

## Data Sheet



## W-MIX CLEAR SS 390

	<b>Product Description</b>	Recommended for general and partial painting and repainting of motor vehicles. The W-MIX Synthetic - SS line is a system for use in mixing machines, formulated with the pigmented bases of the W-MIX SSL line, allowing the formulation of numerous colors.		
		Shelf life: 3 years		
	<b>Application solids</b>	40 +/- 2%		
	<b>Mixing ratio</b>	8 Parts de A 1 Part de B		
		Pot life 2 horas		
	<b>Hardener</b>	Ambient temperature 25°C - HARDENER W-CAR 5512		
	<b>Thinner</b>	Ambient temperature 25°C - THINNER SL 20 TO SYNTHETIC		
		Dilution: 20 - 30 %		
	<b>Application viscosity</b>	14 – 22s CUP FORD 4 25° C 77°F		
	<b>Application gun</b>	Gravity gun / Conventional	1,3 – 1,5 mm 2-3 BAR 40 – 50 PSI	
	<b>Evaporation at 25°C 77°F</b>	5 - 10 minutes		
	<b>Number of passes</b>	2 a 3 passes	1 pass = 20 a 30 µm	
	<b>Drying at 10°C 50°F</b>	Touch 40 minutes	Handling 5 hours	Final 36 hours
	<b>Drying at 25°C 77°F</b>	Touch 30 minutes	Handling 4 hours	Final 24 hours
	<b>Drying at 60°C 140°F</b>	30 minutes		
		<b>It is recommended to polish after 24 hours of drying. Use 2500 / 3000 / 3500 grit sandpaper</b>		
	<b>Short-wave infrared</b>	30 minutes at 1 m.		

- Perform a thorough degreasing to clean the part before repainting;
- If necessary, use 12260837 - ST DRYING ACCELERATOR to increase chemical and physical resistance;
- The product has a shiny appearance;
- Avoid excessive thickness;
- Cleaning application equipment with acrylic/polyurethane thinners;
- Use hardener and thinner as recommended;
- Always use the complete range of WEG products and accessories.