











W-CAR WASH PRIMER

PRODUCT INFORMATION: Two-component fast drying vinyl primer with anticorrosive features and excellent adhesion.

RECOMMENDED USE: Adhesion promoter for ferrous and non-ferrous metals.

COLOR: Transparent yellow.

	Hardener	W-CAR HARDENER 8501	
	Mixing Ratio (Volume)	2:1 – For 2 parts of Component A, add 1 part of Component B.	
	Dilution	Ready for use	
	Application Viscosity (25°C)	-	
	Mixture's Operating Life - Pot Life (25°C)	Maximum 8 hours	
	Equipment	Gravity feed spray gun/ Standard spray gun Air pressure: 20 to 30 psi (aprox. 1.5 to 2 bar) Spray Nozzle: 1.3 to 1.4 mm	
	Application	Apply 1 to 2 thin passes with interval of 5 to 10 minutes between them. 8 to 12 microns of total dry thickness.	
	Drying Time	Air: 20 to 30 minutes for primer application.	Oven: -
	Sanding	-	
	Additivation	-	

CÓPY FOR INFORMATION

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This Data Sheet cancels and replaces older versions and can be updated without prior notice

TECHNICAL PROCEDURES:

Surface Preparation

The surface to be coated must be dry and free of impurities as rust, dust, greases oils and any other contaminant that may compromise product performance.

For ferrous or non-ferrous metals, prepare the surface with W-CAR DEGREASER.

Application Performance

Be sure that no sediment has been retained on the bottom of the package. Add Component B to Component A according to the informed mixing ratio (in volume) under stirring until the complete homogenization, respecting the mixing ratio.

Pressure and size changing on the nozzles may be necessary to improve spraying properties. Before application, be sure that all equipment and its respective components are cleaned and in best conditions.

Drying time may vary according to temperature and thickness of the applied product.

Do not apply the product under adverse conditions as well as relative air humidity above 85%, because it might occur appearance and color changings. Do not apply the product on condensed surfaces.

SAFETY PRECAUTIONS:

Before handling this product is mandatory a careful reading of all information contained in the Material Safety and Data Sheet (MSDS) of the product.

Further information can be obtained by consulting the Technical Department by phone or e-mail specified in the end of this Data Sheet.

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