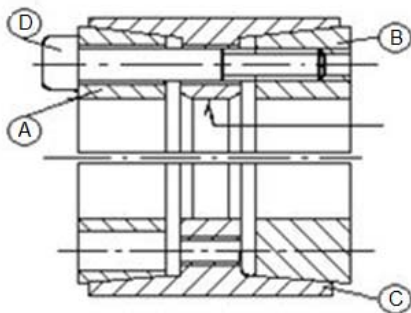


Figure 8.2: Ring assembly detail

The assembly of the ring that fasten the flywheel to the generator shaft should be made as shown in Figure 8.2 according to the following procedure:

1. Loosen a few thread turns of all the screws and fit at least 3 screws on the threads of the A and C parts, so that the A and B parts maintain the distance of the C part.
2. Mount the side rings with the conical ramps lubricated. Do not use Molybdenum Disulphide (Molycote).
3. Mount the ring on the hub and shaft and start the tightening procedure of the screws D.
4. Using a torque wrench, tighten the bolts evenly and crosswise, as shown in Figure 8.3, by taking several steps with tightening torque escalation.

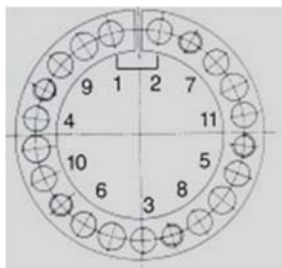


Figure 8.3: Screws tightening sequence

#### Tightening torque control:

1. Control the tightening torque in the order of the screws arrangement;
2. The fixing ring and flywheel assembly is completed when the tightening torque, reported in the fastening ring supplier's catalog, is achieved on all screws.



#### NOTE

The side rings (A and B) have self-locking conical ramps.

#### Disassembly

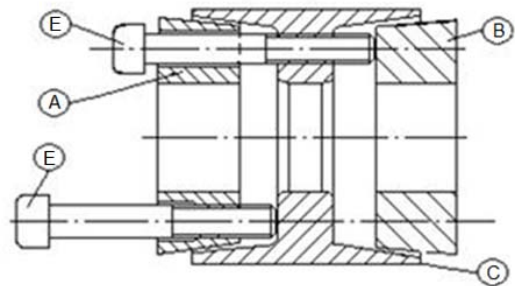


Figure 8.4: Ring disassembly detail

The disassembly of the ring that fasten the flywheel to the generator shaft must be done according to the following procedure:

1. Loosen some thread turns of all the screws;
2. Extract the A and C parts, using puller screws E, as shown in Figure 8.4;
3. After this process, remove B part.

### 8.4 AIR-GAP MEASUREMENT

After disassembling and assembling the motor, it is necessary to measure the air gap in order to check the concentricity between rotor and stator.

Measure the air gap between the metal support of the shaft seal the motors, measure shaft at four shaft equidistant points (45°, 135°, 225° and 315°).

The difference between the air gap measurements at two diametrically opposed points should be less than 10% of the average air gap



#### ATTENTION

The bearing can only be closed after completion and projected from the air gap

For the single bearing:

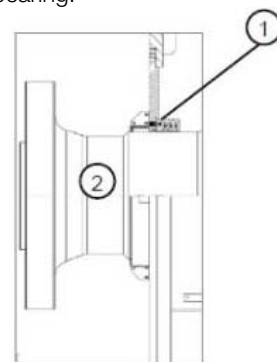


Figure 8.5: DE shaft seal

Legend of Figure 8.5: DE shaft seal:

1. DE shaft seal

## 8.5 TIGHTENING TORQUE

Table 8.1 and Table 8.2 shows the tightening torques of the screws recommended for assembling the generator.

Table 8.1: Screw tightening torque for metal/metal parts

Material / Resistance class		Carbon Steel / 8.8 or above		Stainless steel / A2 – 70 or above	
% Yield Strength		60%		70%	
Lubricant		Dry	Molycote 1000	Dry	Molycote 1000
Diam	Pitch (mm)	Screws tightening torque (Nm)			
M3	0,5	1,2	0,8	1	0,69
M4	0,7	2,7	1,8	2,4	1,6
M5	0,8	5,4	3,6	4,8	3,2
M6	1	9,3	6,3	8,2	5,5
M8	1,25	22,4	15	20	13
M10	1,5	44	30	39	26
M12	1,75	77	52	67	45
M14	2	123	82	107	72
M16	2	188	126	165	110
M18	2,5	263	176	230	154
M20	2,5	368	246	322	215
M22	2,5	500	332	437	290
M24	3	637	425	557	372
M27	3	926	615	810	538
M30	3,5	1260	838	1102	734
M33	3,5	1704	1130	1490	990
M36	4	2195	1459	1920	1277
M42	4,5	3507	2328	3070	2037
M48	5	5258	3488	4600	3052

