











# Technical Data Sheet



## CLEARCOAT UHT W-79

	<b>Product Description</b>	2K HS hydroxylated acrylic varnish, with high dry residue, for two-layer and three-layer cycle finishes with excellent leveling and image distinction. Compatible for application with solvent and water-based base lines. When applied in good conditions, the product does not require a polishing process. Indicated for painting in general, partial and repainting of automotive vehicles.		
		Useful life 3 years		
<b>VOC / Yield</b>		528 g/L	11 - 16 m <sup>2</sup> /L a 25 a 35 µm	
	<b>Mixing Ratio</b>	2 Parts de A 1 Part de B		
		Pot life 1 hour		
	<b>Hardener</b>	Temperature below 15°C – Low temperatura UHT 5569 hardener Ambient temperature of 25°C – Intermediate UHT 5568 hardener		
	<b>Thinner</b>	Ready to use.		
	<b>Application Viscosity</b>	13 – 15s CF4 25° C 77°F 16 – 18s DIN 4 25° C 77°F		
	<b>Spray Gun</b>	1,2 – 1,5 mm	2 - 3 BAR / 30 - 45 PSI	
	<b>Flash off 25°C 77°F</b>	5 - 10 minutos		
	<b>Number of Coats</b>	1/2 + 1 passe	1 passe = 30 a 40 micra	
	<b>Drying 10°C 50°F</b>	Touch 15 minutes	Handling 6 hours	Polishing 24 hours
	<b>Drying 25°C 77°F</b>	Touch 10 minutes	Handling 5 hours	Polishing 24 hours
	<b>Drying 60°C 140°F</b>	30 minutes		
	<b>Infra-red short wave</b>	30 minutes 1 meter.		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- It is recommended to polish within 24 hours
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements

*The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.*