

## POLITHERM 20 R TX ORANGE 25440 BR

**PRODUCT:** 10005422

**DESCRIPTION / USES:** Metallic parts coating for indoor use.

### CHARACTERISTICS:

**Resin:** Epoxy/polyester  
**Specific gravity:** 1,62 ± 0,10 g/cm<sup>3</sup>  
**Stability:** 12 month (máx. 30°C)  
**Observations:** Free of heavy metals according to RoHS Directive 2002/95/CE of 01/27/2003

### APPLICATION CHARACTERISTICS:

**Surface:** Ferrous and non-ferrous  
**Surface preparation:** Ferrous : Phosphatization  
 Non-ferrous: Chromatzation or phosphatization\*  
**Cure conditions:** 10 minutes at 200 °C\*\*  
**Thickness:** 70 – 90 µm  
**Application system:** Electrostatic gun

### AFTER CURE CHARACTERISTICS\*\*\*:

TEST	METHOD	SPECIFICATION
ADHESION	WPS-3905	: GR0
GLOSS	WPS-3854	: Visual Std
IMPACT (Admits fissures)	WPS-4130	: Min. 40 kg X cm
FLEXIBILITY (CONIC MANDREL)	WPS-4856	: Max. 5 mm

### CHEMICAL RESISTANCE \*\*\*

**Salt spray:** : Min. 500 h (ASTM B117 – 03)  
**Humidity:** : Min. 1000 h (35°C)

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

**STORAGE:** Fresh, dry and covered place.