Table 8.2: Screw tightening torque for metal/isolated parts

Material / Resistance class		Carbon Steel / 8.8 or above		Stainless steel / A2 – 70 or above	
% Yield Strength		33%		33%	
Lubricant		Dry	Molycote 1000	Dry	Molycote 1000
Diam	Pitch (mm)	Screws tightening torque (Nm)			
M3	0,5	0,6	0,5	0,48	0,32
M4	0,7	1,5	1	1,1	0,76
M5	0,8	3	2	2,2	1,5
M6	1	5,2	3,4	3,8	2,6
M8	1,25	12,3	8,3	9,2	6,2
M10	1,5	24	16	18,2	12,2
M12	1,75	42	28	32	21
M14	2	68	45	51	34
M16	2	104	69	78	52
M18	2,5	145	98	108	72
M20	2,5	202	135	152	101
M22	2,5	274	183	206	137
M24	3	350	233	263	175
M27	3	510	338	382	254
M30	3,5	693	461	520	346
M33	3,5	937	622	703	466
M36	4	1207	802	905	602
M42	4,5	1929	1280	1447	960
M48	5	2892	1918	2170	1440



### NOTE

The resistance class is normally indicated on the head of hex bolts.

## 8.6 SPARE PARTS

### 8.6.1 Necessary spare parts

WEG recommends that the following spare parts needed for the maintenance procedures recommended in the generator maintenance plan be kept in stock:

Necessary spare parts
DE and NDE bearings
Seal for front and rear bearing
Wear bushing for bearing seals
Temperature sensor for DE and NDE bearing
Speed sensor
Space heaters set
Grounding brush*
Rectifier diodes set
Varistores set
Lubricant for bearings

\* If applicable

The availability of needed spare parts is important to reduce generator downtime due to the need for component replacement.

### 8.6.2 Optional spare parts

The replacement parts listed below are optional and may be requested to meet any possible replacement needs.

Optional spare parts
Vibration sensor for DE and NDE bearing*
Vibration signal converter for DE and NDE bearing *
Inner bearing cap for DE and NDE bearing
Outer bearing cap for DE and NDE bearing
Grease slinger for DE and NDE bearing
Ring with labyrinth for DE and NDE bearing
Cylindrical pressure spring for DE and NDE bearing
Diodes wheel
Exciter stator
Exciter rotor

\* If applicable

Spare parts should be stored in a clean, dry and well-ventilated environment and, if possible, at a constant temperature.

## 9 MAINTENANCE PLAN

The maintenance plan described in Table 9.1 is only referential, and the intervals between each maintenance intervention may vary according to the generator location and operating conditions.

For associated equipment, such as the water supply unit or control and protection system, it is necessary to refer to their specific manuals.

Table 9.1: Maintenance plan

EQUIPMENT	Weekly	Monthly	3 months	6 months	Annual	3 years	Note
<b>STATOR</b>							
Visual inspection of the stator.					x		
Cleanliness control.					x		
Inspection of the slot wedges.						x	
Check of the fastening of the stator terminals					x		
Measurement of the winding insulation resistance.					x		
<b>ROTOR</b>							
Visual inspection.					x		
Cleanliness control.					x		
Inspection of the shaft (wear, incrustations).						x	
Measurement of winding insulation resistance					x		
<b>EXCITER</b>							
Cleanliness control.				x			
Diode and varistor tests.					x		
Winding inspection.					x		
Measurement of winding insulation resistance					x		
<b>BEARINGS</b>							
Control of noise, vibration, leaks, temperature and oil level (if applicable).	x						
Lubricant quality control.					x		
Lubricant change.							Interval indicated on the bearing nameplate.
<b>TERMINAL BOXES AND GROUNDING TERMINALS</b>							
Internal cleaning of the terminal boxes.					x		
Retightening of the screws.					x		
<b>PROTECTION AND CONTROL EQUIPMENT</b>							
Operation test.					x		
Recording of the values.	x						
Disassembly and operation test.						x	
<b>COUPLING</b>							
Inspection of the alignment.					x		Check after the first week of operation.
Inspection of the fastening.					x		
<b>WHOLE GENERATOR</b>							
Inspection of noise and vibration.	x						
Retightening of the screws.					x		
Cleaning of the terminal boxes.					x		
Retightening of electrical and grounding connections.					x		

## 10 ABNORMALITIES, CAUSES AND SOLUTIONS



### NOTE

The instructions of Table 10.1 present only a basic list of abnormalities, causes and corrective actions. In case of questions, consult WEG.

