

W-LACK SNA 122 PIA GRAY RAL 7021 MONOCOMPONENT

RECOMMENDED USE

- Suitable for application on steel sheets.
- Suitable for use on cast iron and steel.
- Indicated for use on carbon steel.
- Used as primer and topcoat with anticorrosive protection on phosphated or degreased carbon steel surfaces. Recommended for painting machinery, equipment, agricultural implements, and metal structures.
- Recommended for application on cast iron, considering hammered surface pipes, zinc, and connections and valves with sandblasted surfaces.

PACKAGING

Single Component 20L Package containing 18L

CHARACTERISTICS

Color	Gray.
Gloss	Semi-gloss (60 - 80 UB) W-LACK SNA 122 PIA2
VOC content	485.98 g/l
VOC content	4.05 lb/gal
Volume Solids	46 ± 5% (ISO 3233)
Solids by Weight	59 ± 5 %
Shelf Life	12 months
Dry Film Thickness	30 µm - 40 µm
Theoretical Coverage	13,14 m ² /l without dilution at a dry film thickness of 35 µm. Loss factors during application are not considered.
Specific Gravity	Min: 1.12 Max: 1.18 g/cm ³
Viscosity	20 - 22" CF4

DRYING

25 °C

Touch Dry:	30 min
Handle Dry:	3 h
Full Cure:	3 days
Minimum recoat drying time:	NAO RELEVANTE
Maximum recoat drying time:	NAO RELEVANTE

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

For more information, consult the WEG Coatings Technical Department.

APPLICATION PREPARATION

Mixing Ratio	MONOCOMPONENT
Thinner	ALKYDIC DILUENT 1034



	Dilution	Depending on the application method, dilute from 10-25%.
	Pot Life	Not relevant.
APPLICATION METHODS	Conventional Spray Gun	Conventional spray gun or by immersion.
	Cleaning of the equipments:	ALKYDIC DILUENT 1034
	Notes	It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.
SAFETY PRECAUTIONS	Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net. Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition. Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition. Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection. Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.	
NOTE	The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team. In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product. Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin. The information contained in this technical bulletin is subject to periodic modifications, without prior notice, due to our policy of continuous improvement and evolution of our products and services, providing quality solutions to meet the needs of our customers.	