

W-COAT BC 854 PL 00000

RECOMMENDED USE

Painting line for plastics. Note: depending on substrate composition, prior laboratory analysis is required. Field evaluation of surface preparation is recommended, according to product technical datasheet.

PACKAGING

Component A

5.28 US gal Package containing 4.76 US gal

CHARACTERISTICS

Color	Colorless (milky liquid).
VOC content	563.40 g/l
VOC content	4.70 lb/gal
Volume Solids	NOT RELEVANT
Solids by Weight	32 ± 3 %
Shelf Life	12 months
Dry Film Thickness	-
Specific Gravity	Min: 0.9 Max: 1 g/cm ³
Viscosity	READY FOR USE
Supply Viscosity	40 - 45" CF4

DRYING

77 °F

Touch Dry:	NAO RELEVANTE
Handle Dry:	NAO RELEVANTE
Full Cure:	NAO RELEVANTE
Minimum recoat drying time:	NAO RELEVANTE
Maximum recoat drying time:	NAO RELEVANTE

SURFACE PREPARATION

Standard Surface Preparation
SOLUTION

For more information, consult the WEG Coatings Technical Department.

APPLICATION PREPARATION

Thinner	Not applicable.
Dilution	Ready to use.
Pot Life	Not relevant.

APPLICATION METHODS

Cleaning of the equipments:	Not applicable.
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SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
Empty containers and materials with paint residues must be disposed of according to current



legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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