Table 10.1: Basic list of abnormalities, causes and corrective actions

ABNORMALITY	POSSIBLE CAUSES	CORRECTION
<b>The generator will not excite or build up voltage.</b>	<ul style="list-style-type: none"> <li>Tripped protection</li> </ul>	<ul style="list-style-type: none"> <li>Verify the signalization of a tripped protection in the main panel and in the regulator modules</li> </ul>
	<ul style="list-style-type: none"> <li>Excitation switch, if it exists, is not working</li> </ul>	<ul style="list-style-type: none"> <li>Verify the excitation switch</li> </ul>
	<ul style="list-style-type: none"> <li>Interruption in the power supply circuit of the voltage regulator</li> </ul>	<ul style="list-style-type: none"> <li>Check the power supply circuit of the voltage regulator</li> </ul>
	<ul style="list-style-type: none"> <li>Driving speed is not correct</li> </ul>	<ul style="list-style-type: none"> <li>Measure the generator speed and adjust it if necessary</li> </ul>
		<ul style="list-style-type: none"> <li>Check if the underfrequency protection has tripped</li> </ul>
	<ul style="list-style-type: none"> <li>Interruption in the main excitation circuit</li> </ul>	<ul style="list-style-type: none"> <li>Measure all the rotating diodes; change defective diodes or all the set</li> </ul>
		<ul style="list-style-type: none"> <li>Check connection between main rotor and diode set</li> </ul>
	<ul style="list-style-type: none"> <li>Defective relay or other component of the regulator</li> </ul>	<ul style="list-style-type: none"> <li>Change to manual mode</li> <li>Replace the voltage regulator</li> </ul>
<ul style="list-style-type: none"> <li>Voltage reference parameterized at a low value</li> </ul>	<ul style="list-style-type: none"> <li>Readjust the parameterization</li> </ul>	
<ul style="list-style-type: none"> <li>Defective diode protection varistor</li> </ul>	<ul style="list-style-type: none"> <li>If defective, replace it or, if there are no replacement parts, remove it temporarily</li> </ul>	
<b>Generator will not excite up to the rated voltage</b>	<ul style="list-style-type: none"> <li>Defective rotating rectifiers</li> </ul>	<ul style="list-style-type: none"> <li>Measure individually all the rotating diodes; replace defective diodes; if necessary, replace the entire set</li> </ul>
	<ul style="list-style-type: none"> <li>Speed below the value adjusted for the U/F function of the voltage regulator</li> </ul>	<ul style="list-style-type: none"> <li>Check if the function U/F of the voltage regulator is actuating</li> </ul>
		<ul style="list-style-type: none"> <li>If the U/F function is parameterized above the rated frequency, readjust it to -5% below</li> </ul>
	<ul style="list-style-type: none"> <li>Measure speed and adjust it</li> </ul>	
	<ul style="list-style-type: none"> <li>Voltage reference parameterized at a low value</li> </ul>	<ul style="list-style-type: none"> <li>Readjust the voltage reference parameterization.</li> </ul>
<ul style="list-style-type: none"> <li>Voltage remote adjustment below the rated value</li> </ul>	<ul style="list-style-type: none"> <li>Readjust the correct value in the remote push-buttons</li> </ul>	
<b>Without load, the generator excites up to the rated voltage, but it collapses with load</b>	<ul style="list-style-type: none"> <li>Power supply of the voltage regulator below the desired value, resulting in an output voltage lower than the necessary</li> </ul>	<ul style="list-style-type: none"> <li>Check if the connections are according to the voltage regulator manual</li> </ul>
	<ul style="list-style-type: none"> <li>Rotating diodes are defective</li> </ul>	<ul style="list-style-type: none"> <li>Measure individually all the rotating diodes; replace defective diodes; if necessary, replace the entire set</li> </ul>
	<ul style="list-style-type: none"> <li>Protection trip: overcurrent, over-excitation, overvoltage</li> </ul>	<ul style="list-style-type: none"> <li>Check if the parameters are not adjusted to trip in normal operation conditions</li> </ul>
	<ul style="list-style-type: none"> <li>Exciting current limit function actuation</li> </ul>	<ul style="list-style-type: none"> <li>Verify the values adjusted for the actuation of the protections and also the parameterization</li> </ul>
<ul style="list-style-type: none"> <li>Steep drop in speed with or without the actuation of the U/F function</li> </ul>	<ul style="list-style-type: none"> <li>Check the turbine speed control</li> </ul>	
	<ul style="list-style-type: none"> <li>Check parameterization of the U/f function</li> </ul>	

