

WEGLACK FRA 95

PRODUCT DESCRIPTION

Modified alkyd resin-based topcoat. Offers good adhesion, flexibility, and flame-retardant properties, slowing flame propagation.

RECOMMENDED USE

Recommended as top coat for wood and steel surfaces. Combined with the flame resistant property, it enables a wide range of applications on products that may come in contact with direct flame or radiant heating sources such as: structures, fire doors and other items used in public, residential and industrial environments requiring resistance and aesthetics.

CERTIFICATIONS AND APPROVALS

Complies with ABNT NBR 9442 standard - Determination of surface flame spread index, meeting Class A.

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

PACKAGING

Single Component

3.6L Package containing 3.6L
20L Package containing 20L

CHARACTERISTICS

Color	White. Colors upon request.
Gloss	Semi-Gloss
VOC content	649.53 g/l
Volume Solids	42 ± 5% (ISO 3233)
Shelf Life	12 months
Dry Film Thickness	30 µm - 40 µm
Dry Heat Resistance	Maximum temperature 200 °C. The product maintains its chemical properties up to a temperature of 200 °C, but from 60°C, color and gloss variations in the paint may occur.
Theoretical Coverage	12,00 m ² /l without dilution at a dry film thickness of 35 µm. Loss factors during application are not considered.

DRYING

Drying

25 °C

Touch	2 hours
Manipulation	16 hours
Final	168 hours

Recoat Drying

25 °C

Minimum	24 hours
Maximum	-

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of contaminants. Completely remove oils, greases, and fats according to SSPC-SP1.

Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a

combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.

Degreasing

Completely remove oils and greases by applying a degreasing product or according to the solvent cleaning method. Whenever cleaning surfaces with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

Hand and Power Tool Cleaning

Perform manual mechanical cleaning for carbon steel surfaces with oxidation grades C or D, according to SSPC-VIS 3 visual standards. For previously painted surfaces with grades E, F, or G, follow SSPC-VIS 3.

Mechanically treat the surface until achieving at least St 2 grade according to ISO 8501-1 visual standard or SSPC-SP 2, using SSPC-VIS 3 visual standard as guidance.

Carbon Steel Surfaces

Hard surface layers (e.g., layers resulting from flame cutting) must be removed by grinding before starting abrasive blasting.

All welds must be inspected and, if necessary, repaired before completing abrasive blasting. Porosities, cavities, weld splatter, etc., must be repaired with proper mechanical treatment or welding repair. In other areas, round edges and sharp corners (r e 2 mm, ISO 8501-3).

Phosphated Surfaces

Carry out the coating conversion process by phosphating, using either zinc or tricationic phosphate, with a mass between 2.0 g/m² and 4.0 g/m². Follow the sequential steps: degreasing; washing; pickling; washing; conditioner; phosphating; washing; passivation; deionized water rinse; drying.

NOTE: Surface preparation must be performed according to all sequential steps relevant to the phosphating process, following the recommendations of the pretreatment manufacturer.

Fiber Surfaces

Remove all dirt and grease from the surface using clean cloths soaked in Cleaning Solvent according to SSPC SP1. Avoid using rags or colored cloths. Proceed with a "light sanding" using 180-grit sandpaper to promote roughness. Whenever possible, make cross-hatch scratches (horizontal and vertical). Clean the surface again with cloths soaked in solvent, changing them frequently.

Wood surfaces

Remove all dirt and grease from the surface using clean cloths soaked with cleaning Diluent according to SSPC SP1. Avoid using rags or colored cloths.

Perform a "light sanding" with 180-grit sandpaper to promote roughness. Whenever possible, create crosshatch scratches (horizontal and vertical). Clean the surface again with Diluent-soaked cloths, changing them frequently.

Apply sealer recommended by Technical Department.

Over Primer

Respect the product recoat interval. If exceeded, perform light manual/mechanical sanding to break gloss and clean dust/residues for better adhesion between coats.

APPLICATION PREPARATION

Mixing	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
Thinner	ALKYDIC DILUENT 1024
Dilution	Depending on the application method, dilute to a maximum of 15%.
Notes	Dilute according to recommendation. Only add the thinner after the A + B components are completely mixed. Excessive thinning of the paint may affect film formation, appearance, and make it difficult to achieve the specified thickness. The amount of Diluent may vary depending on the type of



equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.

Pot Life

Not relevant.

APPLICATION METHODS

Conventional Spray Gun

Spray gun: JGA 502/3 Devilbiss or equivalent
Fluid nozzle: EX
Air cap: 704
Atomization pressure: 60 - 65 psi
Tank pressure: 10 - 20 psi.

Airless Spray Gun

Airless: Use minimum pump 60:1
Fluid pressure: 2000 - 3000 psi
Hose: 3/8" inner diameter
Nozzle: 0.013" - 0.017".

Roller

Use a short-haired, seamless wool or synthetic roller for epoxy paints.
For application with brush and/or roller, it may be necessary to apply two or more coats to achieve a uniform layer and the recommended film thickness.

Brush

Recommended only for small area touch-ups or "stripe coat" (screws, nuts, weld beads, sharp corners, and touch-ups).

Cleaning of the equipments:

ALKYDIC DILUENT 1024

Notes

The data presented serves as a guide and similar equipment may be used.
Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination.
Before application, ensure that the equipment and respective components are clean and in optimal condition.
In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish.
Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.
Clean all equipment immediately after use.
Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment.
It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

For optimal application properties, the paint temperature should be between 21°C and 27°C before mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 3°C above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

Painting is recommended only if surface temperature is at least 3°C above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.



Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG's Technical Department for more information.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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