

POLITHERM 20 R SM WINE 80932 BR

PRODUCT: 14422664

DESCRIPTION / USES: Metallic parts coating for indoor use.

CHARACTERISTICS:

Resin: Epoxy / polyester
Specific gravity: 1,62 ± 0,10 g/cm³
Stability: 12 month (máx. 30°C)
Observations: Free of heavy metals and other substances provided for in Directive 2015/863 EU of 03/31/2015 (RoHS).

APPLICATION CHARACTERISTICS:

Surface: Ferrous and non-ferrous
Surface preparation: Ferrous: Phosphatization
 Non-ferrous: Chromatization or phosphatization*
Cure conditions: 10 minutes at 200 °C**
Thickness: 70 – 90 µm
Application system: Electrostatic gun

AFTER CURE CHARACTERISTICS***:

TEST	METHOD	SPECIFICATION
ADHESION	WPS-3905	GR0
GLOSS	WPS-3854	Min 85 UB
IMPACT (REVERSE)	WPS-4130	Min. 50 kg X cm
FLEXIBILITY (CONIC MANDREL)	WPS-4856	Max. 3 mm

NOTE: Due to the chemical nature of the pigments used, this product has limited impact resistance as specified above, while maintaining all other protective and aesthetic properties.

CHEMICAL RESISTANCE ***

Salt spray: Min. 500 h (ASTM B117 – 03)
Humidity: Min. 1000 h (35°C)

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.