ABNORMALITY	POSSIBLE CAUSES	CORRECTION
<b>Without load the generator excites through overvoltage</b>	<ul style="list-style-type: none"> <li>▪ For momentary overvoltage with immediate shutdown: opening of the signal transformer circuit</li> </ul>	<ul style="list-style-type: none"> <li>▪ Check the fuses and the connection cables</li> </ul>
	<ul style="list-style-type: none"> <li>▪ In remote mode: Error in the adjustment through remote push-buttons, with shutdown after a certain delay (adjusted also in the parameterization)</li> </ul>	<ul style="list-style-type: none"> <li>▪ Readjust the reference voltage value</li> </ul>
	<ul style="list-style-type: none"> <li>▪ In manual mode: Error in the parameterization of the reference voltage. There will not be actuation of the protection</li> </ul>	<ul style="list-style-type: none"> <li>▪ Readjust the reference voltage value</li> </ul>
	<ul style="list-style-type: none"> <li>▪ In local mode: Error in the parameterization of the reference voltage with shutdown after a certain delay (also adjusted in the parameterization)</li> </ul>	<ul style="list-style-type: none"> <li>▪ Readjust the reference voltage value</li> </ul>
<b>Oscillations in the generator voltage</b>	<ul style="list-style-type: none"> <li>▪ Manual mode: Stability not adjusted properly</li> </ul>	<ul style="list-style-type: none"> <li>▪ Adjust the voltage regulator parameterization</li> </ul>
	<ul style="list-style-type: none"> <li>▪ Automatic mode: Stability not adjusted properly</li> </ul>	<ul style="list-style-type: none"> <li>▪ Adjust the voltage regulator parameterization</li> </ul>
	<ul style="list-style-type: none"> <li>▪ Load oscillation</li> </ul>	<ul style="list-style-type: none"> <li>▪ Check the cause of the oscillations</li> </ul>
	<ul style="list-style-type: none"> <li>▪ Oscillations in the turbine speed</li> </ul>	<ul style="list-style-type: none"> <li>▪ Check the turbine speed control</li> </ul>

# 11 DECLARATION OF CONFORMITY

## EU Declaration of Conformity



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**WEGeuro - Industria Eléctrica S.A.**  
Rua Eng Frederico Ulrich,  
4470-605 - Maia - Porto - Portugal  
[www.weg.net/pt](http://www.weg.net/pt)  
Contact person: Luís Filipe Oliveira Silva Castro Araújo  
Authorised Representative in the European Union  
(Single Contact Point)

The manufacturer declares under sole responsibility that:

WEG synchronous and asynchronous motors, WEG generators and their components used for following lines:

**M..., W60, WGM, G... and S...**

.....

when installed, maintained and used in applications for which they were designed, and in compliance with the relevant installation standards and manufacturer's instructions, comply with the provisions of the following relevant European Union harmonisation legislation, wherever applicable:

**Low Voltage Directive 2014/35/EU\***  
**Machinery Directive 2006/42/EC\*\***

**EMC Directive 2014/30/EU** (electric motors are considered inherently benign in terms of electromagnetic compatibility)

The fulfilment of the safety objectives of the relevant European Union harmonisation legislation has been demonstrated by compliance with the following standards, wherever applicable:

**EN 60034-1:2010 + AC:2010/ EN 60034-3:2008 / EN 60034-5:2001 + A1:2007/ EN 60034-6:1993/  
EN 60034-7:1993 + A1:2001/ EN 60034-8:2007 + A1: 2014/ EN 60034-9:2005 + A1:2007/  
EN 60034-11:2004/ EN 60034-12:2002 + A1:2007/ EN 60034-14:2004 + A1:2007/  
EN 60204-1:2006 + A1:2009 + AC:2010 and EN 60204-11:2000 + AC:2010**

CE marking in: **1998**

\* Electric motors designed for use with a voltage rating higher than 1000V are not considered under the scope.

