Data Sheet

VINYL MATT BLACK ST

Product description	Two-component, quick-drying Vinyl Primer. It has anti-corrosive properties and excellent adhesion. Used as an adhesion promoter for ferrous and non-ferrous metals. Indicated for painting general and partial retouching of motor vehicles. Shelf life 3 years	
Yield		8 - 15 m² /L 15 - 25 µm
Mixing Ratio	2 Parts A 1 Part B Pot life 8 hour	
Hardener	Hardener ST 8501	
Thinner	Ready to use	
Application viscosity	12 – 14s Cup F4 25°C 77°F	
Spray gun	1,4 – 1,6 mm	1,5 – 2 BAR 20 - 30 PSI
Flash Off 25°C 77°F	5 - 10 minutes	
Number of coats	1 - 2 passes	1 pass = 5 – 6 micra
Drying 10°C 50°F **Drying 25°C 77°F** **Drying 60°C 140°F**	Touch 5 minutes Handling 10 minutes Final 15 minutes Touch 5 minutes Handling 10 minutes Final 15 minutes Not Applicable	
Infra-red Short wave	Not Applicable.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Use hardener as recommended;
- Always use the set of WEG products and complements.

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.