\*\* Low voltage electric motors are not considered under the scope and electric motors designed for use with a voltage rating higher than 1000V are considered partly completed machinery and are supplied with a

**Declaration of Incorporation:**

*The products above cannot be put into service until the machinery into which they have been incorporated has been declared in conformity with the Machinery Directive.*

*A Technical Documentation for the products above is compiled in accordance with part B of annex VII of Machinery Directive 2006/42/EC.*

*We undertake to transmit, in response to a reasoned request by the national authorities, relevant information on the partly completed machinery identified above through WEG authorised representative established in the European Union. The method of transmission shall be electronic or physical method and shall be without prejudice to the intellectual property rights of the manufacturer.*

Signed for and on behalf of the manufacturer:  
**Eduardo de Nobrega**  
Managing Director

Jaraquá do Sul, March 19<sup>th</sup>, 2019

DEC3519-Rev00 - English 1/1

## **12 ENVIRONMENTAL INFORMATION**

### **12.1 PACKAGE**

Electric generators are supplied in cardboard, polymer, wood or metallic material packages. These materials are recyclable or reusable and must be properly disposed according to the current regulations of each country. All the wood used in the packaging of WEG generators comes from reforestation and receives anti-fungal treatment.

### **12.2 PRODUCT**

Electric generators, under the constructive aspect, are manufactured mainly with ferrous metals (steel, cast iron), nonferrous metals (copper, aluminum) and plastic. The electric generator, in general, is a product that has a long useful life; however, when it must be disposed, WEG recommends that the materials of the packaging and of the product be properly separated and sent for recycling. The non-recyclable materials must be properly disposed according to the environmental regulations, i.e., in industrial landfill, co-processed in cement kilns or incinerated. The service providers for recycling, disposal in industrial landfills, co-processing or incineration of waste must be properly licensed by the environmental agency of each state to carry out these activities.

### **12.3 HAZARDOUS WASTE**

Grease and oil waste used to lubricate the bearings should be disposed, according to the instructions of the relevant environmental agencies, because its improper disposal can cause impacts to the environment.

## **13 SERVICE NETWORK**

To consult the Service Network, access the website [www.weg.net](http://www.weg.net).

## 14 WARRANTY TERM

These products, when operated under the conditions stipulated by WEG in the operating manual for such product, are warranted against defects in workmanship and materials for twelve (12) months from start-up date or eighteen (18) months from manufacturer shipment date, whichever occurs first.

However, this warranty does not apply to any product which has been subject to misuse, misapplication, neglect (including without limitation, inadequate maintenance, accident, improper installation, modification, adjustment, repair or any other cases originated from inadequate applications).

The company will neither be responsible for any expenses incurred in installation, removal from service, consequential expenses such as financial losses nor transportation costs as well as tickets and accommodation expenses of a technician when this is requested by the customer.

The repair and/or replacement of parts or components, when effected by WEG within the Warranty period do not give Warranty extension, unless otherwise expressed in writing by WEG.

This constitutes WEG's only warranty in connection with this sale and is in lieu of all other warranties, expressed or implied, written or oral.

There are no implied warranties of merchantability or fitness for a particular purpose that apply to this sale.

No employee, agent, dealer, repair shop or other person is authorized to give any warranties on behalf of WEG nor to assume for WEG any other liability in connection with any of its products.

In case this happens without WEG's authorization, Warranty is automatically cancelled.

### LIABILITY

Except as specified in the foregoing paragraph entitled "Warranty Terms for Engineering Products", the company shall have no obligation or liability whatsoever to the purchaser, including, without limitation, any claims for consequential damages or labor costs, by reason of any breach of the express warranty described therein.

The purchaser further hereby agrees to indemnify and hold the company harmless from any causes of action (other than cost of replacing or repairing the defective product as specified in the foregoing paragraph entitled "Warranty Terms for Engineering Products"), arising directly or indirectly from the acts, omissions or negligence of the purchaser in connection with or arising out of the testing, use, operation, replacement or repair of any product described in this quotation and sold or furnished by the company to the purchaser.



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